

## Aerospace Engineering 533 Combustion Processes Fall 2018

Instructor: J. F. Driscoll  
 Class time: Tues & Thurs 10:30 to 12:00 noon in 1008 FXB  
 Office hours: Tues & Wed 1:30 to 3:00 pm in 3004 FXB [jamesfd@umich.edu](mailto:jamesfd@umich.edu)  
 Textbook: Kuo, K., Principles of Combustion, Second Edition, Wiley Pub.  
 References: Turns, S.R., An Introduction to Combustion  
 Glassman, I., Combustion, and Williams, F.A., Combustion Theory

Grading: Two exams, no final 65%  
 Homework problems 35%: put in Driscoll's mailbox by 5 pm on Thursdays

<u>Week</u>	<u>Week of</u>	<u>Topic</u>	<u>Reading: Chapters in Kuo's text</u>
1	Sept 3	Fuels, Alternate Fuels, Gas properties	handouts
2	Sept 10	Equilibrium Chemistry, Flame Temp	Chpt 1
3	Sept 17	Dissociation, frozen flow	
4	Sept 24	Chemkin code	handouts
5	Oct 1	Hugoniot Relation, Detonations	4.1-4.5
6	Oct 8	Chemical Kinetics – Arrhenius relation	2.1-2.8
7	Oct 15	Hydrocarbon kinetics	2.14-2.17
8	Oct 22	NO <sub>x</sub> , CO pollutant kinetics	
9	Oct 29	Laminar Premixed Flames	Chpts 3, 5
	<b>Oct 30</b>	<b>EXAM #1</b>	in-class, open notes, covers weeks 1-7
10	Nov 5	Laminar Premixed Flames: Flame speed, effect of pressure	Chpts 3, 5
11	Nov 12	Laminar Jet Nonpremixed Flames	6.1-6.4
12	Nov 19	Mixture fraction theory	
13	Nov 26	Applications	
14	Dec 3	Applications	handouts
	<b>Dec 6</b>	<b>EXAM #2</b>	in-class, open notes, covers weeks 8-13

No final exam will be given.

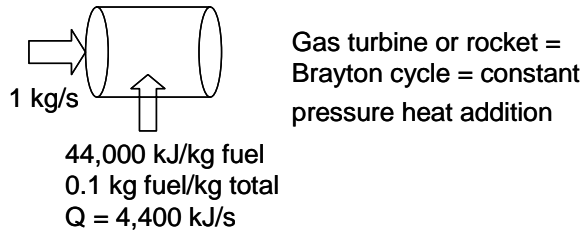
**Topics Read Kuo Chapter 1**  
**Fuels, Alternate Fuels, Gas properties handouts**  
**Equilibrium Chemistry, Flame Temp**

Handout #1

Properties of Fuels and Gas Mixtures  
 AE 533 Combustion Processes

1. Why study combustion ?

After you take your thermodynamics or propulsion classes, you may think that you know most of what you need to design an engine.



We know that >98% of the fuel burns in an engine combustor, so we do not need to study combustion to know how much heat is added, or what the final gas temperature will be. We need to study combustion to understand:

- (a) **Rate of combustion** tells us where the flame is located, how far the flame is from the walls, the heat release distribution in space, engine knock, liner lifetime, scramjet coolant required, time required for flame or detonation wave to propagate across a chamber
- (b) **Size of combustor** need to predict flame length, avoid heat release in turbine
- (c) **Uniformity** of the heat release – avoid hot spots, good pattern factor
- (d) **Blowout** due to high velocity during a dive, or due to high altitude – puts a ceiling on operation, low pressure = slow chemistry
- (e) **Reduce pollutants** ICAO international standards, FAA U.S. compliance with NO<sub>x</sub> (typ. 50 g NO/kN thrust), CO and soot (Concorde too dirty)
- (f) **Alternate fuels** ethanol from corn, methanol from coal, can be done today Fischer-Tropsch synthetic liquid diesel or aviation fuel from coal or natural gas natural gas (CH<sub>4</sub>), used during WWII hydrogen for buses (today), for aircraft (need cryotanks) Can we predict combustion properties of alternate fuels ?
- (g) **Specialty fuels** JP-7 (Blackbird fuel), JP-10 (cruise missile/scramjet fuel) new rocket propellants: boron, silane (SiH<sub>4</sub>), “smokeless” aluminum-ammonium perchlorate

2. Common fuels

(a) Parafins (C<sub>n</sub>H<sub>2n+2</sub>)

Methane (CH<sub>4</sub>) – a gas at STP, the major component of “natural gas”, also distilled from crude oil, seeps into mine shafts to cause explosions, the gas that we cook with, not very portable, used in cars – stored as a gas in high pressure tanks, used in rockets – stored as a liquid in cryogenically cooled tanks.

Propane (C<sub>3</sub>H<sub>8</sub>) a gas at STP, used in barbeque grills, stored as a liquid at 40 psi in tanks; called LPG = liquid petroleum gas, used in propane cutting torches, used in cars - stored as a liquid in 40 psi tanks

Butane ( $C_4H_{10}$ ) a liquid at STP, used in cigarette lighters

Octane ( $C_8H_{18}$ ) a liquid at STP, the primary ingredient in gasoline, low vapor pressure, evaporates away in an unconfined area, does not “knock” so want a high octane rating to prevent knocking

Dodecane ( $C_{12}H_{26}$ ) the primary ingredient in diesel fuel, liquid, not very volatile, knocks easily so it is best for diesel engines that have no spark so they always knock, viscous when cold, very sooty

(b) Alcohols (something + OH)

Ethanol (ethyl alcohol =  $C_2H_5+OH$ ) - liquid we can drink, made from corn, grain, added to gasoline

Methanol (methyl alcohol =  $CH_3-OH$ ) – poisonous but works well in cars, can be made from coal – a synfuel

(c) Kerosenes - $C_{10}H_{20}$  (Kuo p112)- volatile (easy to form spray), not very viscous

Jet-A : standard commercial aviation fuel = kerosene + lubricants, corrosion and icing inhibitors, has an anti-static additive since it builds up static electricity when flowing through pipes, similar to JP-8

JP-4 : military fuel used by USAF prior to 1996, replaced with the less flammable, less hazardous JP-8

JP-5 : used now by the NAVY, their version of JP-8

JP-7 : used by USAF [supersonic](#) aircraft because of its high [flashpoint](#) and thermal stability. Used in [Pratt & Whitney J58](#) turbojet engines, used in the [Lockheed SR-71 Blackbird](#). The very low volatility and relative unwillingness of JP-7 to be ignited required [triethylborane](#) to be injected into the engine in order to light it up, and to light up the [afterburner](#) in flight. An endothermic fuel – excellent for cooling the walls, degrades into ethylene

JP-8 : main fuel of the USAF, less flammable, less hazardous than JP-4

JP-10 : “missile fuel” - USAF fuel used in cruise missiles, pulse detonation engines and scramjets, an endothermic fuel excellent for cooling the walls

(see: J. PROPULSION AND POWER Vol. 19, No. 6, 2003 “Liquid Fuels and Propellants for Aerospace Propulsion: 1903–2003” by Tim Edwards *USAF Research Laboratory, Wright–Patterson AFB Base*)

(d) Other fuels

Acetylene ( $C_2H_2$ ), liquid used in acetylene-oxygen torches, very hot flames, sooty  
Hydrogen –  $H_2$ , normally obtained from crude oil but can be electrolyzed from water, very clean, not a greenhouse gas, used in main propulsion system of space shuttle and upper stages of other rockets, used on some buses, requires large tank to be stored as a gas at room temperature, or as a liquid if cryogenically cooled

Hydrazene ( $N_2H_4$ ) – liquid monopropellant used in rockets, carcinogenic

Nitromethane ( $CH_3NO_2$ ) – liquid rocket propellant

Ammonium perchlorate ( $NH_4ClO_4$ ) – solid rocket propellant

Aluminum, Boron, Magnesium, Carbon – solid metal fuels used in rockets

## Ideal Gases

**A. Ideal Gas Law:**  $p = \rho R T$

$R$  = gas constant for a specific gas = **287.0** (N/m<sup>2</sup>) / ((kg/m<sup>3</sup>)K) for air

$R_u$  = universal gas constant = **8.314** N m / (mole K)

$$R = R_u / \overline{MW}$$

$\overline{MW}$  = molecular weight of gas = **29.0** g/mol for air

ex.: for air at STP (standard temperature and pressure) the ideal gas law is:

$$(1.01325 \times 10^5 \text{ N/m}^2) = (1.18 \text{ kg/m}^3) (287.0 \text{ N/m}^3) (298.15 \text{ K})$$

$$E = \text{kJoules}, \quad e = \text{kJoules/kg}, \quad \bar{e} = \text{kJoules/kmole}$$

Internal energy  $E_2 - E_1 = m \int c_v dT, \quad e_2 - e_1 = \int c_v dT, \quad \bar{e}_2 - \bar{e}_1 = \int \bar{c}_v dT$

Enthalpy  $H_2 - H_1 = m \int c_p dT \quad h_2 - h_1 = \int c_p dT \quad \bar{h}_2 - \bar{h}_1 = \int \bar{c}_p dT$

For a calorically perfect ideal gas ( $c_p = \text{constant}$ ) then the entropy is

$$S_2 - S_1 = m [c_p \ln (T_2/T_1) - R \ln (p_2/p_1)], \quad s_2 - s_1 = c_p \ln (T_2/T_1) - R \ln (p_2/p_1)$$

$$m = \text{mass of gas} \quad \bar{s}_2 - \bar{s}_1 = \bar{c}_p \ln (T_2/T_1) - R \ln (p_2/p_1)$$

For air at STP  $c_p = 1.0035 \text{ kJ / (kg K)}$   $\bar{c}_p = 29.10 \text{ kJ / (kmol K)} = c_p \frac{\overline{MW}}{1000}$

$$c_v = 0.7165 \text{ kJ / (kg K)} \quad \bar{c}_v = 20.78 \text{ kJ / (kmol K)} = c_v \frac{\overline{MW}}{1000}$$

$$R = 0.2870 \text{ kJ / (kg K)} \quad \bar{R}_u = 8.31 \text{ kJ / (kmol K)} = R_u \frac{\overline{MW}}{1000}$$

**English units:** To convert anything to English units all you need is:

$$1 \text{ slug} = 32.2 \text{ lbm} \quad 1 \text{ slug} = \text{a mass that weighs } 32.2 \text{ lbf}$$

$$1 \text{ lbf} = 1 \text{ slug ft/s}^2 \quad 1 \text{ lbm} = \text{a mass that weighs } 1 \text{ lbf}$$

$$1 \text{ lbf} = 32.2 \text{ lbm ft/s}^2 \quad 1 \text{ lbf} = 4.448 \text{ N}$$

$$1 \text{ N} = 1 \text{ kg m/s}^2 \quad 1 \text{ kg} = 2.206 \text{ lbm}$$

“You can always multiply by one”; and

“Remember to write down the units and cancel them out”. For example:

$$27 \text{ lbm is equal to } 27 \text{ lbm} (1 \text{ slug}/32.2 \text{ lbm}) = 0.838 \text{ slug}$$

$$10 \text{ N is equal to } 10 \text{ N} (1 \text{ lbf}/4.448 \text{ N}) = 2.248 \text{ lbf}$$

“my dog SLUG” = a way to remember that a slug is a mass that weights 32.2 lbf



## Gas Mixtures

(a) **Density** - of a gas mixture (see Kuo's textbook, page 8)

Since  $p = \rho R T$  and  $R = \text{gas constant for the mixture} = R_u / \overline{MW}$

Therefore the density of a mixture is: 
$$\rho = \frac{p}{R_u T} \overline{MW}$$

Where the molecular weight of a mixture is: 
$$\overline{MW} = \sum_{i=1}^n X_i MW_i$$

$X_i$  = mole fraction of i-th species,  $Y_i$  is mass fraction of i-th species, related by:

$$Y_i = X_i \frac{MW_i}{\overline{MW}} \quad \text{and} \quad X_i = \frac{Y_i / MW_i}{\sum_{j=1}^n (Y_j / MW_j)}$$

Ex.: natural gas is 85% methane (CH<sub>4</sub>) and 15% ethane (C<sub>2</sub>H<sub>6</sub>) by volume. What is the density of the gas mixture at 1 atm, 25°C ?

$X_{CH_4} = 0.85$ ,  $X_{C_2H_6} = 0.15$ ,  $MW_{CH_4} = 16$ ,  $MW_{C_2H_6} = 30$ , so  $\overline{MW} = 18.1 \text{ g/mol}$

$$\begin{aligned} \rho &= \frac{p}{R_u T} \overline{MW} = 1.013 \cdot 10^5 \text{ N/m}^2 (18.1 \text{ g/mol}) / [8.314 \text{ N m / (mole K)} \cdot 298] \\ &= 740 \text{ g/m}^3 = 0.74 \text{ kg/m}^3 \end{aligned}$$

(b) **Concentration (C) of the entire mixture** (moles/cc)

$$C = n / V = p / (R_u T)$$

Concentration  $C_i$  of the i-th species:

$$C_i = n_i / V = (X_i p) / (R_u T) \quad \text{used often in chemical kinetics}$$

(c) **Enthalpy of a mixture:**  $H$  = enthalpy (kJ),  $\bar{h}$  = enthalpy/mole,  $h_i$  = enthalpy /mass

$$H = \sum_{i=1}^n X_i \bar{h}_i = \sum_{i=1}^n Y_i h_i$$

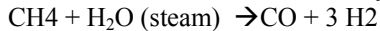
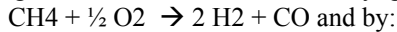
(d) **Viscosity or diffusion coefficient** of a mixture: see handout or use formulas in The Properties of Gases and Liquids, Robert C. Reid, J. Prausnitz, B. Poling, McGraw Hill  
Transport Phenomena, R. Bird, W. Stewart, E. Lightfoot, Wiley Pub.

## Alternate (Fischer Tropsch) aviation fuel from natural gas (or coal)

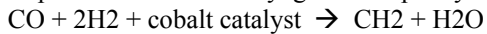
In 2006 the Air Force will fly a B-52 that is powered by an alternate (synthetic Fischer-Tropsch FT) liquid kerosene fuel derived from natural gas (mixed in with standard JP-8). See: <http://www.af.mil/news/story.asp?storyID=123020290> This FT fuel also can be produced from coal, and the USA has abundant coal and natural gas reserves. The Fischer-Tropsch process was developed by the Germans to produce synthetic diesel fuel during World War II. Germany's yearly production was 124,000 barrels per day from 25 plants in 1944.

Today Sasol Chevron produces liquid synthetic diesel fuel from natural gas and coal (see <http://www.sasolchevron.com/technology.htm>). The three main processing steps are:

Reforming - of Natural Gas or Coal into Syngas (H<sub>2</sub> and CO) by:



Fischer-Tropsch Conversion of Syngas to simple hydrocarbons by:



The gases bubble through the catalyst particles

Product Upgrading  $12 \text{CH}_2 \rightarrow \text{C}_{12}\text{H}_{24}$  (kerosene, H/C= 2, MW = 168)

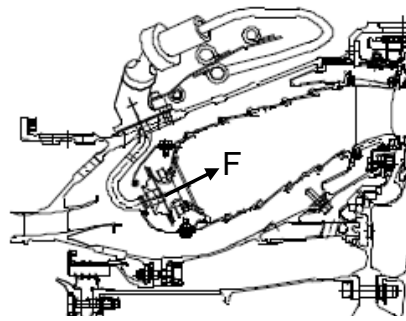
Cost and environmental concerns. While synthetic FT fuels reduce the dependency on foreign oil, they are expensive and add significant CO<sub>2</sub> greenhouse gas to the atmosphere during their production. Carbon sequestration is being considered (dissolving the CO<sub>2</sub> into ocean water or feeding it to plants to create oxygen). The fuel must pass severe tests after additives are added: altitude relight, cold start, proper atomization/volatility, avoid coking (gummy deposits) at high temperatures, low emissions, non-corrosive, proper viscosity for pumping, not too flammable if spilled in an accident, low sulfur, stable when stored for long times, have similar energy content as Jet-A. Things look promising but the price is high.

Ethanol: has only 60% of the energy content as Jet-A; Boeing calculates that an ethanol airplane requires 50% larger engines, 25% larger wings than Jet-A (see [http://www.trbav030.org/pdf2006/265\\_Dagget.pdf](http://www.trbav030.org/pdf2006/265_Dagget.pdf)).

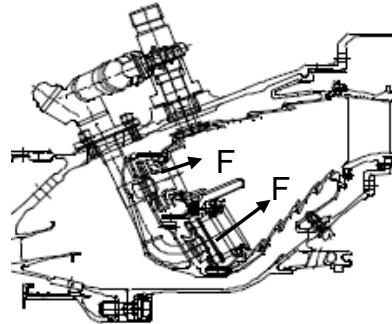
	Density (kg m <sup>-3</sup> )	Specific Energy (MJ kg <sup>-1</sup> )	Energy Density (10 <sup>3</sup> MJ m <sup>-3</sup> )
Kerosene (typical)	783	43.2	33.8
Ethanol	785	21.8	17.1
Methanol	786	19.6	15.4
Methane (liquid)	421	50.0	21.0
Hydrogen (liquid)	70	119.7	8.4

Hydrogen: 2.6 times more energy per unit weight than Jet-A (heating value of 119,000 kJ/kg vs. 45,000 kJ/kg) but much larger diameter aircraft fuselage needed to hold the cryogenically-cooled fuel tanks. More drag. Compared to Jet-A, an airplane fueled by hydrogen needs 25% smaller engines, uses 28% less energy than Jet-A, according to Boeing. Very clean burning – produces no CO<sub>2</sub> greenhouse gas. A better fuel than Jet-A but very dangerous during an accident or during normal fueling. Safety issues.

## New, clean gas turbine engine combustors



First generation  
gas turbine combustor  
Single annular  
combustor (SAC)  
Nonpremixed, fuel  
injected at one radial  
Location (F)



Second generation:  
Dual annular  
Combustor (DAC)  
Nonpremixed,  
Fuel injected at two  
Radial locations:  
inner = Pilot fuel,  
outer = MAIN fuel

Third generation: operate DAC nonpremixed but overall lean  
Fourth generation = TAPS

TAPS – twin annular premixed swirler - will be  
used on GE-90 and GE CFM engines to  
achieve reduced NO<sub>x</sub> levels of 20 g/kN

Looks like the DAC – has dual annular fuel injectors  
each injector has an inner pilot (nonpremixed)  
and outer MAIN fuel injector (premixed).  
MAIN fuel is injected several cm upstream as  
a jet in a crossflow – to premix fuel and air

Ref: AIAA Paper 2003-2657 “TAPS –A 4<sup>th</sup> Generation Propulsion Combustor  
Technology for Low Emissions” Hukam C. Mongia, GE Aircraft Engines, Cincinnati

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eC4iO](http://portal.isiknowledge.com/portal.cgi/portal.cgi?Init=Yes&SID=C15Bd@Ac9kOdHp eC4iO)

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journals and type in AIAA papers

Is ammonium perchlorate (NH<sub>4</sub>ClO<sub>4</sub>) a fuel or an oxidizer ?

Fuel = compound with a negative saturated valence

Oxidizer = compound with an positive saturated valence

Saturated valence of a compound is the sum of the saturated valences of each atom

Valence electrons: electrons in the outer shell

Hydrogen has one valence electron, it has a saturated valence of -1

Chlorine has 17 electrons, 7 in its outer shell, so it needs one electron to complete its shell and have 8 electrons, so its saturated valence is +1

Saturated valence = number of electrons that a molecule or atom will “gain” if it forms a covalent bond with another atom or molecule

Hydrogen loses one electron, so its net gain is -1

Chlorine gains one electron, so its net gain is +1

Fuel Like	Saturated Valence	Oxidizer Like	Saturated Valence	Inert	Saturated Valence
H	-1	O	+2	He	0
Li	-1	F	+1	Ne	0
Be	-2	S	+2	N	0 (usually)
B	-3	Cl	+1	Ar	0
C	-4	N	+ (in some cases, if double or triple covalent bonds form)		
Na	-1				
Mg	-2				
Al	-3	Br	+1		
Si	-4	I	+1		
K	-1				

Ex. Hydrogen peroxide H<sub>2</sub>O<sub>2</sub> contains both fuel-like and oxidizer-like atoms. Is this compound a fuel or an oxidizer ? Its saturated valence is 2(-1) + 2(+2) = +2 (oxidizer).

Radical: an atom or molecule that does not have a completed outer shell – it does not have 2 or 8 electrons in its outer shell. Ex.: the H atom is a radical because it has only one electron in its outer shell. It is very reactive and has a short lifetime. Radicals give off the colors that are observed in flames:

Violet color & UV = OH radicals – hydrogen Bunsen flames

Blue color (431 nm) = CH radicals – methane Bunsen flames

Green color (516 nm) = C<sub>2</sub> radicals – propane Bunsen flames

# Diffusion coefficients (D) of gas mixtures

from Reid, R.C.,  
Praunitz, J.M., Poling B.  
Properties of Gases and  
Liquids, McGraw Hill

## 11-3 Diffusion Coefficients for Binary Gas Systems at Low Pressures: Prediction from Theory

The theory describing diffusion in binary gas mixtures at low to moderate pressures has been well developed. As noted earlier in Chaps. 9 (Viscosity) and 10 (Thermal Conductivity), the theory results from solving the Boltzmann equation, and the results are usually credited to both Chapman and Enskog, who independently derived the working equation

$$D_{AB} = \frac{3}{16} \frac{(4\pi kT/M_{AB})^{1/2}}{n\pi\sigma_{AB}^2\Omega_D} f_D \quad (11-3.1)$$

where  $M_A, M_B$  = molecular weights of A and B  
 $M_{AB} = 2[(1/M_A) + (1/M_B)]^{-1}$   
 $n$  = number density of molecules in the mixture  
 $k$  = Boltzmann's constant  
 $T$  = absolute temperature

$\Omega_D$ , the collision integral for diffusion, is a function of temperature; it depends upon the choice of the intermolecular force law between colliding molecules,  $\sigma_{AB}$  is a characteristic length; it also depends upon the intermolecular force law selected. Finally,  $f_D$  is a correction term which is of the order of unity. If  $M_A$  is of the same order as  $M_B$ ,  $f_D$  lies between 1.00 and 1.02 regardless of composition or intermolecular forces. Only if the molecular masses are very unequal and the light component is present in trace amounts is the value of  $f_D$  significantly different from unity, and even in such cases,  $f_D$  is usually between 1.0 and 1.1 [138].

If  $f_D$  is chosen as unity and  $n$  is expressed by the ideal-gas law, Eq. (11-3.1) may be written as

$$D_{AB} = \frac{0.00266T^{3/2}}{PM_{AB}^{1/2}\sigma_{AB}^2\Omega_D} \quad (11-3.2)$$

where  $D_{AB}$  = diffusion coefficient,  $\text{cm}^2/\text{s}$   
 $T$  = temperature, K  
 $P$  = pressure, bar  
 $\sigma_{AB}$  = characteristic length, Å  
 $\Omega_D$  = diffusion collision integral, dimensionless

and  $M_{AB}$  is defined under Eq. (11-3.1). The key to the use of Eq. (11-3.2) is the selection of an intermolecular force law and the evaluation of  $\sigma_{AB}$  and  $\Omega_D$ .

### Lennard-Jones 12-6 potential

As noted earlier [Eq. (9-4.2)], a popular correlation relating the intermolecular energy  $\psi$  between two molecules to the distance of separation  $r$ , is given by

$$\psi = 4\epsilon \left[ \left( \frac{\sigma}{r} \right)^{12} - \left( \frac{\sigma}{r} \right)^6 \right] \quad (11-3.3)$$

with  $\epsilon$  and  $\sigma$  as the characteristic Lennard-Jones energy and length, respectively. Application of the Chapman-Enskog theory to the viscosity of pure gases has led to the determination of many values of  $\epsilon$  and  $\sigma$ ; some of them are given in Appendix B.

To use Eq. (11-3.2), some rule must be chosen to obtain the interaction value  $\sigma_{AB}$  from  $\sigma_A$  and  $\sigma_B$ . Also, it can be shown that  $\Omega_D$  is a function only of  $kT/\epsilon_{AB}$ , where again some rule must be selected to relate  $\epsilon_{AB}$  to  $\epsilon_A$  and  $\epsilon_B$ . The simple rules shown below are usually employed:

$$\epsilon_{AB} = (\epsilon_A \epsilon_B)^{1/2} \quad (11-3.4)$$

$$\sigma_{AB} = \frac{\sigma_A + \sigma_B}{2} \quad (11-3.5)$$

$\Omega_D$  is tabulated as a function of  $kT/\epsilon$  for the 12-6 Lennard-Jones potential [100], and various analytical approximations also are available [92, 109, 112, 158]. The accurate relation of Neufield et al. [158] is

$$\Omega_D = \frac{A}{(T^*)^B} + \frac{C}{\exp(DT^*)} + \frac{E}{\exp(FT^*)} + \frac{G}{\exp(HT^*)} \quad (11-3.6)$$

where  $T^* = kT/\epsilon_{AB}$

$A = 1.06036$	$B = 0.15610$
$C = 0.19300$	$D = 0.47635$
$E = 1.03587$	$F = 1.52996$
$G = 1.76474$	$H = 3.89411$

**Example 11-1** Estimate the diffusion coefficient for the system  $N_2$ - $CO_2$  at 590 K and 1 bar. The experimental value reported by Ellis and Holsen [61] is 0.583  $cm^2/s$ .

**solution** To use Eq. (11-3.2), values of  $\sigma(CO_2)$ ,  $\sigma(N_2)$ ,  $\epsilon(CO_2)$ , and  $\epsilon(N_2)$  must be obtained. Using the values in Appendix B with Eqs. (11-3.4) and (11-3.5) gives  $\sigma(CO_2) = 3.941 \text{ \AA}$ ,  $\sigma(N_2) = 3.798 \text{ \AA}$ ;  $\sigma(CO_2-N_2) = (3.941 + 3.798)/2 = 3.8695 \text{ \AA}$ ;  $\epsilon(CO_2)/k = 195.2 \text{ K}$ ,  $\epsilon(N_2)/k = 71.4 \text{ K}$ ;  $\epsilon(CO_2-N_2)/k = [(195.2)(71.4)]^{1/2} = 118 \text{ K}$ . Then  $T^* = kT/\epsilon(CO_2-N_2) = 590/118 = 5.0$ . With Eq. (11-3.6),  $\Omega_D = 0.842$ . Since  $M(CO_2) = 44.0$  and  $M(N_2) = 28.0$ ,  $M_{AB} = (2)[(1/44.0) + (1/28.0)]^{-1} = 34.22$ . With Eq. (11-3.2),

$$D(CO_2-N_2) = \frac{(0.00266)(590)^{3/2}}{(1)(34.22)^{1/2}(3.8695)^2(0.842)} = 0.52 \text{ cm}^2/s$$

The error is 11 percent. Ellis and Holsen recommend values of  $\epsilon(CO_2-N_2) = 134 \text{ K}$  and  $\sigma(CO_2-N_2) = 3.660 \text{ \AA}$ . With these parameters, they predicted  $D$  to be 0.56  $cm^2/s$ , a value closer to that found experimentally.

## Lennard-Jones Potentials as Determined from Viscosity Data<sup>†</sup>

Substance		$b_0, \ddagger$ cm <sup>3</sup> /g-mol	$\sigma, \text{\AA}$	$\epsilon/k, \text{K}$
Ar	Argon	56.08	3.542	93.3
He	Helium	20.95	2.551§	10.22
Kr	Krypton	61.62	3.655	178.9
Ne	Neon	28.30	2.820	32.8
Xe	Xenon	83.66	4.047	231.0
Air	Air	64.50	3.711	78.6
AsH <sub>3</sub>	Arsine	89.88	4.145	259.8
BCl <sub>3</sub>	Boron chloride	170.1	5.127	337.7
BF <sub>3</sub>	Boron fluoride	93.35	4.198	186.3
B(OCH <sub>3</sub> ) <sub>3</sub>	Methyl borate	210.3	5.503	396.7
Br <sub>2</sub>	Bromine	100.1	4.296	507.9
CCl <sub>4</sub>	Carbon tetrachloride	265.5	5.947	322.7
CF <sub>4</sub>	Carbon tetrafluoride	127.9	4.662	134.0
CHCl <sub>3</sub>	Chloroform	197.5	5.389	340.2
CH <sub>2</sub> Cl <sub>2</sub>	Methylene chloride	148.3	4.898	356.3
CH <sub>3</sub> Br	Methyl bromide	88.14	4.118	449.2
CH <sub>3</sub> Cl	Methyl chloride	92.31	4.182	350
CH <sub>3</sub> OH	Methanol	60.17	3.626	481.8
CH <sub>4</sub>	Methane	66.98	3.758	148.6
CO	Carbon monoxide	63.41	3.690	91.7
COS	Carbonyl sulfide	88.91	4.130	336.0
CO <sub>2</sub>	Carbon dioxide	77.25	3.941	195.2
CS <sub>2</sub>	Carbon disulfide	113.7	4.483	467
C <sub>2</sub> H <sub>2</sub>	Acetylene	82.79	4.033	231.8
C <sub>2</sub> H <sub>4</sub>	Ethylene	91.06	4.163	224.7
C <sub>2</sub> H <sub>6</sub>	Ethane	110.7	4.443	215.7
C <sub>2</sub> H <sub>5</sub> Cl	Ethyl chloride	148.3	4.898	300
C <sub>2</sub> H <sub>5</sub> OH	Ethanol	117.3	4.530	362.6
C <sub>2</sub> N <sub>2</sub>	Cyanogen	104.7	4.361	348.6
CH <sub>3</sub> OCH <sub>3</sub>	Methyl ether	100.9	4.307	395.0

733



Substance		$b_0, \ddagger$ cm <sup>3</sup> /g-mol	$\sigma, \text{\AA}$	$\epsilon/k, \text{K}$
CH <sub>2</sub> CHCH <sub>3</sub>	Propylene	129.2	4.678	298.9
CH <sub>3</sub> CCH	Methylacetylene	136.2	4.761	251.8
C <sub>3</sub> H <sub>6</sub>	Cyclopropane	140.2	4.807	248.9
C <sub>3</sub> H <sub>8</sub>	Propane	169.2	5.118	237.1
n-C <sub>3</sub> H <sub>7</sub> OH	n-Propyl alcohol	118.8	4.549	576.7
CH <sub>3</sub> COCH <sub>3</sub>	Acetone	122.8	4.600	560.2
CH <sub>3</sub> COOCH <sub>3</sub>	Methyl acetate	151.8	4.936	469.8
n-C <sub>4</sub> H <sub>10</sub>	n-Butane	130.0	4.687	531.4
iso-C <sub>4</sub> H <sub>10</sub>	Isobutane	185.6	5.278	330.1
C <sub>2</sub> H <sub>5</sub> OC <sub>2</sub> H <sub>5</sub>	Ethyl ether	231.0	5.678	313.8
CH <sub>3</sub> COOC <sub>2</sub> H <sub>5</sub>	Ethyl acetate	178.0	5.205	521.3
n-C <sub>5</sub> H <sub>12</sub>	n-Pentane	244.2	5.784	341.1
C(CH <sub>3</sub> ) <sub>4</sub>	2,2-Dimethylpropane	340.9	6.464	193.4
C <sub>6</sub> H <sub>6</sub>	Benzene	193.2	5.349	412.3
C <sub>6</sub> H <sub>12</sub>	Cyclohexane	298.2	6.182	297.1
n-C <sub>6</sub> H <sub>14</sub>	n-Hexane	265.7	5.949	399.3
Cl <sub>2</sub>	Chlorine	94.65	4.217	316.0
F <sub>2</sub>	Fluorine	47.75	3.357	112.6
HBr	Hydrogen bromide	47.58	3.353	449
HCN	Hydrogen cyanide	60.37	3.630	569.1
HCl	Hydrogen chloride	46.98	3.339	344.7
HF	Hydrogen fluoride	39.37	3.148	330
HI	Hydrogen iodide	94.24	4.211	288.7
H <sub>2</sub>	Hydrogen	28.51	2.827	59.7
H <sub>2</sub> O	Water	23.25	2.641	809.1
H <sub>2</sub> O <sub>2</sub>	Hydrogen peroxide	93.24	4.196	289.3
H <sub>2</sub> S	Hydrogen sulfide	60.02	3.623	301.1
Hg	Mercury	33.03	2.969	750
HgBr <sub>2</sub>	Mercuric bromide	165.5	5.080	686.2
HgCl <sub>2</sub>	Mercuric chloride	118.9	4.550	750
HgI <sub>2</sub>	Mercuric iodide	224.6	5.625	695.6
I <sub>2</sub>	Iodine	173.4	5.160	474.2
NH <sub>3</sub>	Ammonia	30.78	2.900	558.3
NO	Nitric oxide	53.74	3.492	116.7
NOCl	Nitrosyl chloride	87.75	4.112	395.3
N <sub>2</sub>	Nitrogen	69.14	3.798	71.4
N <sub>2</sub> O	Nitrous oxide	70.80	3.828	232.4
O <sub>2</sub>	Oxygen	52.60	3.467	106.7
PH <sub>3</sub>	Phosphine	79.63	3.981	251.5
SF <sub>6</sub>	Sulfur hexafluoride	170.2	5.128	222.1
SO <sub>2</sub>	Sulfur dioxide	87.75	4.112	335.4
SiF <sub>4</sub>	Silicon tetrafluoride	146.7	4.880	171.9
SiH <sub>4</sub>	Silicon hydride	85.97	4.084	207.6
SnBr <sub>4</sub>	Stannic bromide	329.0	6.388	563.7
UF <sub>6</sub>	Uranium hexafluoride	268.1	5.967	236.8

†R. A. Svehla, *NASA Tech. Rep. R-132*, Lewis Research Center, Cleveland, Ohio, 1962.

‡ $b_0 = \frac{2}{3}\pi N_0 \sigma^3$ , where  $N_0$  is Avogadro's number.

§The parameter  $\sigma$  was determined by quantum-mechanical formulas.



# Viscosity of a gas mixture

## Method of Wilke

In a further simplification of the kinetic theory approach, Wilke [221] neglected second-order effects and proposed:

$$\eta_m = \frac{\sum_{i=1}^n y_i \eta_i}{\sum_{j=1}^n y_j \phi_{ij}} \quad (9-5.13)$$

where

$$\phi_{ij} = \frac{[1 + (\eta_i/\eta_j)^{1/2}(M_j/M_i)^{1/4}]^2}{[8(1 + M_i/M_j)]^{1/2}} \quad (9-5.14)$$

$\phi_{ji}$  is found by interchanging subscripts or by

$$\phi_{ji} = \frac{\eta_j}{\eta_i} \frac{M_i}{M_j} \phi_{ij} \quad (9-5.15)$$

For a binary system of 1 and 2, with Eqs. (9-5.13) to (9-5.15),

$$\eta_m = \frac{y_1 \eta_1}{y_1 + y_2 \phi_{12}} + \frac{y_2 \eta_2}{y_2 + y_1 \phi_{21}} \quad (9-5.16)$$

where  $\eta_m$  = viscosity of the mixture  
 $\eta_1, \eta_2$  = pure component viscosities  
 $y_1, y_2$  = mole fractions

and

$$\phi_{12} = \frac{[1 + (\eta_1/\eta_2)^{1/2}(M_2/M_1)^{1/4}]^2}{\{8[1 + (M_1/M_2)]\}^{1/2}}$$
$$\phi_{21} = \phi_{12} \frac{\eta_2}{\eta_1} \frac{M_1}{M_2}$$

Equation (9-5.13), with  $\phi_{ij}$  from Eq. (9-5.14), has been extensively tested. Wilke [221] compared values with data on 17 binary systems and reported an average deviation of less than 1 percent; several cases in which  $\eta_m$  passed through a maximum were included. Many other investigators have tested this method [4, 28, 42, 51, 78, 161, 176, 177, 191, 214, 223]. In most cases, only nonpolar mixtures were compared, and very good results obtained. For some systems containing hydrogen as one component, less satisfactory agreement was noted. In Table 9-4, Wilke's method predicted mixture viscosities that were larger than experimental for the  $H_2-N_2$  system, but for  $H_2-NH_3$ , it underestimated the viscosities. Gururaja et al. [91] found that this method also overpredicted in the  $H_2-O_2$  case but was quite accurate for the  $H_2-CO_2$  system. Wilke's approximation has proved reliable even for polar-polar gas mixtures of aliphatic alcohols [169]. The principal reservation appears to lie in those cases where  $M_i \gg M_j$  and  $\eta_i \gg \eta_j$ .

**Example 9-5** Kestin and Yata [124] report that the viscosity of a mixture of methane and *n*-butane is 93.35  $\mu\text{P}$  at 293 K when the mole fraction of *n*-butane is 0.303. Compare this result with the value estimated by Wilke's method. For pure methane and *n*-butane, these same authors report viscosities of 109.4 and 72.74  $\mu\text{P}$ .

**solution** Let 1 refer to methane and 2 to *n*-butane.  $M_1 = 16.043$  and  $M_2 = 58.124$ .

$$\phi_{12} = \frac{[1 + (109.4/72.74)^{1/2}(58.124/16.043)^{1/4}]^2}{\{8[1 + (16.043/58.124)]\}^{1/2}} = 2.268$$

$$\phi_{21} = 2.268 \frac{72.74}{109.4} \frac{16.043}{58.124} = 0.416$$

$$\eta_m = \frac{(0.697)(109.4)}{0.697 + (0.303)(2.268)} + \frac{(0.303)(72.74)}{0.303 + (0.697)(0.416)}$$

$$= 92.26 \mu\text{P}$$

$$\text{Error} = \frac{92.26 - 93.35}{93.35} \times 100 = -1.2\%$$

## Variation of viscosity with pressure and temperature

According to the kinetic theory of gases the coefficient of viscosity  $\eta = \frac{1}{3}(\rho \bar{c} l)$ ,  $\rho$  being the density,  $\bar{c}$  the average velocity of the molecules,  $l$  the average path. Since  $l$  varies inversely as the number of molecules per unit volume,  $\rho l$  is a constant and  $\eta$  should be independent of the density and pressure of a gas (Maxwell's law). This has been found true for ordinary pressures; below  $\frac{1}{100}$  atmosphere it may fail, and for certain gases it has been proved untrue for high pressures, e.g.,  $\text{CO}_2$  at  $33^\circ$  and above 50 atm. See Jeans, "Dynamical Theory of Gases."

If  $B$  is the amount of momentum transferred from a plane moving with velocity  $U$  and parallel to a stationary plane distant  $d$ , and  $s$  is a quantity (coefficient of slip) to allow for the slipping of the gas molecules over the plane, then  $\eta = (B/U)(d+2s)$ ;  $s$  is of the same magnitude as  $l$ , probably between .7 (Timiriyaeff) and .9 (Knudsen) of it; at low pressures  $d$  becomes negligible compared with  $2s$  and the viscosity should vary inversely as the pressure.

$\bar{c}$  depends only on the temperature and the molecular weight.  $\bar{c}$  varies as the  $\sqrt{T}$ , but  $\eta$  has been found to increase much more rapidly. Meyer's formula,  $\eta_t = \eta_0(1 + at)$ , where  $a$  is a constant and  $\eta_0$  the viscosity at  $0^\circ\text{C}$ , is a convenient approximate relation. Sutherland's formula

$$\eta_t = \eta_0 \frac{273 + C}{T + C} \left( \frac{T}{273} \right)^{\frac{3}{2}}$$

is the most accurate formula in use, taking into account the effect of molecular forces. It holds for temperatures above the critical and for pressures following approximately Boyle's law. It may be thrown into the form  $T = KT^{\frac{3}{2}}/\eta - C$  which is linear of  $T$  and  $T^{\frac{3}{2}}/\eta$ , with a slope equal to  $K$  and the ordinate intercept equal to  $-C$ . Onnes (see Jeans) shows that this formula does not represent helium at low temperatures with anything like the accuracy of the simpler formula  $\eta = \eta_0(T/273.1)^n = AT^n$ .

The following table<sup>125</sup> contains the constant  $a$  of Meyer's formula,  $C$  and  $K$  of Sutherland's formula,  $n$  and  $A$  of the exponential formula, and the temperature range for which the constants of the latter two are applicable.

Gas	Temperature range °C	$a \times 10^8$	$C$	$K \times 10^6$	$n$	$A \times 10^6$
Air	23 to 750	2.90	117.9	14.82	.754	2.490
Ammonia	-77 to 441	...	472	15.42	1.041	.274
Argon	-183 to 827	1.78	133	19.00	.766	2.782
Benzene	0 to 313	...	403	10.33	.974	.299
Carbon dioxide	-98 to 1052	3.48	233	15.52	.868	1.057
Carbon monoxide	...	2.69	102	13.5	.74	...
Chloroform	...	...	454	15.9	...	...
Ethylene	...	3.50	226	10.6	...	...
Helium	-258 to 817	...	97.6	15.13	.653	4.894
Hydrogen	-258 to 825	...	70.6	6.48	.678	1.860
Krypton	...	...	188	...	...	...
Mercury	-218 to 610	...	996	63.00	1.082	.573
Methane	18 to 499	...	155	9.82	.770	1.360
Neon	...	...	252	...	...	...
Nitrogen	-191 to 825	2.69	102	13.85	.702	3.213
Nitrous oxide	...	3.45	313	17.2	.93	...
Oxygen	-191 to 829	...	110	16.49	.721	3.355
Water vapor	0 to 407	...	659	18.31	1.116	.170
Xenon	...	...	252	...	...	...

<sup>125</sup> Dushman, S., Vacuum technique, p. 37, John Wiley & Sons, New York, 1949; Banerjee, G. B., and Plattanaik, B., Zeit. Physik, vol. 110, p. 676, 1938; Partington, J. R., Phys. Zeit., vol. 34, p. 289, 1933; Fisher, Phys. Rev., vol. 24, 1907.

or

$$\mu = A(273.1)^n \left[ \frac{273+C}{T+C} \right] \left( \frac{T}{273} \right)^{3/2}$$

$$\mu_0 = A(273.1)^n$$

$$\mu_{0 \text{ air}} = 2.49 \times 10^{-6} (273.1)^{.754}$$

$$\mu_{0 \text{ air}} = 1.71 \times 10^{-4} \frac{\text{g}}{\text{cm s}}$$

$$\mu_{\text{air (Knudsen)}} = 1.71 \times 10^{-4} \text{ g/cm s}$$



TABLE 333.—VISCOSITY OF GASES AND VAPORS

## Part 1.—Viscosity of vapors

The values of  $\eta$  given in the table are  $10^9$  times the coefficients of viscosity in cgs units.

Substance	Temp. °C	$\eta$	Substance	Temp. °C	$\eta$
Acetone	18.0	78.	Ether	16.1	73.2
Alcohol, Methyl	66.8	135.	"	36.5	79.3
Alcohol, Ethyl	78.4	142.	Ethyl chloride	0.	93.5
Alcohol, Propyl, norm.	97.4	142.	Ethyl iodide	72.3	216.0
Alcohol, Isopropyl	82.8	162.	Ethylene	0.0	96.1
Alcohol, Butyl, norm.	116.9	143.	Mercury	270.0	489.
Alcohol, Isobutyl	108.4	144.	"	300.0	532.
Alcohol, Tert. butyl	82.9	160.	"	330.0	582.
Ammonia	20.0	108.	"	360.0	627.
Benzene	0.	70.	"	390.0	671.
"	19.0	79.	Methane	20.0	120.1
"	100.0	118.	Methyl chloride	0.0	98.8
Carbon bisulfide	16.9	92.4	"	15.0	105.2
Carbon monoxide	20.0	184.0	"	302.0	213.9
Chloroform	0.0	95.9	Methyl iodide	44.0	232.
"	17.4	102.9	Water vapor	0.0	90.4
"	61.2	189.0	"	16.7	96.7
Ether	0.0	68.9	"	100.0	132.0

Part 2.—Viscosity of gases and vapors <sup>(1)</sup>

(Temperature variation)

Temp. °C	Viscosity in millipoises								
	Air	Argon	Carbon dioxide	Chlorine	Helium	Hydrogen	Nitrogen	Oxygen	Xenon
-200	.053	...	...	...	...	.033	...	...	222 (15°C)
-150	.081	...	...	...	...	.047	...	...	
-100	.111	...	.087	...	...	.061	...	...	Nitric oxide
-50	.139	...	.112	...	...	.073	...	...	.179 (0°C)
0	.173*	...	.135	...	...	.083	...	...	
50	.193	.241	.159	.147	.207	.093	.189	.217	Nitrous oxide
100	.216	.269	.181	.167	.228	.102	.207	.241	.138 (0°C)
150	.237	.297	.203	.189	.247	.111	.226	.264	
200	.256	.321	.225	.208	.267	.120	.245	.287	Krypton
250	.275	.346	.245	.228	.285	.129	.263	.309	.246 (15°C)
300	.293	.367	.262	...	.305	.137	.280	.330	
350	.310	.389	.280	...	.323	.145	.296	.349	Carbon monoxide
400	.327	.410	.299	...	.341	.153	.311	.368	.163 (0°C)
500	.357	.450	.331	...	.375	.167	.341	.403	
600	.384	.488	.362	...	.408	.181	.367	.435	Ammonia
700	.411	.521	.391	...	.438	.195	.391	.466	.096 (0°C)
800	.437	.554	.417	...	.467	.208	.414	.494	
900	.463	...	.421	...	...	...	...	...	
1000	.499	...	.465	...	...	...	...	...	
1100	.511	...	...	...	...	...	...	...	

<sup>(1)</sup> Based on data from Landolt and Börnstein, 3d supplementary vol., pt. 1, p. 184, 1933.

$$\begin{aligned} \mu_{\text{air}} &= .175 \times 10^{-3} \text{ g/cm-sec} \\ &\text{millipoise} \\ &= .175 \times 10^{-4} \text{ kg/m-sec} \end{aligned}$$

$$\begin{aligned} \nu &= \frac{.175 \times 10^{-3} \text{ g/cm-sec}}{1.22 \times 10^{-3} \text{ g/cm}^3} \\ &= .143 \text{ cm}^2/\text{sec} \end{aligned}$$

go over handout sheet p7  
 Fuel or Oxidizer? (- = fuel) valencies of elements  
 or saturated product valencies of compounds  
 Saturated valence - see handout

Carbon monoxide  $CO = -4 + 2 = -2 = \text{fuel}$

silane  $SiH_4 = -4 - 4 = -8 = \text{fuel}$

methanol  $CH_3OH = -4 - 3 + 2 - 1 = -6 = \text{fuel}$

Ammonium perchlorate  $NH_4ClO_4 = 0 - 4 + 1 + 8 = +5 = \text{oxidizer}$

$CO_2$  carbon dioxide  $= -4 + 4 = 0$  saturated product

$H_2O$  water  $= -2 + 2 = 0$  saturated product

When boron (B) is reacted with oxygen gas ( $O_2$ ) what is the saturated product?

The saturated product must be the compound:  $B_xO_y$   
 saturated valence of  $B_xO_y$  must be zero (product)  
~~the~~ sat. valence of compound is sum of sat. valence of atoms

$$(-3)x + (+2)y = 0 \quad \text{so } x = \frac{2}{3}y \quad \text{but } x, y \text{ are integers, so}$$

$$x = 2 \quad y = 3 \quad B_xO_y = B_2O_3$$

Note: if compound has a saturated valence of zero it is either

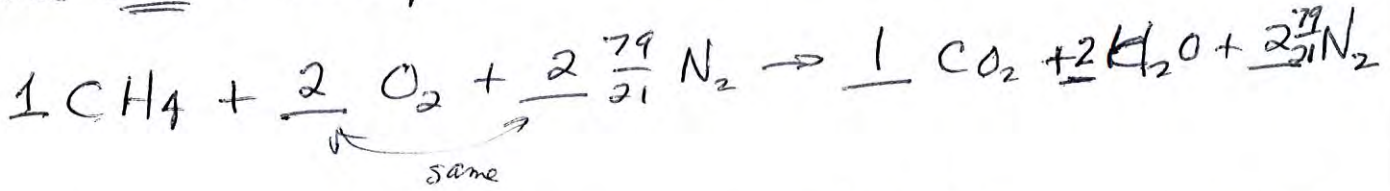
- a) saturated product
- b) saturated monopropellant (has both fuel & ox in stoich proportions)

# Stoichiometry

Kuo p. 40

lecture 2

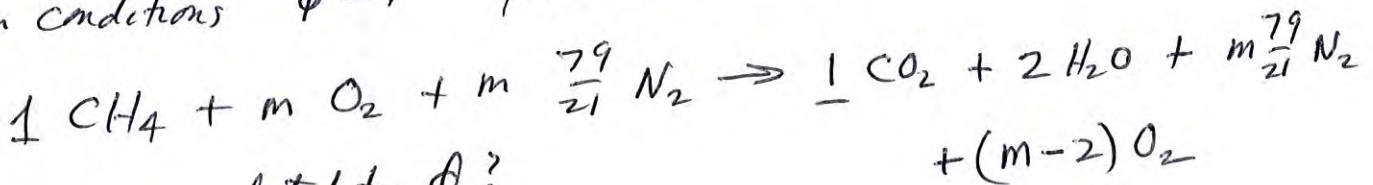
(a) assume methane-air, stoichiometric, only saturated products (final T not so high so no dissociate products)  
assume basis = 1 kmole fuel



(b) now define  $r = \frac{\text{mass fuel}}{\text{mass air}} = \frac{12 \text{ kg} + 4 \text{ kg}}{2(32) + 2 \frac{79}{21}(28) \text{ kg}} = 0.058$   
"fuel-air ratio"  
 $r_s = \frac{\text{stoich fuel}}{\text{air ratio}} = \text{value of } r \text{ if stoich.} = 0.058$

~~fuel-air~~ equivalence ratio  $\phi \equiv \frac{r}{r_s} = 1.0$  for stoichiometric

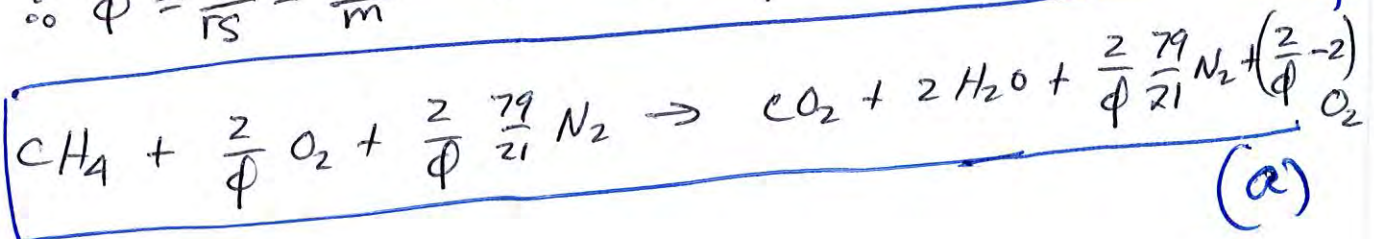
fuel-lean conditions  $\phi < 1$  put  $\text{O}_2$  on RHS!



How is  $m$  related to  $\phi$ ?

$$r = \frac{16 \text{ kg}}{m \cdot 32 + m \frac{79}{21} \cdot 28} \quad r_s = \frac{16 \text{ kg}}{2(32) + 2 \frac{79}{21} \cdot 28}$$

$$\therefore \phi = \frac{r}{r_s} = \frac{2}{m} \quad \text{or} \quad m = \frac{2}{\phi} \quad \text{so we write}$$



lean case:  
 $\phi < 1$   
no dissociation



fuel-rich conditions  $\phi > 1$  put  $\text{CH}_4$  on RHS

omit

$$1 \text{ CH}_4 + m \text{ O}_2 + n \frac{79}{21} \text{ N}_2 \rightarrow a \text{ CO}_2 + b \text{ H}_2\text{O} + c \text{ N}_2 + d \text{ CH}_4$$

solve atom balance for:

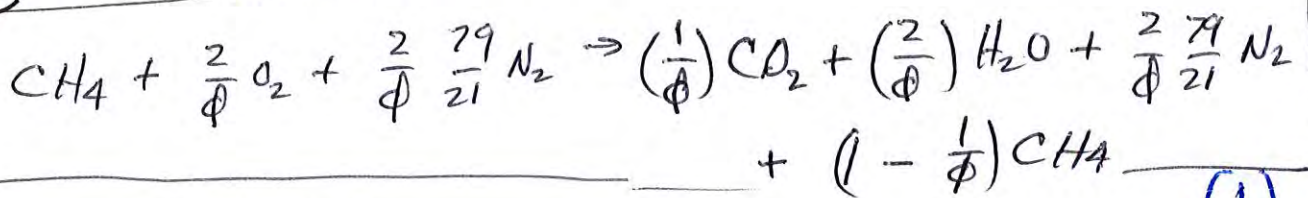
$$a = n/2 \quad b = n$$

$$c = n \frac{79}{21} \quad d = 1 - \frac{n}{2}$$

$$\phi = \frac{r}{r_s} = \left( \frac{16}{n \cdot 32 + n \frac{79}{21} \cdot 28} \right) / \frac{16}{2(32) + 2 \frac{79}{21} \cdot 28} = \frac{2}{n}$$

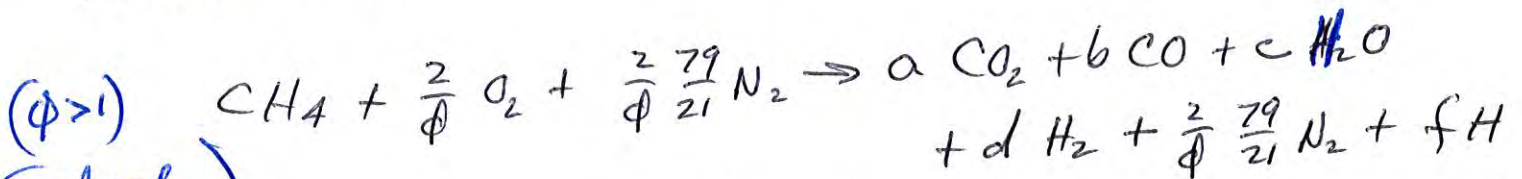
so  $n = \frac{2}{\phi}$  final result

rich  
 $\phi > 1$   
no dissociation



if methane does not dissociate.

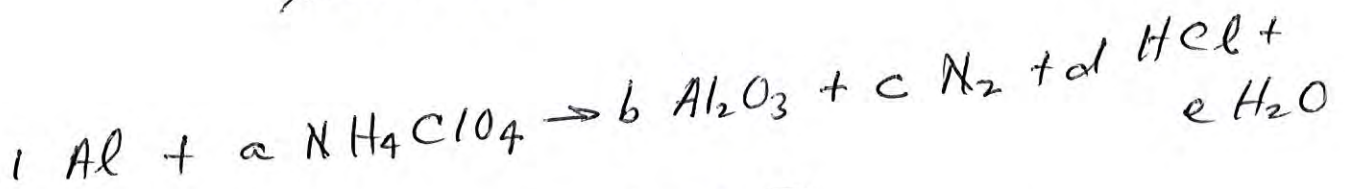
realistic rich conditions - if  $\text{CH}_4$  dissociates:



(rich case with dissociation)  
have

C H O atom balances (3 eqns)  
have 5 unknowns a, b, c, d, f ( $\phi = \text{given}$ )  
need 2 equilibrium relations

Ex. Aluminum and AP (Ammonium perchlorate) react to form saturated products.  $\left\{ \begin{array}{l} Al_2O_3 \\ HCl \\ H_2O \\ N_2 \end{array} \right\}$   
 what is the stoich fuel-oxidizer mass ratio?



$$\begin{array}{l} Al \quad 1 = 2b \\ N \quad a = 2c \\ H \quad 4a = d + 2e \\ Cl \quad a = d \\ O \quad 4a = 3b + e \end{array}$$

$$\begin{array}{l} b = 0.50 \\ \text{elim } a: \quad 8c = d + 2e \\ \quad \quad \quad 2c = d \\ \quad \quad \quad 8c = 3b + e \\ \text{elim } d: \quad 6c = 2c + 2e \quad 3c = e \\ \quad \quad \quad 8c = 3/2 + e \end{array}$$

$$\begin{array}{l} 5c = 3/2 + 3e \Rightarrow c = 0.3 \\ \therefore e = 0.9 \quad d = 2c = 0.6 \\ 1.5 \cancel{2c} = 3b + \cancel{0.9} \quad a = 2c = 0.6 \end{array}$$

$$\therefore \begin{array}{l} a = 0.60 \\ b = 0.50 \\ c = 0.30 \\ d = 0.60 \\ e = 0.90 \end{array}$$

$$\frac{\text{mass } Al}{\text{mass } AP} = \frac{(1 \text{ kmole}) \cdot (27 \text{ kg/kmole})}{0.60 (14 + 4 + 71 + 64)} = 0.29$$



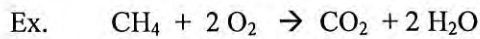
## First Law of Thermodynamics for SSSF = Steady State Steady Flow Reacting System

(see thermo text by Borgnakke and Sonntag or similar text)

combustor  
or compressor  
or turbine



Assume: steady state, 1-D, neglect KE, PE = low speed  
Variable area, pressure may vary ( $p_e$  does not have to equal  $p_i$ )  
Do not assume heat capacity  $c_p$  is constant, so not calorically perfect  
Assume ideal gas law holds  $p = \rho RT$



$\bar{h}_i$  = enthalpy per mole (J/mole or kJ/kmole) of species  $i$

$$\bar{h}_i = \bar{h}_{f,i}^{\circ} + \Delta \bar{h}_i \quad \text{where} \quad \Delta \bar{h}_i = \bar{h}_i - \bar{h}_{298}$$

enthalpy/mole of formation  
(chemical enthalpy/mole)  
see table on  
p. 2-3

sensible or thermal  
enthalpy/mole  
see tables on  
pp. 2-4 to 2-6

Ex:  $\bar{h}_{f,\text{CO}_2} = -393,522 \text{ kJ/kmol}$  see p 2-3

$$\Delta \bar{h}_{\text{CO}_2} = \bar{h}_{\text{CO}_2} - \bar{h}_{298,\text{CO}_2} = \int_{298\text{K}}^T \bar{c}_p(T) dT = 44,484 \frac{\text{kJ}}{\text{kmol}}$$

if  $T = 1200\text{K}$   
(see p 2-5)

First Law:

$$Q_{\text{cv}} + \sum_i \nu_i' (\bar{h}_{f,i}^{\circ} + \Delta \bar{h}_i) = W_{\text{cv}} + \sum_e \nu_e'' (\bar{h}_{f,e}^{\circ} + \Delta \bar{h}_e)$$

Heat/kmole fuel added  
TO the CV across the  
CV boundaries  
(normally negative)

enthalpy/kmole fuel  
of reactants entering  
the CV

Work/kmole fuel  
done by CV across  
the CV boundaries  
(zero unless turbine  
or compressor exists)

enthalpy/kmole fuel  
of products leaving  
the CV

# Compact Notation (Kuo p. 18)

consider methane-oxygen stoichiometric



Kuo's compact notation for this is: (p. 18)



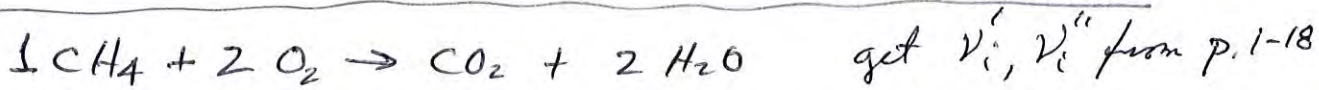
$A_i$  = species  $i$       $A_1 = \text{CH}_4$ ,  $A_2 = \text{O}_2$  ...

$v_i^{\prime}$  = reactant stoich. coeff = LHS

$v_i^{\prime\prime}$  = product stoich. coeff = RHS

$i$	1	2	3	4
$A_i$	$\text{CH}_4$	$\text{O}_2$	$\text{CO}_2$	$\text{H}_2\text{O}$
$v_i^{\prime} = \text{LHS}$	1	2	0	0
$v_i^{\prime\prime} = \text{RHS}$	0	0	1	2

Ex. stoich methane- $O_2$  <sup>non-</sup>adiabatic walls, no work  $W_{cv} = 0$   
 $T_i = 298K$  initial T,  $T_e = 1000K$  final T  
 $\Rightarrow$  what's heat transfer  $Q_{cv}$ ? kJ (per kmol fuel)



$$Q_{cv} + 1 \left( \bar{h}_{f,CH_4}^0 + \Delta \bar{h}_{CH_4} \right) + 2 \left( \bar{h}_{f,O_2}^0 + \Delta \bar{h}_{O_2} \right) = \left( \bar{h}_{f,CO_2}^0 + \Delta \bar{h}_{CO_2} \right) + 2 \left( \bar{h}_{f,H_2O}^0 + \Delta \bar{h}_{H_2O} \right)$$

from handouts Thermo, p. 2-3

Enthalpy of Formation $\bar{h}_f^0$	
CH <sub>4</sub>	-74,873 $\frac{kJ}{kmol}$
O <sub>2</sub>	0
CO <sub>2</sub>	-393,522
H <sub>2</sub> O	-241,827

Enthalpy (w.r.t. 298K) $\Delta \bar{h}_i$ at 298K		Enthalpy w.r.t. 298K $\Delta \bar{h}_i$ at 1000K	
CH <sub>4</sub>	0	CO <sub>2</sub>	33,405 $\frac{kJ}{kmol}$
O <sub>2</sub>	0	H <sub>2</sub> O	25,978

note:  $\Delta \bar{h}_i = \bar{h}_i - \bar{h}_{298}$  = thermo handout pages 2-4 to 2-6

plug in, solve for  $Q_{cv}$

$$Q_{cv} = -716,942 \frac{kJ}{kmol \text{ fuel}}$$

$Q_{cv}$  = heat added across cv. walls - if heat is lost,  $Q_{cv}$  = negative

note:

$$v_i' (K_{uo}) = n_i (\text{Sonntag})$$

$$v_i'' (K_{uo}) = n_e (\text{Sonntag})$$



Another way to do the example problem on p 2-2.

(Not recommended. It uses Kuo's notation on p. 71)

Kuo uses capital  $H$ 's for enthalpy/mole

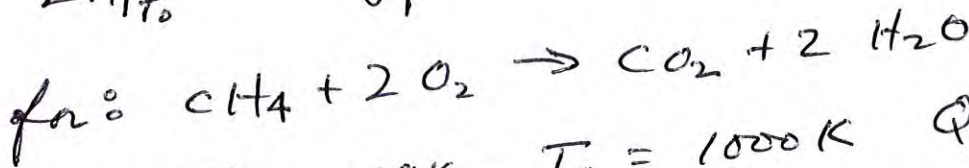
Kuo's tables are in kcal/mole

Kuo defines  $\Delta H_{f,T_0}^\circ =$  heat of formation of the species

Kuo p. 71:

$$\Delta H = Q_{cv} - W_{cv} = \sum_P \nu_j'' \left\{ (H_{Tf}^\circ - H_{T_0}^\circ) + \Delta H_{f,T_0}^\circ \right\}_j - \sum_R \nu_i' \left\{ (H_{Ti}^\circ - H_{T_0}^\circ) + \Delta H_{f,T_0}^\circ \right\}_i$$

$\Delta H_{f,T_0}^\circ =$  heat of formation of the species



$T_i = 298\text{K}, T_e = 1000\text{K} \quad Q_{cv} = ?$

above eqn gives

$$Q_{cv} = 1 \left( \underset{\text{Table 1.5a}}{7.982 \frac{\text{kcal}}{\text{mol}}} + \underset{\text{Table 1.2}}{-94.054 \frac{\text{kcal}}{\text{mol}}} \right)$$

$$+ 2(6.214 - 57.798)$$

$$- 1(0 + -17.895)$$

$$- 2(0 + 0)$$

$$= -171.3 \text{ kcal/mol}_{\text{fuel}}$$

$$\cdot \frac{4.1855 \text{ kJ}}{\text{kcal}}$$

$$Q_{cv} = -717,100 \text{ kJ/kmol fuel}$$

Same as on p. 2-2

Enthalpy of Combustion of Some Hydrocarbons at 25°C

Hydrocarbon	Formula	Liquid H <sub>2</sub> O in Products (Negative of Higher Heating Value)		Vapor H <sub>2</sub> O in Products (Negative of Lower Heating Value)	
		Liquid Hydrocarbon, kJ/kg fuel	Gaseous Hydrocarbon, kJ/kg fuel	Liquid Hydrocarbon, kJ/kg fuel	Gaseous Hydrocarbon, kJ/kg fuel
<i>Paraffin Family</i>					
Methane	CH <sub>4</sub>		-55 496		-50 010
Ethane	C <sub>2</sub> H <sub>6</sub>		-51 875		-47 484
Propane	C <sub>3</sub> H <sub>8</sub>	-49 975	-50 345	-45 983	-46 353
Butane	C <sub>4</sub> H <sub>10</sub>	-49 130	-49 500	-45 344	-45 714
Pentane	C <sub>5</sub> H <sub>12</sub>	-48 643	-49 011	-44 983	-45 351
Hexane	C <sub>6</sub> H <sub>14</sub>	-48 308	-48 676	-44 733	-45 101
Heptane	C <sub>7</sub> H <sub>16</sub>	-48 071	-48 436	-44 557	-44 922
Octane	C <sub>8</sub> H <sub>18</sub>	-47 893	-48 256	-44 425	-44 788
Decane	C <sub>10</sub> H <sub>22</sub>	-47 641	-48 000	-44 239	-44 598
Dodecane	C <sub>12</sub> H <sub>26</sub>	-47 470	-47 828	-44 109	-44 467
<i>Olefin Family</i>					
Ethene	C <sub>2</sub> H <sub>4</sub>		-50 296		-47 158
Propene	C <sub>3</sub> H <sub>6</sub>		-48 917		-45 780
Butene	C <sub>4</sub> H <sub>8</sub>		-48 453		-45 316
Pentene	C <sub>5</sub> H <sub>10</sub>		-48 134		-44 996
Hexene	C <sub>6</sub> H <sub>12</sub>		-47 937		-44 800
Heptene	C <sub>7</sub> H <sub>14</sub>		-47 800		-44 662
Octene	C <sub>8</sub> H <sub>16</sub>		-47 693		-44 556
Nonene	C <sub>9</sub> H <sub>18</sub>		-47 612		-44 475
Decene	C <sub>10</sub> H <sub>20</sub>		-47 547		-44 410
<i>Alkylbenzene Family</i>					
Benzene	C <sub>6</sub> H <sub>6</sub>	-41 831	-42 266	-40 141	-40 576
Methylbenzene	C <sub>7</sub> H <sub>8</sub>	-42 437	-42 847	-40 527	-40 937
Ethylbenzene	C <sub>8</sub> H <sub>10</sub>	-42 997	-43 395	-40 924	-41 322
Propylbenzene	C <sub>9</sub> H <sub>12</sub>	-43 416	-43 800	-41 219	-41 603
Butylbenzene	C <sub>10</sub> H <sub>14</sub>	-43 748	-44 123	-41 453	-41 828

Vapor H<sub>2</sub>O in Products (Negative of Lower Heating Value) = -LHV

Hydrogen H<sub>2</sub> -142,919 -119,954

Enthalpy of Formation, Gibbs Function of Formation and Absolute Entropy of Various Substances at 25°C, 0.1 MPa Pressure

Substance	Formula	M	State	$\bar{h}_f^\circ$	$\bar{g}_f^\circ$	$\bar{s}^\circ$
				kJ/kmol	kJ/kmol	kJ/kmol K
Carbon monoxide <sup>a</sup>	CO	28.011	gas	-110 529	-137 150	197.653
Carbon dioxide <sup>a</sup>	CO <sub>2</sub>	44.011	gas	-393 522	-394 374	213.795
Water <sup>a,b</sup>	H <sub>2</sub> O	18.015	gas	-241 827	-228 583	188.833
Water <sup>b</sup>	H <sub>2</sub> O	18.015	liq.	-285 838	-237 178	70.049
Methane <sup>a</sup>	CH <sub>4</sub>	16.043	gas	-74 873	-50 751	186.256
Acetylene <sup>a</sup>	C <sub>2</sub> H <sub>2</sub>	26.038	gas	+226 731	+209 234	200.958
Ethene <sup>a</sup>	C <sub>2</sub> H <sub>4</sub>	28.054	gas	+52 283	+68 207	219.548
Ethane <sup>c</sup>	C <sub>2</sub> H <sub>6</sub>	30.070	gas	-84 667	-32 777	229.602
Propane <sup>c</sup>	C <sub>3</sub> H <sub>8</sub>	44.097	gas	-103 847	-23 316	270.019
Butane <sup>c</sup>	C <sub>4</sub> H <sub>10</sub>	58.124	gas	-126 148	-16 914	310.227
Octane <sup>c gas</sup>	C <sub>8</sub> H <sub>18</sub>	114.23	gas	-208 447	+16 859	466.835
Octane <sup>c liquid</sup>	C <sub>8</sub> H <sub>18</sub>	114.23	liq.	-249 952	+6 940	360.896
Carbon <sup>a</sup> (graphite)	C	12.011	solid	0	0	5.795



Enthalpy of Formation at 25°C, Ideal Gas Enthalpy and Absolute Entropy at 0.1 MPa (1 bar) Pressure

Temp. K	Nitrogen, Diatomic (N <sub>2</sub> ) (9/30/65)		Nitrogen, Monatomic (N) (3/31/61)	
	$(\bar{h}^\circ - \bar{h}^\circ_{298})$ kJ/kmol	$\bar{s}^\circ$ kJ/kmol K	$(\bar{h}^\circ - \bar{h}^\circ_{298})$ kJ/kmol	$\bar{s}^\circ$ kJ/kmol K
0	-8 669	0	-6 197	0
100	-5 770	159.813	-4 117	130.596
200	-2 858	179.988	-2 042	145.006
298	0	191.611	0	153.302
300	54	191.791	38	153.432
400	2 971	200.180	2 117	159.411
500	5 912	206.740	4 197	164.051
600	8 891	212.175	6 276	167.842
700	11 937	216.866	8 351	171.047
800	15 046	221.016	10 431	173.821
900	18 221	224.757	12 510	176.268
1000	21 460	228.167	14 590	178.461
1100	24 757	231.309	16 669	180.440
1200	28 108	234.225	18 749	182.247
1300	31 501	236.941	20 824	183.803
1400	34 936	239.484	22 903	185.452
1500	38 405	241.878	24 983	186.887
1600	41 903	244.137	27 062	188.230
1700	45 430	246.275	29 142	189.490
1800	48 982	248.304	31 217	190.678
1900	52 551	250.237	33 296	191.799
2000	56 141	252.078	35 376	192.866
2100	59 748	253.836	37 455	193.883
2200	63 371	255.522	39 535	194.850
2300	67 007	257.137	41 614	195.774
2400	70 651	258.689	43 693	196.661
2500	74 312	260.183	45 777	197.511
2600	77 973	261.622	47 861	198.326
2700	81 659	263.011	49 949	199.113
2800	85 345	264.350	52 036	199.875
2900	89 036	265.647	54 124	200.607
3000	92 738	266.902	56 220	201.318
3200	100 161	269.295	60 421	202.674
3400	107 608	271.555	64 647	203.954
3600	115 081	273.689	68 906	205.171
3800	122 570	275.714	73 199	206.330
4000	130 076	277.638	77 534	207.443
4200	137 603	279.475	81 923	208.514
4400	145 143	281.228	86 370	209.548
4600	152 699	282.910	90 881	210.552
4800	160 272	284.521	95 462	211.527
5000	167 858	286.069	100 115	212.477
5200	175 456	287.559	104 847	213.401
5400	183 071	288.994	109 663	214.309
5600	190 703	290.383	114 558	215.201
5800	198 347	291.726	119 537	216.075
6000	206 008	293.023	124 600	216.933

Enthalpy of Formation at 25°C, Ideal Gas Enthalpy and Absolute Entropy at 0.1 MPa (1 bar) Pressure

Temp. K	Oxygen, Diatomic (O <sub>2</sub> ) (9/30/65)		Oxygen, Monatomic (O) (6/30/62)	
	$(\bar{h}^\circ - \bar{h}^\circ_{298})$ kJ/kmol	$\bar{s}^\circ$ kJ/kmol K	$(\bar{h}^\circ - \bar{h}^\circ_{298})$ kJ/kmol	$\bar{s}^\circ$ kJ/kmol K
0	-8 682	0	-6 728	0
100	-5 778	173.306	-4 519	135.947
200	-2 866	193.486	-2 188	152.156
298	0	205.142	0	161.060
300	54	205.322	42	161.198
400	3 029	213.874	2 209	167.432
500	6 088	220.698	4 343	172.202
600	9 247	226.455	6 460	176.063
700	12 502	231.272	8 569	179.314
800	15 841	235.924	10 669	182.118
900	19 246	239.936	12 770	184.590
1000	22 707	243.585	14 862	186.795
1100	26 217	246.928	16 949	188.787
1200	29 765	250.016	19 041	190.603
1300	33 351	252.886	21 125	192.272
1400	36 966	255.564	23 213	193.820
1500	40 610	258.078	25 296	195.260
1600	44 279	260.446	27 380	196.603
1700	47 970	262.685	29 464	197.866
1800	51 689	264.810	31 547	199.059
1900	55 434	266.835	33 631	200.184
2000	59 199	268.764	35 715	201.251
2100	62 986	270.613	37 798	202.268
2200	66 802	272.387	39 882	203.238
2300	70 634	274.090	41 961	204.163
2400	74 492	275.735	44 045	205.050
2500	78 375	277.316	46 133	205.899
2600	82 274	278.848	48 216	206.720
2700	86 199	280.329	50 304	207.506
2800	90 144	281.764	52 392	208.268
2900	94 111	283.157	54 484	209.000
3000	98 098	284.508	56 576	209.711
3200	106 127	287.098	60 768	211.063
3400	114 232	289.554	64 973	212.339
3600	122 399	291.889	69 191	213.544
3800	130 629	294.115	73 425	214.686
4000	138 913	296.236	77 676	215.778
4200	147 248	298.270	81 948	216.820
4400	155 628	300.219	86 236	217.816
4600	164 046	302.094	90 546	218.774
4800	172 502	303.893	94 876	219.694
5000	180 987	305.621	99 224	220.585
5200	189 502	307.290	103 596	221.439
5400	198 037	308.901	107 985	222.267
5600	206 593	310.458	112 395	223.071
5800	215 166	311.964	116 821	223.849
6000	223 756	313.420	121 269	224.602



Carbon Dioxide (CO<sub>2</sub>)  
(9/30/65)

Carbon Monoxide (CO)  
(9/30/65)

Water (H<sub>2</sub>O) (3/31/61)

Hydroxyl (OH) (3/31/66)

$$(\bar{h}_f^\circ)_{298} = -393\,522 \text{ kJ/kmol}$$

$$M = 44.01$$

$$(\bar{h}_f^\circ)_{298} = -110\,529 \text{ kJ/kmol}$$

$$M = 28.01$$

$$(\bar{h}_f^\circ)_{298} = -241\,827 \text{ kJ/kmol}$$

$$M = 18.015$$

$$(\bar{h}_f^\circ)_{298} = 39\,463 \text{ kJ/kmol}$$

$$M = 17.007$$

K	$(\bar{h}^\circ - \bar{h}_{298}^\circ)$ kJ/kmol	$\bar{s}^\circ$ kJ/kmol K	$(\bar{h}^\circ - \bar{h}_{298}^\circ)$ kJ/kmol	$\bar{s}^\circ$ kJ/kmol K
0	-9 364	0	-8 669	0
100	-6 456	179.109	-5 770	165.850
200	-3 414	199.975	-2 858	186.025
298	0	213.795	0	197.653
300	67	214.025	54	197.833
400	4 008	225.334	2 975	206.234
500	8 314	234.924	5 929	212.828
600	12 916	243.309	8 941	218.313
700	17 761	250.773	12 021	223.062
800	22 815	257.517	15 175	227.271
900	28 041	263.668	18 397	231.066
1000	33 405	269.325	21 686	234.531
1100	38 894	274.555	25 033	237.719
1200	44 484	279.417	28 426	240.673
1300	50 158	283.956	31 865	243.426
1400	55 907	288.216	35 338	245.999
1500	61 714	292.224	38 848	248.421
1600	67 580	296.010	42 384	250.702
1700	73 492	299.592	45 940	252.861
1800	79 442	302.993	49 522	254.907
1900	85 429	306.232	53 124	256.852
2000	91 450	309.320	56 739	258.710
2100	97 500	312.269	60 375	260.480
2200	103 575	315.098	64 019	262.174
2300	109 671	317.805	67 676	263.802
2400	115 788	320.411	71 346	265.362
2500	121 926	322.918	75 023	266.865
2600	128 085	325.332	78 714	268.312
2700	134 256	327.658	82 408	269.705
2800	140 444	329.909	86 115	271.053
2900	146 645	332.085	89 826	272.358
3000	152 862	334.193	93 542	273.618
3100	159 090	336.233	100 998	276.023
3200	165 331	338.218	108 479	278.291
3300	171 584	340.143	115 976	280.433
3400	177 849	342.013	123 495	282.467
3500	184 124	343.828	131 026	284.396
3600	190 405	345.599	138 578	286.241
3700	196 690	347.324	146 147	287.998
3800	202 999	349.005	153 724	289.684
3900	209 314	350.641	161 322	291.299
4000	215 635	352.243	168 929	292.851
4100	221 961	353.801	176 548	294.349
4200	228 304	355.335	184 184	295.789
4300	234 654	356.845	191 832	297.178
4400	241 003	358.289	199 489	298.521
4500	247 354	359.768	207 162	299.822
4600	253 734	361.122		
4700	260 100	362.500		
4800	266 500	363.837		
4900	272 925	365.148		
5000	279 295	366.448		
5100	285 700	367.730		
5200	292 123	368.963		
5300	298 584	370.139		
5400	304 984	371.389		
5500	311 424	372.618		
5600	317 884	373.736		
5700	324 374	374.839		
5800	330 821	376.004		
5900	337 324	377.143		
6000	343 791	378.205		

$\Delta \bar{h}_{H_2O}$

Temp. K	$(\bar{h}^\circ - \bar{h}_{298}^\circ)$ kJ/kmol	$\bar{s}^\circ$ kJ/kmol K	$(\bar{h}^\circ - \bar{h}_{298}^\circ)$ kJ/kmol	$\bar{s}^\circ$ kJ/kmol K
0	-9 904	0	-9 171	0
100	-6 615	152.390	-6 138	149.587
200	-3 280	175.486	-2 975	171.591
298	0	188.833	0	183.703
300	63	189.038	54	183.892
400	3 452	198.783	3 033	192.465
500	6 920	206.523	5 991	199.063
600	10 498	213.037	8 941	204.443
700	14 184	218.719	11 903	209.004
800	17 991	223.803	14 878	212.979
900	21 924	228.430	17 887	216.523
1000	25 978	232.706	20 933	219.732
1100	30 167	236.694	24 025	222.677
1200	34 476	240.443	27 158	225.405
1300	38 903	243.986	30 342	227.949
1400	43 447	247.350	33 568	230.342
1500	48 095	250.560	36 840	232.598
1600	52 844	253.622	40 150	234.736
1700	57 685	256.559	43 501	236.769
1800	62 609	259.371	46 890	238.702
1900	67 613	262.078	50 308	240.551
2000	72 689	264.681	53 760	242.325
2100	77 831	267.191	57 241	244.020
2200	83 036	269.609	60 752	245.652
2300	88 295	271.948	64 283	247.225
2400	93 604	274.207	67 839	248.739
2500	98 964	276.396	71 417	250.200
2600	104 370	278.517	75 015	251.610
2700	109 813	280.571	78 634	252.974
2800	115 294	282.563	82 266	254.296
2900	120 813	284.500	85 918	255.576
3000	126 361	286.383	89 584	256.819
3100	131 939	288.218	93 261	257.934
3200	137 553	289.994	96 960	259.199
3300	143 201	291.724	100 687	260.487
3400	148 854	293.416	104 387	261.450
3500	154 542	295.076	108 109	262.388
3600	160 247	296.676	111 859	263.588
3700	165 974	298.224		
3800	171 724	299.776	119 378	265.618
3900	177 497	301.284	126 934	267.559
4000	183 280	302.742	134 528	269.408
4100	189 083	304.157	142 156	271.182
4200	194 903	305.575	149 816	272.885
4300	200 738	306.948	157 502	274.521
4400	206 585	308.295	165 222	276.099
4500	212 325	310.901	172 967	277.617
4600	218 020	313.412	180 736	279.082
4700	223 670	315.830	188 531	280.500
4800	229 274	318.160	196 351	281.873
4900	234 841	320.407	204 192	283.203
5000	240 370	322.587		
5100	245 861	324.692		
5200	251 314	326.733		
5300	256 730			
5400	262 107			
5500	267 446			
5600	272 746			
5700	278 007			
5800	283 229			
5900	288 412			
6000	293 556			

Hydrogen, Diatomic (H <sub>2</sub> ) (3/31/61)			Hydrogen, Monatomic (H) (9/30/65)	
$(\bar{h}_f^\circ)_{298} = 0 \text{ kJ/kmol}$ $M = 2.016$			$(\bar{h}_f^\circ)_{298} = 217\,986 \text{ kJ/kmol}$ $M = 1.008$	
Temp. K	$(\bar{h}^\circ - \bar{h}_{298}^\circ)$ kJ/kmol	$\bar{s}^\circ$ kJ/kmol K	$(\bar{h}^\circ - \bar{h}_{298}^\circ)$ kJ/kmol	$\bar{s}^\circ$ kJ/kmol K
0	-8 468	0	-6 197	0
100	-5 293	102.145	-4 117	92.011
200	-2 770	119.437	-2 042	106.417
298	0	130.684	0	114.718
300	54	130.864	38	114.847
400	2 958	139.215	2 117	120.826
500	5 883	145.738	4 197	125.466
600	8 812	151.077	6 276	129.257
700	11 749	155.608	8 351	132.458
800	14 703	159.549	10 431	135.236
900	17 682	163.060	12 510	137.684
1000	20 686	166.223	14 590	139.872
1100	23 723	169.118	16 669	141.855
1200	26 794	171.792	18 749	143.662
1300	29 907	174.281	20 824	145.328
1400	33 062	176.620	22 903	146.867
1500	36 267	178.833	24 983	148.303
1600	39 522	180.929	27 062	149.641
1700	42 815	182.929	29 142	150.905
1800	46 150	184.833	31 217	152.093
1900	49 522	186.657	33 296	153.215
2000	52 932	188.406	35 376	154.281
2100	56 379	190.088	37 455	155.294
2200	59 860	191.707	39 535	156.265
2300	63 371	193.268	41 610	157.185
2400	66 915	194.778	43 689	158.072
2500	70 492	196.234	45 769	158.922
2600	74 090	197.649	47 848	159.737
2700	77 718	199.017	49 928	160.520
2800	81 370	200.343	52 007	161.277
2900	85 044	201.636	54 082	162.005
3000	88 743	202.887	56 162	162.708
3200	96 199	205.293	60 321	164.051
3400	103 738	207.577	64 475	165.311
3600	111 361	209.757	68 634	166.499
3800	119 064	211.841	72 793	167.624
4000	126 846	213.837	76 948	168.691
4200	134 700	215.753	81 107	169.704
4400	142 624	217.594	85 266	170.670
4600	150 620	219.372	89 420	171.595
4800	158 682	221.087	93 579	172.482
5000	166 808	222.744	97 734	173.327
5200	174 996	224.351	101 893	174.143
5400	183 247	225.907	106 052	174.930
5600	191 556	227.418	110 207	175.683
5800	199 924	228.886	114 365	176.415
6000	208 346	230.313	118 524	177.118



# Equilibrium Constants ( $K_p$ )

$$H \rightleftharpoons \frac{1}{2} H_2 \quad K_p = \exp\left(-\frac{1}{2} \cdot \text{value in col 2}\right)$$

$$OH \rightleftharpoons \frac{1}{2} H_2 + \frac{1}{2} O_2 \quad K_p = \exp(\text{col 5} - \text{col 6})$$

Table A.12

Logarithms to the Base e of the Equilibrium Constant  $K_p$

For the reaction  $\nu_A A + \nu_B B \rightleftharpoons \nu_C C + \nu_D D$  the equilibrium constant  $K$  is defined as

$$K = \frac{a_C^{\nu_C} a_D^{\nu_D}}{a_A^{\nu_A} a_B^{\nu_B}} = K_p \text{ for gases}$$

$$K_p = \exp(-92.208)$$

Base on thermodynamic data given in the JANAF Thermochemical Tables, Thermal Research Laboratory, The Dow Chemical Company, Midland, Michigan.

Temp. K	col 2 $H_2 \rightleftharpoons 2H$	$O_2 \rightleftharpoons 2O$	$N_2 \rightleftharpoons 2N$	col 5 $H_2O \rightleftharpoons H_2 + \frac{1}{2} O_2$	col 6 $H_2O \rightleftharpoons \frac{1}{2} H_2 + OH$	col 7 $CO_2 \rightleftharpoons CO + \frac{1}{2} O_2$	$\frac{1}{2} N_2 + \frac{1}{2} O_2 \rightleftharpoons NO$
298	-164.005	-186.975	-367.480	-92.208	-106.208	-103.762	-35.052
500	-92.827	-105.630	-213.372	-52.691	-60.281	-57.616	-20.295
1000	-39.803	-45.150	-99.127	-23.163	-26.034	-23.529	-9.388
1200	-30.874	-35.005	-80.011	-18.182	-20.283	-17.871	-7.569
1400	-24.463	-27.742	-66.329	-14.609	-16.099	-13.842	-6.270
1600	-19.637	-22.285	-56.055	-11.921	-13.066	-10.830	-5.294
1800	-15.866	-18.030	-48.051	-9.826	-10.657	-8.497	-4.536
2000	-12.840	-14.622	-41.645	-8.145	-8.728	-6.635	-3.931
2200	-10.353	-11.827	-36.391	-6.768	-7.148	-5.120	-3.433
2400	-8.276	-9.497	-32.011	-5.619	-5.832	-3.860	-3.019
2600	-6.517	-7.521	-28.304	-4.648	-4.719	-2.801	-2.671
2800	-5.002	-5.826	-25.117	-3.812	-3.763	-1.894	-2.372
3000	-3.685	-4.357	-22.359	-3.086	-2.937	-1.111	-2.114
3200	-2.534	-3.072	-19.937	-2.451	-2.212	-0.429	-1.888
3400	-1.516	-1.935	-17.800	-1.891	-1.576	0.169	-1.690
3600	-0.609	-0.926	-15.898	-1.392	-1.088	0.701	-1.513
3800	0.202	-0.019	-14.199	-0.945	-0.501	1.176	-1.356
4000	0.934	0.796	-12.660	-0.542	-0.044	1.599	-1.216
4500	2.486	2.513	-9.414	0.312	0.920	2.490	-0.921
5000	3.725	3.895	-6.807	0.996	1.689	3.197	-0.686
5500	4.743	5.023	-4.666	1.560	2.318	3.771	-0.497
6000	5.590	5.963	-2.865	2.032	2.843	4.245	-0.341

most stable (most neg)

least stable (least neg)

ex.

Water-gas reaction

you can show that  
for this reaction:

ex. at  $T = 2000K$



$$K_p = \exp(\text{value in col 5} - \text{value in col 7})$$

$$K_p = \exp(-8.145 + 6.635) = 0.22$$

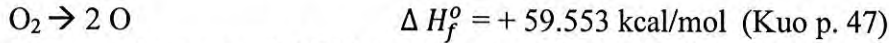
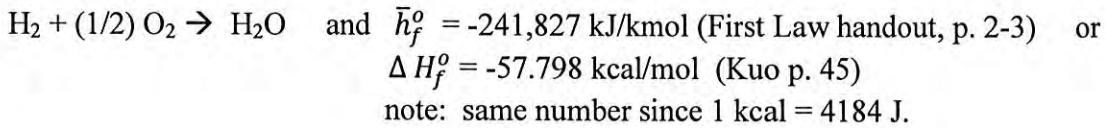
- a) Heat of formation (of a compound) Kuo p. 43
- b) Heat of reaction (of a constant pressure reaction) Kuo p. 52
- c) Lower heating value (of a fuel) Kuo p. 61

**Heat of formation** of a compound (= "enthalpy" of formation)

Each compound, such as H<sub>2</sub>O, has a heat of formation.

Symbol for heat of formation is  $\bar{h}_f^o$  (Borgnakke text), is  $\Delta H_f^o$  (Kuo's text, p. 46).

Heat of formation is the negative of the heat released (kJ) per kmole of the compound when the compound is produced from elements in their standard states. Standard states of hydrogen and oxygen are H<sub>2</sub> and O<sub>2</sub>. So:



Note: stable species (H<sub>2</sub>O) have negative heat of formation while O has a positive value.

**Heat of reaction Kuo p. 52**

The heat of reaction is amount of heat that must be added during a chemical reaction to keep all of the substances present at the same temperature. If the pressure is kept constant the heat of reaction is the difference between the enthalpy of the substances present at the end of the reaction and the enthalpy of the substances present at the start of the reaction.

First Law

$$Q_{cv} + \sum_R \nu_i' (\bar{h}_{f,i}^o + \Delta \bar{h}_i) = W_{cv} + \sum_P (\bar{h}_{f,i}^o + \Delta \bar{h}_i) \nu_i''$$

$\uparrow$  heat of formation (kJ/kmol)       $\uparrow$  thermal enthalpy =  $(h_i - h_{298}) = \int_{298K}^T c_p dT$

For an isothermal reaction  $\Delta \bar{h}_i = 0$  (remove heat quickly)  
 no work done  $W_{cv} = 0$

∴  $Q_{cv} =$   
 heat of reaction  
 kJ/kmol →  
 kcal/mol →

$$\bar{h}_{RP} = \sum_P \nu_i'' \bar{h}_{f,i}^o - \sum_R \nu_i' \bar{h}_{f,i}^o$$

Borgnakke      P 2-3 handout

$$\Delta H_{R,T0} = \sum_P \nu_i'' \Delta H_{f,i}^o - \sum_R \nu_i' \Delta H_{f,i}^o$$

Kuo      Kuo p. 45



Example:

What is the heat of reaction for hydrogen reacting with oxygen, if water is in vapor state ?

$$\begin{aligned} \text{H}_2 + (1/2) \text{O}_2 \rightarrow \text{H}_2\text{O} \quad \text{Heat of reaction: } \bar{h}_{rp} &= 1 \bar{h}_{f,\text{H}_2\text{O}}^o - 1 \bar{h}_{f,\text{H}_2}^o - (1/2) \bar{h}_{f,\text{O}_2}^o \\ &= -241,913 \text{ kJ/kmol} - 0 - 0 \\ &\quad \text{(handout p. 2-3 for water vapor)} \end{aligned}$$

$$\begin{aligned} \text{or } \Delta H_{r,T0} &= 1 \Delta H_{f,\text{H}_2\text{O}}^o - 1 \Delta H_{f,\text{H}_2}^o - (1/2) \Delta H_{f,\text{O}_2}^o \\ &= -57.789 \text{ kcal/mol} \quad \text{Kuo p. 45} \end{aligned}$$

Note: we always deal with exothermic reactions (that release heat), and they always have a negative heat of reaction.

Note: if we reacted hydrogen with air, we would get the same value as with pure oxygen since  $\text{N}_2$  has a zero heat of formation.

Note: the "Heat of combustion" is ambiguous, is defined differently in each textbook, let's not use it.

### Lower Heating Value (LHV) of a fuel

LHV is a measure of how good a fuel is. It is the kJ of heat released per unit mass of the fuel. Thus, LHV is the negative of the heat of reaction divided by the molecular weight of the fuel, when product temperature is so high that all water is in the vapor state (typical of all our combustion problems).

$$\text{LHV} = -\bar{h}_{rp} / \text{MW}_{\text{fuel}}$$

$$\begin{aligned} \text{Ex. For hydrogen } \text{LHV} &= -(-241,913 \text{ kJ/kmol}) / 2.016 \text{ kg/kmol} \\ &= 119,996 \text{ kJ/kg fuel} \end{aligned}$$

Values of Lower Heating Value are listed for various fuels on First Law handout p. 2-3.

LHV of methane is - 50,010 kJ/kmol

Hydrogen has by far the largest LHV of any fuel.

Note: the "higher heating value HHV" of a fuel is something we don't use. It is the heat of combustion divided by the molecular weight of fuel, when the product temperature is so low that all of the water is in the liquid form. To determine HHV, we look up the heat of formation of water (liquid) to be -285,838 kJ/kmol (First Law handout p. 2-3) which also is -68.315 kcal/mol (Kuo p. 45). This might occur in your home furnace but not in a propulsion device.

## Adiabatic Flame Temperature ( $T_{ad}$ )

$T_{ad}$  the final temperature of the product gases if a premixed mixture of fuel and oxidizer at initial temperature  $T_i$  is burned in a Steady State, Steady Flow reactor at constant pressure, for adiabatic conditions ( $Q_{cv} = 0$ ) and no work extracted ( $W_{cv} = 0$ ). How to compute  $T_{ad} = ?$  We solve the First Law of Thermodynamics. After rearrangement it becomes, for a general reaction (with dissociation, heat capacity not constant):

$$\sum_P \nu_i'' \Delta \bar{h}_i - \sum_R \nu_i' \Delta \bar{h}_i = -\bar{h}_{rp} = (\text{LHV}) \cdot (MW_{fuel}) \quad (2)$$

thermal enthalpy of products
thermal enthalpy of reactants
kJ/kmole liberated

Example: consider the following lean hydrogen-oxygen mixture with no dissociation:

$(\text{H}_2 + 2.5 \text{O}_2 \rightarrow \text{H}_2\text{O} + \text{O}_2)$ , and  $T_i = 298 \text{ K}$ , so the above equation becomes:

$$\Delta \bar{h}_{\text{H}_2\text{O}} + 2 \Delta \bar{h}_{\text{O}_2} = (\text{LHV}) (MW_{fuel}) \quad (3)$$

(recall that the first term is  $\Delta \bar{h}_{\text{H}_2\text{O}} = [\bar{h}_{\text{H}_2\text{O}}(T_{ad}) - \bar{h}_{\text{H}_2\text{O}}(298 \text{ K})]$ ; this is the thermal enthalpy of water vapor, referenced to its enthalpy at 298 K. )

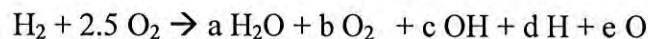
The only unknown here is  $T_{ad}$ . Solve this equation by first guessing values of  $T_{ad}$  then look up the values of  $\Delta \bar{h}_{\text{H}_2\text{O}}$  and  $\Delta \bar{h}_{\text{O}_2}$  and insert these values into LHS until it equals the RHS. Guess  $T_{ad} = 2400 \text{ K}$ . On First Law handout p. 2-5 and 2-4 find  $\Delta \bar{h}_{\text{H}_2\text{O}} = 93,604 \text{ kJ/kmol}$  and  $\Delta \bar{h}_{\text{O}_2} = 74,492 \text{ kJ/kmol}$ . RHS equals LHS which is  $241,827 \text{ kJ/kmol}$  so  $T_{ad}$  is  $2400 \text{ K}$ .

- a) A simplified method (not accurate, but used for a first approximation) is to assume that  $c_p$  is constant and is the same as  $c_{p,\text{O}_2}$  for all species. Rearrangement of the last equation yields:

$$c_{p,\text{O}_2} (T_{ad} - 298 \text{ K}) = (r) (\text{LHV}) (MW_{fuel}) \quad (4)$$

where  $r$  is the fuel to oxidizer mass ratio and  $c_{p,\text{O}_2}$  is the heat capacity of  $\text{O}_2$  per unit mass.

- b) The most accurate way to compute  $T_{ad}$  would be to include dissociation.

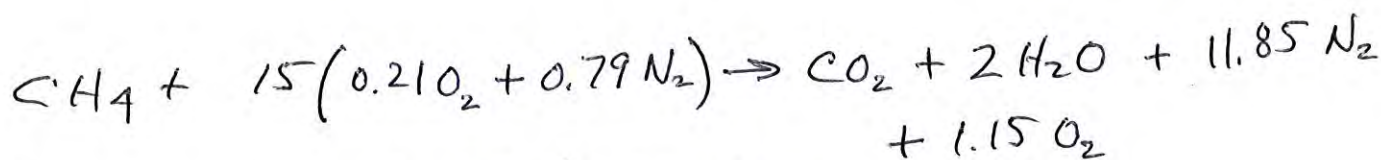


To compute the adiabatic flame temperature  $T_{ad}$ , you need to combine

- atom balance for H and O atoms
- three equilibrium relations involving  $K_{p1}$ ,  $K_{p2}$  and  $K_{p3}$
- First Law (Eq. 2 above) to get  $T_{ad}$



Kuo's example: adiabatic flame temperature (page 72)



(assume no dissociation)  $T_i = 298\text{K}$

a) Borghiakke/Sonntag method:

$$\sum_P v_i'' \bar{h}_i - \sum_R v_i' \bar{h}_i = -\bar{h}_{rp} = (\Delta H_V)(mW_{\text{fuel}})$$

$$\bar{h}_{\text{CO}_2} + 2\bar{h}_{\text{H}_2\text{O}} + 11.85\bar{h}_{\text{N}_2} + 1.15\bar{h}_{\text{O}_2} - 0 = \left(50,016 \frac{\text{kJ}}{\text{kg}}\right) \left(16 \frac{\text{kJ}}{\text{kmol}}\right)$$

guess  $T_{AD} = 1700\text{K}$ , look up on handout p. 2-4  $\rightarrow$  2-6

$$\begin{array}{ll} \bar{h}_{\text{CO}_2} = 73,492 \text{ kJ/kmole} & \bar{h}_{\text{N}_2} = 45,430 \text{ kJ/kmol} \\ \bar{h}_{\text{H}_2\text{O}} = 57,685 \text{ kJ/kmol} & \bar{h}_{\text{O}_2} = 47,970 \text{ kJ/kmol} \end{array}$$

$$\text{LHS} = 782,373 \text{ kJ/kmol} \quad \text{RHS} = 800,160 \text{ kJ/kmol}$$

interpolate after selecting  $T_{AD} = 1750$  to get  $T_{AD} = 1732\text{K}$   
(see Kuo p. 72)

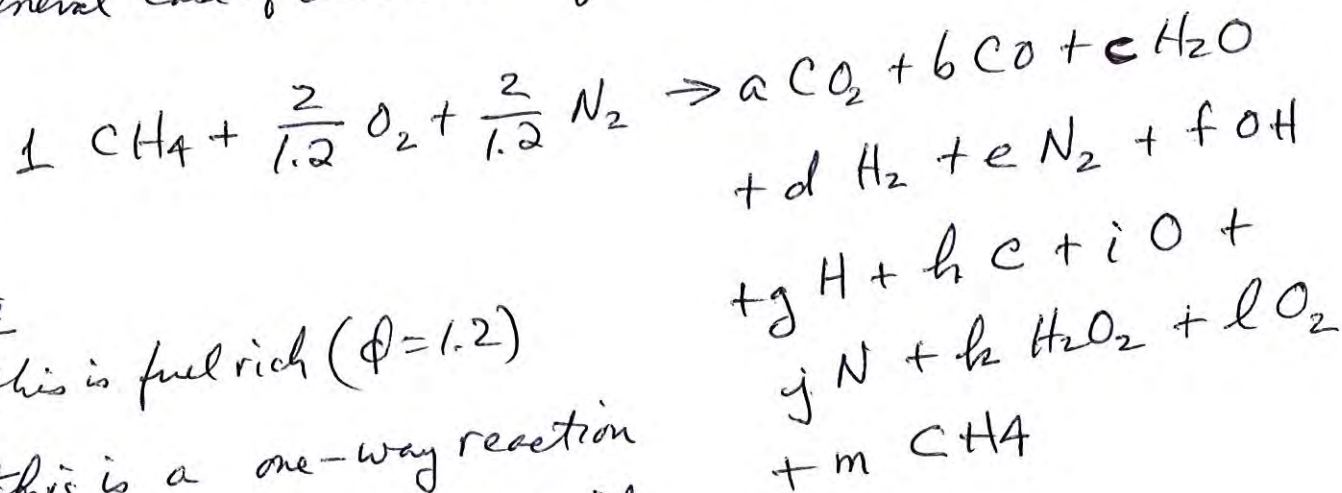
b) Kuo's method - see p. 72

Note: nitrogen ( $\text{N}_2$ ) does not take part in the chemical reaction, but it acts like a "sponge" to absorb the heat liberated and it reduces

# Chemical equilibrium

- equilibrium = wait long time, isolated  $d/dt = 0$
  - kinetics = rate at which arrive at equil.
- Arrhenius relation  $\frac{d[\text{H}_4]}{dt} = \dots$

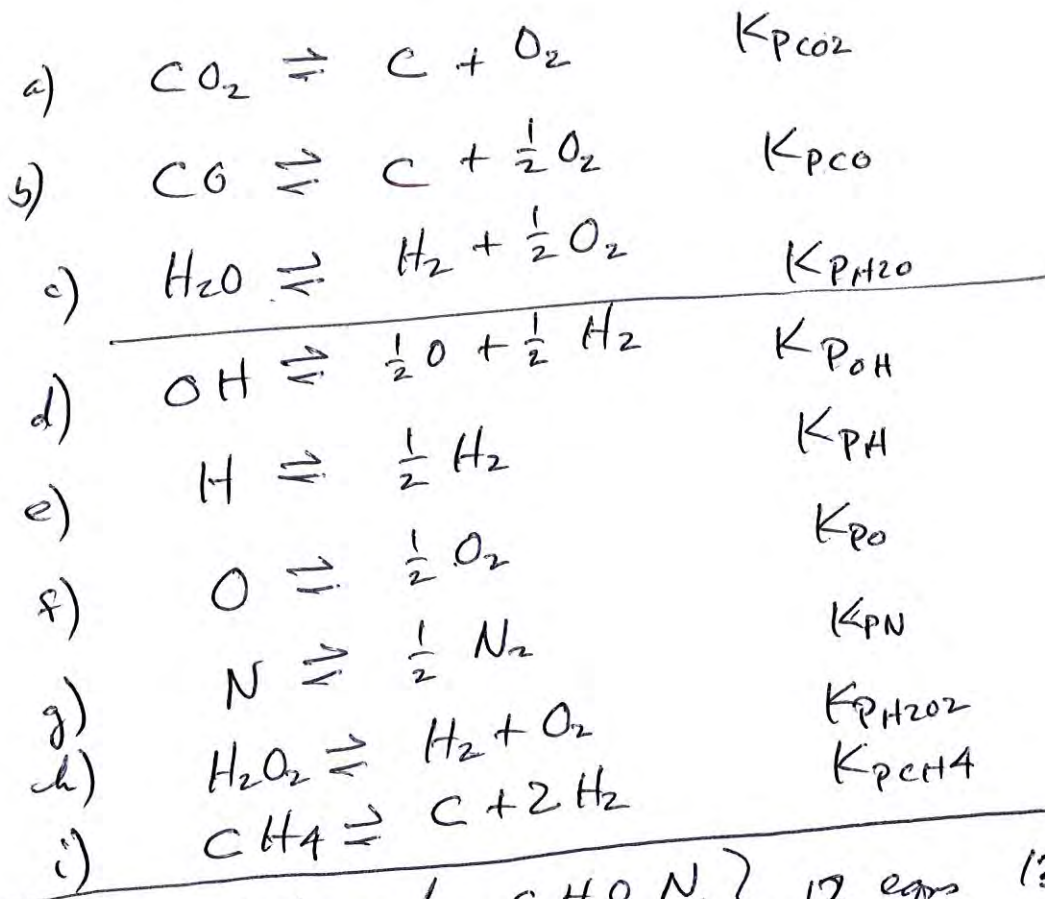
general case of chemical equilibrium:



## Note

- this is fuel rich ( $\phi = 1.2$ )
- this is a one-way reaction  
reactants are not in equil.  
with products!
- after long time all product species are in equil. with  
each other!
- Chemists have a rule  
"put any species you want on RHS, but then write  
an equil. relation for every compound (on RHS) with  
its elements in their standard state"  
(also: must put every element in its standard state on RHS!)  
so we write:





4 atom balance for C, H, O, N, } 13 eqns 13 unknowns  
 9 equil relns. } CHEMKIN will solve it!  
 one more unknown is T → 1st law thermo.

Simplification

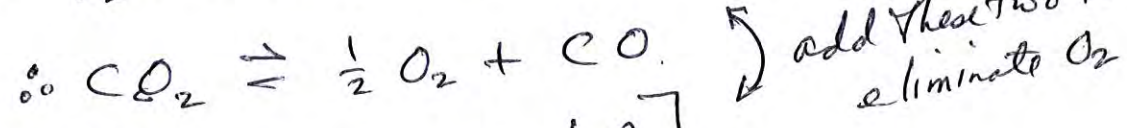
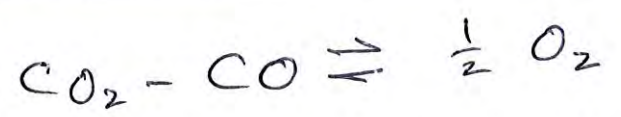
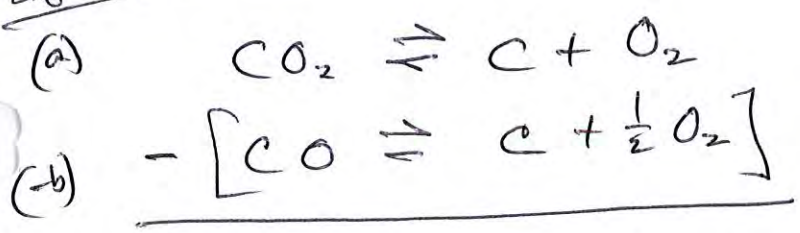
we know that for fuel-rich conditions oxidizer concentrations will be negligible, and  $\text{CH}_4$  will totally dissociate and  $\text{N}_2$  will not dissociate

∴  $f = g = h = i = j = k = l = m = 0$

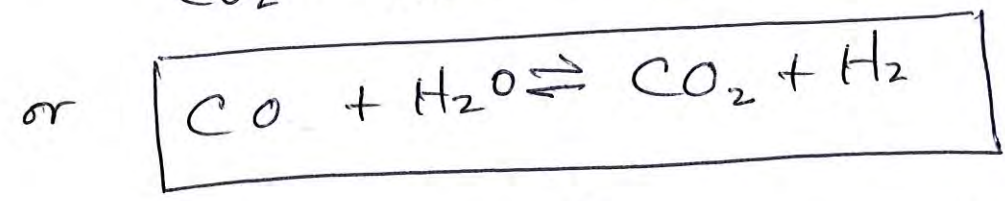
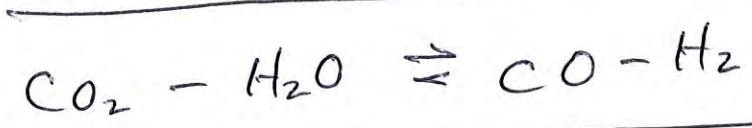
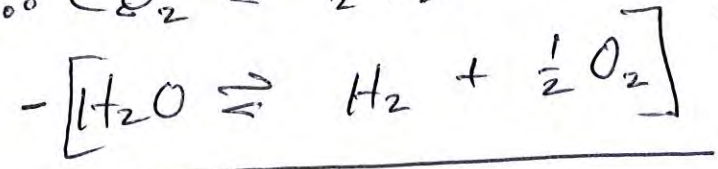
also, since C and  $\text{O}_2$  do not appear on RHS any more, let's eliminate C +  $\text{O}_2$  from the equil. relns.

Equilibrium

subtract in order to eliminate C



also rewrite (-c)



water-gas equil. reln.

K<sub>PW-G</sub>

what is K<sub>PW-G</sub>? ↑ all 4 stoich coeffs are one ↓

$K_{PWG} = \frac{a \cdot d}{b \cdot c} \left( \frac{P/P_0}{n_T} \right)^{1+1-1-1}$

$P_0 = 1 \text{ atm}$   
 $n_T = \text{total \# moles}$   
 $n_T = a + b + \dots$

$K_{PWG} = \frac{a \cdot d}{b \cdot c}$

Law of Mass Action

there is no table for water gas reaction on handout P. 2-7



What is  $K_{PWG}$  for  $CO + H_2O \rightleftharpoons CO_2 + H_2$  ?

all we have is  $\Delta G_f^\circ$ , 2-7

(a) handout. (Borgnakke) text

	$H_2 \rightleftharpoons 2H$	$O_2 \rightleftharpoons 2O$	$H_2O \rightleftharpoons H_2 + \frac{1}{2}O_2$	$CO_2 \rightleftharpoons CO + \frac{1}{2}O_2$
T				
298	-164		-92.208	
⋮				
6000				

Annotations: species, elements in their standard state, column 5, col. 7

$K_P$  of this equl relation  $\neq \exp(-92.208)$  (at 298K)

col. 5:  $K_{P5} = \frac{P_{H_2} P_{O_2}^{1/2}}{P_{H_2O}} \Rightarrow P_{H_2O} = \frac{P_{H_2} P_{O_2}^{1/2}}{K_{P5}}$

col 7:  $K_{P7} = \frac{P_{CO} P_{O_2}^{1/2}}{P_{CO_2}} \Rightarrow P_{CO_2} = \frac{P_{CO} P_{O_2}^{1/2}}{K_{P7}}$

we want  $K_{PWG} = \frac{P_{CO_2} P_{H_2}}{P_{CO} P_{H_2O}} = \frac{P_{CO} P_{O_2}^{1/2}}{K_{P7}} \frac{P_{H_2}}{P_{CO} P_{H_2O}} \frac{K_{P5}}{P_{H_2} P_{O_2}^{1/2}}$

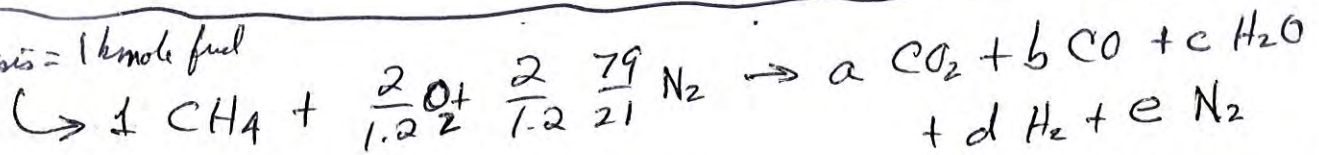
$K_{PWG} = K_{P5} / K_{P7}$

$\therefore K_{PWG} = \exp(\text{value in col 5} - \text{value in col 7})$

at 2000K  $K_{PWG} = \exp(-8.145 + 6.635) = 0.22$

Example Determine adiabatic flame temperature for methane-air (298K, 1 atm) at fuel rich conditions for  $\phi = 1.2$ . Include dissociation of major species

basis = 1 kmole fuel



$$\left. \begin{array}{l} \text{C: } 1 = a + b \\ \text{H: } 4 = 2c + 2d \\ \text{O: } \frac{4}{1.2} = 2a + b + c \\ \text{N: } \frac{4}{1.2} \frac{79}{21} = 2e \end{array} \right\}$$

choose to put everything in terms of  $a$ : (elim  $b, c, d, e$ )

$$\boxed{\begin{array}{l} b = 1 - a \quad (1) \\ c = 2.33 - a \quad (2) \\ d = a - 0.33 \quad (3) \\ e = 6.27 \quad (4) \end{array}}$$

We have to find one <sup>new</sup> equation to give us " $a$ ".  
water-gas equilibrium relation

reactants are not in equil w products  
products are in equil

$$\boxed{K_{p, \text{WG}} = \frac{a \cdot d}{b \cdot c}} \quad (5) \quad (6) = \text{First Law}$$

six unknowns:  $a, b, c, d, e, T (= T_{\text{ad}})$

$K_{p, \text{WG}} = \exp(\text{value in Col. 5} - \text{value in col 7})$   
of table on p. 2-7 handout

Solution:

2 eqns, 2 unknowns

$$K_p(T) = \frac{a(a-0.33)}{(1-a)(2.33-a)}$$

( $a = \text{kmols CO}_2$ )

First Law: (kJ/kmol)

$$-74,873 = a(-393,522 + \Delta \bar{h}_{\text{CO}_2}) + (1-a)(-110,529 + \Delta \bar{h}_{\text{CO}}) + (2.33-a)(-241,827 + \Delta \bar{h}_{\text{H}_2\text{O}}) + (a-0.33)(\Delta \bar{h}_{\text{H}_2}) + 6.27 \Delta \bar{h}_{\text{N}_2}$$

a) guess  $T_1 = 2000 \text{ K}$

$$\Delta \bar{h}_{\text{CO}_2} = 91450$$

$$\Delta \bar{h}_{\text{CO}} = 56,739$$

$$\Delta \bar{h}_{\text{H}_2\text{O}} = 72,689$$

$$\Delta \bar{h}_{\text{H}_2} = 52,932$$

$$\Delta \bar{h}_{\text{N}_2} = 56,141$$

$$K_p = 0.22 \rightarrow a = 0.59$$

$$-74,873 = .59(-302,072) + .41(-53,790) + 6.74(-169,138) + 0.26(52,939) + 6.27(56,141)$$

LHS  
-74,873  $\neq$  RHS1

(b) guess  $T_2 = 2200 \text{ K}$

LHS  $\neq$  RHS2

$$-74,873$$

interpolate using

$$T = \frac{(LHS - RHS1)(T_1 - T_2) + (RHS1 - RHS2)T_1}{(RHS1 - RHS2)}$$

LHS = -74,873 = known

RHS1 = right side when guess  $T = T_1$

RHS2 = " "  $T = T_2$

$T =$  correct answer - solve for  $T$



interpolation gives  $T = \underline{2134K}$

First Law (using sensible enthalpies in table on previous page)

$$1(-74,873) = .58(-393,522 + 99,808) + 1.75(-241,827 + 79,809) \\ + .42(-110,529 + 61,759) + .25(57,701) + 6.27(61,124)$$

$$-74,873 = -170,354 - 283,531 - 20,483 + 14,425 + 383,247$$

$-74,873 = -76,695$  agrees! our guess of 2134K is correct!

$K_p = 0.201$      $a = 0.58$      $d = 0.25$   
                    $b = 0.42$      $e = 6.27$   
                    $c = 1.75$      $n_T = 9.27 = a + b + c + d + e$

Compare our results to CHEMKIN computer program  
 for methane-air, 1 atm, initial temp = 298K,  $\phi = 1.2$ :

	our calculation	CHEMKIN
Adiabatic flame temperature =	2134K	2134K
mole fractions		
$X_{CO_2} = \frac{.58}{9.27} = \frac{a}{n_T}$	.0625	.06269
$X_{H_2O} = \frac{1.75}{9.27} = \frac{c}{n_T}$	.188	.18716
$X_{CO} = \frac{.42}{9.27} = \frac{b}{n_T}$	.045	.04488
$X_{H_2} = \frac{.25}{9.27} = \frac{d}{n_T}$	.027	.02689
$X_{N_2} = \frac{6.27}{9.27} = \frac{e}{n_T}$	.676	.669
Total	<u>1.00</u>	

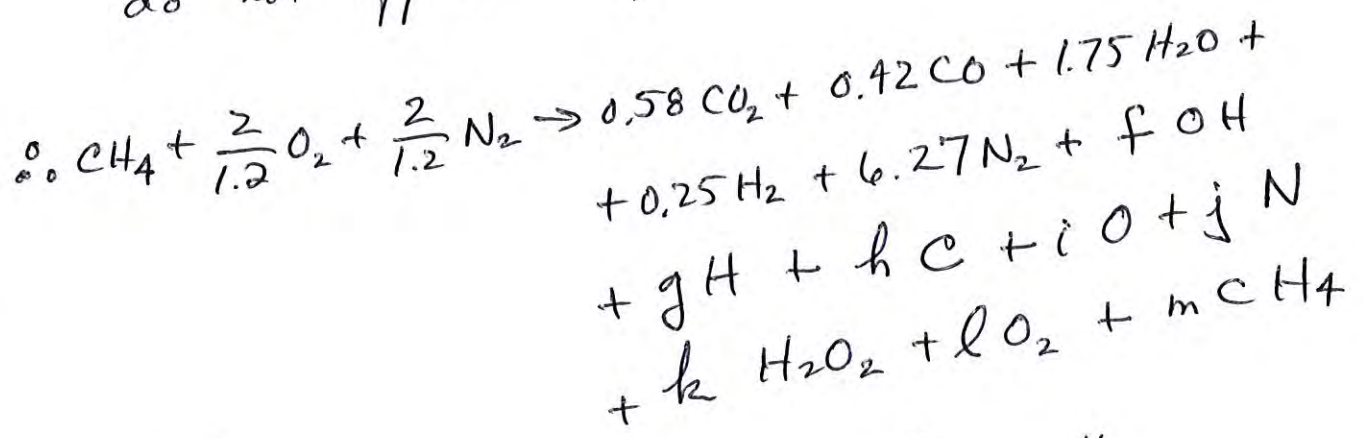
## Minor species

We also can solve for mole fraction of minor species:

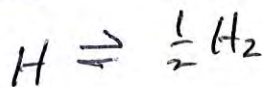
$$X_H, X_O, X_{OH}, X_{NO}, X_{CH_4} \quad \left( X_H = \frac{g}{n_T} \right)$$
$$n_T = a + b + \dots$$

Assume:

"mole fractions of minor species are so small that they do not affect  $T_{ad}$ , or mole fractions of major species"



- solve for g



$$K_{PH} = \frac{(0.25)^{1/2}}{g} \left( \frac{P}{n_T} \right)^{-1/2}$$

$$K_{PH} = \exp\left(-\frac{1}{2} \cdot \text{value in col 2, p. 2-7}\right) \quad (\text{at } 2374K)$$

$$K_{PH} = \exp\left(-\frac{1}{2} (-11.12)\right) = 259.8$$

$$0.01 g = 0.00585$$

$$X_H = \frac{0.00585}{9.27}$$

$$X_H = 0.00063$$

$$\begin{cases} P = 1.0 \text{ atm} \\ n_T = 9.27 \text{ kmol} \end{cases} \quad \text{basis} = 1 \text{ kmol fuel}$$

Chemkin result:  $X_H = 0.00062$  !

## **CHEMKIN for equilibrium conditions (2013)**

In AE 533 we will run four sample projects in CHEMKIN, the files end in .ckprj - this means that they are sample projects with all the input data already put into the file.

- a) equilibrium\_gas.ckprj this gives final temperature, mole fractions after a long time
- b) psr\_gas.ckprj this is a perfectly stirred reactor; the species and T change in time, and eventually reach equilibrium values
- c) opposed\_flame\_h2\_air.ckprj this an opposed flow non-premixed flame project
- d) pre-mixed\_burner\_burner\_stabilized.ckprj this is a premixed Bunsen burner flame

### **Run the Equilibrium Project (equilibrium\_gas.ckprj)**

**and turn in a plot of adiabatic flame temperature  
for three different initial temperatures**

#### **A. Open the Equilibrium\_gas project**

1. Go to a CAEN workstation in basement of FXB or library or 2230 Space Research
2. Log on, select circle on bottom left of PC, All Programs, Engr Applications, Chemkin
3. Note that there is pdf file in documentation / tutorials, but do not read tutorials now
4. Click on Chemkin and then Projects / OPEN / samples 2010 / equilibrium\_gas.ckprj
5. In box on left, see the words: Open projects, and under it see: equilibrium\_gas.
6. Double click on Diagram View, see an icon for equilibrium (a scale)
7. Now double click on Pre-processing. See:
  - Working directory: ...equilibrium \ gas
  - Chemistry set: ... equilibrium\_gas.cks (.cks indicates a chemical kinetics file)
  - Gas Phase kinetics file ...chem.inp (.inp indicates an input file)
  - Thermodynamic data: ...therm.dat (.dat indicates a data file)
8. Click on the pencil icon on right of gas-phase kinetics and a box opens that shows the species in the kinetics data file. This one is only hydrogen-oxygen-nitrogen kinetics.
9. Click on the pencil icon on right of therm.dat file: see many heats of formation, Kp's
10. Click on Equilibrium on the left, click on Mechanism in center, see species properties
11. Select Run Pre-processor button in middle. This runs a check on the input data files. The window at the bottom should say chemistry set has no problems.



## B. Input the initial conditions

12. Double click on C1\_equilibrium on left. Click on reactor physical properties. See that this example has selected the constant pressure and enthalpy box. Initial temperature is seen to be set to 300 K, initial pressure is 1 atm. Click on species tab in the middle. This table is where you enter the moles of H<sub>2</sub>, N<sub>2</sub> and O<sub>2</sub>. If you click normalize, the number of moles turns into mole fraction. You should not change these values.

## C. Set up a batch of several runs

13. Click on Continuation on the left. Click on the box run #1 and see that the initial T is 400 K. Click on the box new run #2 and see that the initial T is 500 K. This project is set up to make three runs, with initial T = 300, 400 and 500 K and plot results versus initial T. Notice that you could select different equivalence ratios for the different runs, but we don't do that in this example problem.

## D. Run CHEMKIN

14. Click on Run calculations and begin. Look in the bottom box and see: success and done.
15. Click on Process Solution Data, then move the right hand slider down to see a button that says Display Plot near the bottom of the page.
16. Highlight the words Initial Temperature and click Display Plot. See a graph of initial temperature for solutions 1, 2 and 3 equal to 300 K, 400K and 500 K.
17. Now highlight the words Equilibrium Temperature and select Display plot. The graph shows the final equilibrium adiabatic flame temperature for the three cases.
18. Print out this graph and turn it in.
19. Highlight some other final results such as mole fractions of different species and see the graphs that show how they vary with initial temperature. No need to print them.
20. Finally sign off by clicking PC circle in bottom left and select Log Off.



# Recent Developments in the Research on Pulse Detonation Engines

K. Kailasanath

U.S. Naval Research Laboratory, Washington, D.C. 20375

## Introduction

**I**n principle, detonations are an extremely efficient means of combusting a fuel-oxidizer mixture and releasing its chemical energy content. During the past 60 years or so, there have been numerous research efforts at harnessing the potential of detonations for propulsion applications.<sup>1</sup> There is a renewed interest lately on intermittent or pulsed detonation engines. Eidelman et al.<sup>2</sup> and Eidelman and Grossmann<sup>3</sup> have reviewed some of the initial research as well as work done in the late 1980s on pulse detonation engines (PDEs). The basic theory, design concepts, and the work in the early 1990s related to pulse detonation engines have been discussed by Bussing and Pappas.<sup>4</sup> The focus of a more recent review<sup>5</sup> is on performance estimates from various experimental, theoretical and computational studies. More recently, work related to nozzles for PDEs has been discussed.<sup>6</sup> Other reviews<sup>7-9</sup> discussing the objectives and accomplishments of various programs are also available. The objective of this paper is to update the previous reviews, focusing on the more recent developments in the research on PDEs. The review is restricted to work openly available in the literature but includes ongoing efforts around the world.

Currently, there are several programs sponsored by Office of Naval Research (ONR), U.S. Air Force, NASA, Defense Advanced Research Projects Agency, and other agencies in the United States as well as several parallel efforts in Belarus, Canada, France, Japan, Russia, Sweden, and other countries. The results from some of these programs are just beginning to be published. A summary of recent progress and the various organizations and people involved in PDE research in Japan has been presented.<sup>9</sup> Reports of the basic PDE research sponsored by ONR are available in the proceedings of a recurring annual meeting (for example, see Ref. 10). Recent work conducted outside the United States has been reported at international meetings on detonations such as those held in Seattle<sup>11</sup> (for more information, see <http://www.engr.washington.edu/~pp/icders/>) and Moscow.<sup>12</sup> Although an attempt is made to cover a broad range of the reported research, the sheer volume of papers presented with PDEs in the title make it impractical to be exhaustive.

Rather than providing a chronological report, an attempt is made here to discuss the recent progress in terms of broad topic areas. The key issues that need to be resolved have been addressed in a number of papers (e.g., Refs. 13 and 14). The specific order in which to discuss the various topics was determined by considering the schematic of an idealized, laboratory pulse detonation engine shown in Fig. 1. This idealized engine is representative of the device

used in many of the recent experimental and computational studies and consists of a tube closed at one end and open at the other. Typically, fuel and oxidizer are injected and mixed near the head end to achieve a nearly homogeneous mixture and ignited. Depending on the mixture and ignition energies involved, a detonation, which travels towards the open end of the tube leaving behind a high-pressure, high-temperature gas that generates thrust as it expands and leaves the tube, might form. The first topic discussed covers the injection and atomization of liquid fuels and fuel-air mixing. Even if the fuel and air are premixed, rapid deposition of energy into the mixture does not necessarily mean that a detonation wave will be formed. Issues involved and recent successes in the initiation of detonations are addressed next. Developments in diagnostics and computations of the detonation wave are then briefly discussed as they provide a good characterization of the pressure, temperature, and velocity flowfields within the tube. This leads to the issue of the performance of pulse detonation engines. The performance of idealized laboratory pulse detonation engines has received significant attention recently, and, as this review will show, it is one of the topics that appears to be resolved. However, the performance of these devices at flight conditions is still a controversial topic. This is partly because of the uncertainty concerning the "proper" design of nozzles and inlets for these engines. Nozzles for the PDE present challenging design and integration issues because of the inherently unsteady nature of the pulse detonation process. For a high-frequency, multitube system, where the overall system might appear to be nearly steady, there are issues in designing a common flow path for the exhaust from the individual thrust tubes. Issues concerning global performance estimation and the results from recent analysis of some of the applications proposed for the PDE are also presented. It is hoped that this review provides a clearer picture of our current understanding and highlights the need for additional research on PDEs.

## Atomization and Fuel-Oxidizer Mixing

Detonations are essentially a premixed combustion process. The well-known detonation parameters such as the Chapman-Jouguet (CJ) velocities and CJ pressures are derived with the implicit assumption of a perfectly mixed fuel-oxidizer or fuel-air mixture. The importance of adequately mixing the fuel and oxidizer was highlighted by the experimental investigations of Stanley et al.,<sup>15</sup> who obtained very low sub-CJ velocities when injecting the fuel and oxidizer at different times and not invoking additional measures to



K. Kailasanath is currently the Head of the Center for Reactive Flow and Dynamical Systems (Code 6410) at the Naval Research Laboratory. He received his Ph.D. from the Georgia Institute of Technology in 1980 and has been at the Naval Research Laboratory since then. Prior to that, he received his M.S.A.E. from the Georgia Institute of Technology in 1979 and his B.Tech. in aeronautical engineering from the Indian Institute of Technology (Madras) in 1976. His research interests include multiphase flow physics; the structure, stability, and dynamics of flames, fires, and detonations; combustion instabilities in ramjets; subsonic and supersonic mixing and noise generation; and the simulation of advanced propulsion system concepts. He has published over 200 papers on these topics. He is a Fellow of the Institute of Physics and an Associate Fellow of the AIAA. He was an Associate Editor of the *AIAA Journal* (1995-2000) and is currently on the board of the journal *Combustion Theory and Modeling*. He is a past Chair of the AIAA Propellants and Combustion Technical Committee. E-mail: [kailas@lcp.nrl.navy.mil](mailto:kailas@lcp.nrl.navy.mil).

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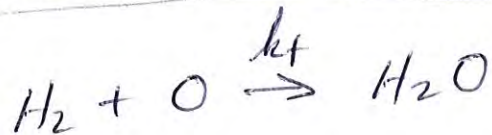


Chemical kinetics read Kuo p. 1 - 2.8

equilibrium chemistry - tells you final products but not how fast the reaction was (Law of Mass Action)

chemical kinetics - tells you how fast reaction occurs (unsteady soln) (Arrhenius rate equation)

second order reactions (two reactants) Kuo p. 144



$$\frac{dC_{\text{H}_2}}{dt} = -k_f C_{\text{H}_2} C_{\text{O}}$$

$$\frac{dC_{\text{O}}}{dt} = -k_f C_{\text{H}_2} C_{\text{O}}$$

$$\frac{dC_{\text{H}_2\text{O}}}{dt} = +k_f C_{\text{H}_2} C_{\text{O}}$$

double the moles of  $\text{H}_2 \rightarrow$   
double # collisions between  
 $\text{H}_2 + \text{O}$   
 $\therefore$  double the rate at  
which  $\text{H}_2$  disappears

$$C_{\text{H}_2} = \text{concentration H}_2 \text{ in } \frac{\text{moles}}{\text{cm}^3} = X_{\text{H}_2} \cdot \frac{P}{R_u T}$$

$$R_u = 8.315 \frac{\text{N} \cdot \text{m}}{\text{mole K}} = 1.987 \times 10^{-3} \frac{\text{kcal}}{\text{mole K}}$$

ex  $X_{N_2} = .738$

$$P = 3 \text{ atm}$$

$$T = 2500 \text{ K}$$

$$C_{N_2} = ? = X_{N_2} \frac{P}{R_u T}$$

→ use the  $R_u$  with  $\frac{N \cdot m}{mole \cdot K}$

$$= (.738) \frac{3(101,325 \text{ N/m}^2)}{8.315 \frac{N \cdot m}{mole \cdot K} (2500 \text{ K})}$$

$$= 10.79 \frac{\text{moles}}{\text{m}^3} \cdot \left[ \frac{1 \text{ m}^3}{10^6 \text{ cm}^3} \right] = 10.79 \times 10^{-6} \frac{\text{moles}}{\text{cc}}$$

Arrhenius rate constant Kuo p. 119

$$k = A T^b \exp\left(-\frac{E_a}{R_u T}\right)$$

for second order reaction, previous Arrhenius eqn shows that

$$k = \frac{1}{\left(\frac{\text{moles}}{\text{cm}^3}\right) \text{ sec}}$$

$A =$  what ever units that give  $k = \frac{1}{\left(\frac{\text{moles}}{\text{cm}^3}\right) \text{ sec}}$   
with  $T = \text{Kelvin}$

$E_a =$  activation energy - note



whatever units  $E_a$  is given, use  $R_u$  such that the units in the exponential cancel!

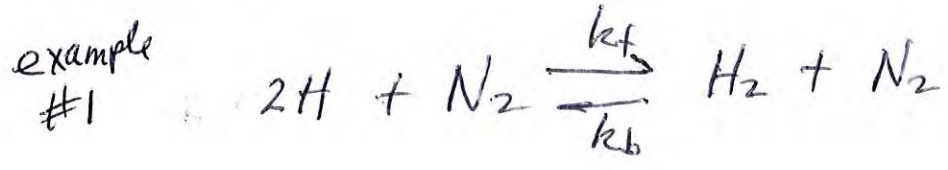
ex:  $E_a = 13.8 \frac{\text{kJ}}{\text{mol}}$  (Kuo p. 226)

$T = 2000 \text{ K}$

$$\exp\left(\frac{-E_a}{R_u T}\right) = \exp\left[\frac{-13,800 \frac{\text{J}}{\text{mol}}}{8.315 \frac{\text{J}}{\text{mol K}} (2000 \text{ K})}\right]$$

= 0.436 (no units)

Opposing reactions - (p. 150)



$$\frac{dC_H}{dt} = -2k_f C_H^2 C_{N_2} + 2k_b C_{H_2} C_{N_2}$$

forward reaction is 3rd order (3 molecules on left)  
reverse reaction is 2nd order (2 molecules on right)

order of a reaction in forward direction

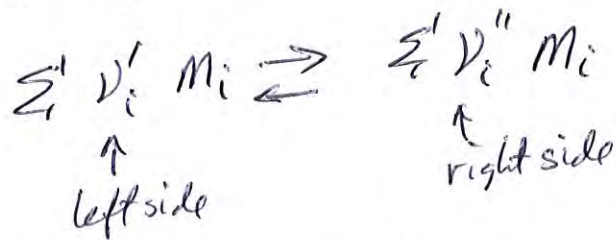
$$m = \sum_{\text{LHS}} \nu_i'$$

p128

General Arrhenius relation for opposing reactions (p. 151)

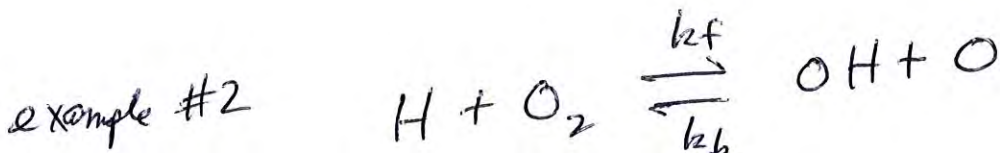
$$\frac{dC_{mi}}{dt} = (\nu_i'' - \nu_i') k_f \prod_{j=1}^N (C_{mj})^{\nu_j'} + (\nu_i' - \nu_i'') k_b \prod_{j=1}^N (C_{mj})^{\nu_j''}$$

reaction is (p. 118)



$i=1$	$M_1 = H$	$\nu_1' = 2$	$\nu_1'' = 0$
$i=2$	$M_2 = N_2$	$\nu_2' = 1$	$\nu_2'' = 1$
$i=3$	$M_3 = H_2$	$\nu_3' = 0$	$\nu_3'' = 1$

$$i=1 \quad \frac{dC_H}{dt} = (0 - 2) k_f C_H^2 C_{N_2} + (2 - 0) k_b C_{H_2} C_{N_2}$$



$$\frac{dC_H}{dt} = -k_f C_H C_{O_2} + k_b C_{OH} C_O$$

# Derivation of the Arrhenius relation

Kuo p. 120



$$\frac{dC_{\text{H}}}{dt} = -k_f C_{\text{H}} C_{\text{O}_2}$$

rate of increase  
moles H/cm<sup>3</sup>  
sec

$$= - \left( \text{collision frequency between H + O}_2 \right)$$

(fraction of H and O<sub>2</sub> that have energy that exceeds the activation energy)  
- required to break apart O<sub>2</sub> + get H + O to connect

collision frequency  $\sim T^{1/2} C_{\text{H}} C_{\text{O}_2}$

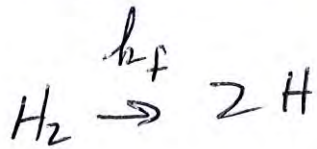
(fraction of H + O<sub>2</sub> exceeding activation energy)  $\sim \exp\left(\frac{-EA}{R_u T}\right)$

$$\text{so } k_f \sim T^{1/2} \exp\left(\frac{-EA}{R_u T}\right)$$



# Rate at which a First Order reaction proceeds

Kao P.141



suppose we shine laser energy into  $\text{H}_2$ ; it will dissociate into  $2\text{H}$  without any collisions between  $\text{H}_2$  and anything else.  
at  $t=0$   $C_{\text{H}_2} = C_{\text{H}_2,0}$ ,  $C_{\text{H},0} = 0$

①  $\frac{dC_{\text{H}}}{dt} = 2k_f C_{\text{H}_2}$

②  $\frac{dC_{\text{H}_2}}{dt} = -k_f C_{\text{H}_2}$

two ODEs  
1 indep. variable (time)  
2 dependent variables  $C_{\text{H}}$   $C_{\text{H}_2}$

solve eq 2 - put all  $C_{\text{H}_2}$  on LHS, all  $t$ 's on RHS

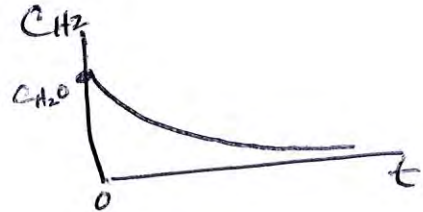
$$\int \frac{dC_{\text{H}_2}}{C_{\text{H}_2}} = -k_f \int dt$$

$$\ln C_{\text{H}_2} \Big|_{C_{\text{H}_2,0}}^{C_{\text{H}_2}} = -k_f (t - 0)$$

$$\ln \frac{C_{\text{H}_2}}{C_{\text{H}_2,0}} = (-k_f t) \exp$$

assume  $T$  remains constant in time during the reaction

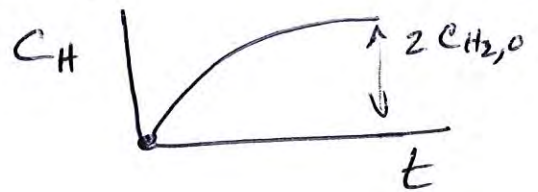
$$C_{\text{H}_2}(t) = C_{\text{H}_2,0} \exp(-k_f t)$$



① + ②:

$$\int \frac{dC_{\text{H}}}{dt} = -2 \int \frac{dC_{\text{H}_2}}{dt} \Rightarrow (C_{\text{H}} - C_{\text{H},0}) = -2(C_{\text{H}_2} - C_{\text{H}_2,0})$$

$$C_{\text{H}}(t) = 2(C_{\text{H}_2,0} - C_{\text{H}_2,0} \exp(-k_f t))$$



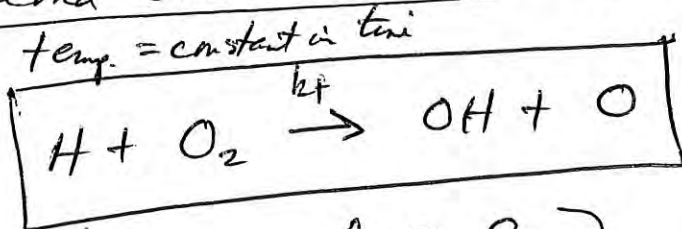
if you started with 1  $\frac{\text{mole}}{\text{cm}^3}$   $\text{H}_2$   
you end up with 2  $\frac{\text{moles}}{\text{cm}^3}$   $\text{H}$

## Second order reaction

- we start with  $C_{H,0}$  moles/cm<sup>3</sup> of H atoms at time = 0  
 and  $C_{O_2,0}$  moles/cm<sup>3</sup> of O<sub>2</sub> atoms at time = 0  
 and zero moles/cm<sup>3</sup> of OH, zero moles/cm<sup>3</sup> of O at t = 0

then we react according to :

## Second Order Reaction (Kuo p 144)



we write; last page

Consider Eqs ① & ②:  
 solve. → note RHS same so

$$1) \frac{dC_H}{dt} = -k_f C_H C_{O_2}$$

$$2) \frac{dC_{O_2}}{dt} = -k_f C_H C_{O_2}$$

$$3) \frac{dC_{OH}}{dt} = +k_f C_H C_{O_2}$$

$$4) \frac{dC_O}{dt} = +k_f C_H C_{O_2}$$

$$C_H - C_{H,0} = C_{O_2} - C_{O_2,0}$$

$$\text{then } C_{O_2} = C_H - C_{H,0} + C_{O_2,0}$$

plug into first eqn ①  $\frac{dC_H}{dt} = -k_f C_H (C_H - C_{H,0} + C_{O_2,0})$

separate variables:

$$\int_{C_{H,0}}^{C_H} \frac{dC_H}{C_H (C_H - C_{H,0} + C_{O_2,0})} = -k_f \int_0^t dt$$

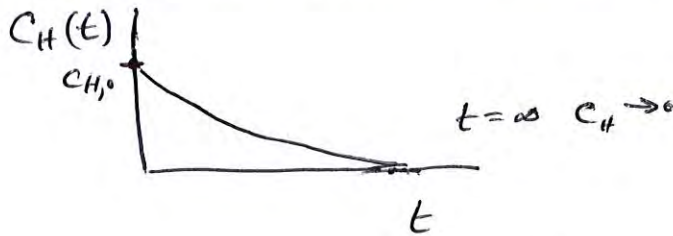
since  $\int \frac{dx}{x(x+a)} = -\frac{1}{a} \ln\left(\frac{x+a}{x}\right)$

$a = C_{O_2,0} - C_{H,0}$

solution for  $C_H(t)$

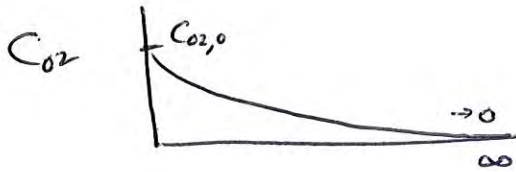
$$\left(\frac{C_H + C_{O_2,0} - C_{H,0}}{C_H}\right) \left(\frac{C_{H,0}}{C_{O_2,0}}\right) = \exp\left[(C_{O_2,0} - C_{H,0}) k_f t\right]$$

Kuo p. 145



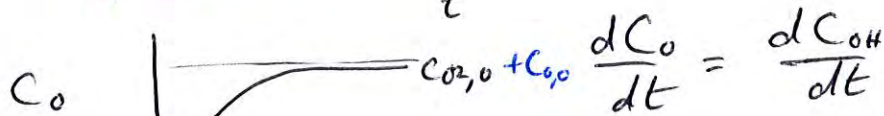
at  $t=0$  RHS = 1  
 LHS  $\Rightarrow C_H - C_{H,0} = C_{O_2} - C_{O_2,0}$   
 LHS =  $\frac{C_{O_2,0}}{C_{O_2,0}} \frac{C_{H,0}}{C_H} \Big|_{t=0} = 1$  ✓

$C_{O_2} = C_{O_2,0} + C_H - C_{H,0}$



$\frac{dC_{OH}}{dt} = -\frac{dC_{O_2}}{dt}$

$C_{OH} - C_{OH,0} = -(C_{O_2} - C_{O_2,0})$



$\frac{dC_O}{dt} = \frac{dC_{OH}}{dt}$

$C_O - C_{O,0} = C_{OH} - C_{OH,0}$

Note: if we require  $C_{O_2} \rightarrow 0$  at  $t = \infty$  and  $C_H \rightarrow 0$  at  $t = \infty$   
 since they both go to zero at the same rate,  $\therefore C_{O_2,0} = C_{H,0}$ !



Chain reactions (Kuo p. 155)

steady state approximation (p. 157) reasons why?  
p. 246

partial equilibrium assumption (p. 246)

Lindeman theory (p. 156)

$H_2 - Br_2$  case (p. 159)

chemkin (p. 169)

$H_2 - O_2$  (p. 215)

explosion limits  $H_2 - O_2$  (p. 221)

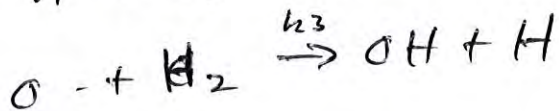
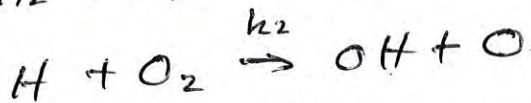
CO oxidation p. 233

HC  $\rightarrow$  path

NO path 263

## Kinetics - closure

- write all elementary reactions - i.e.



⋮

- for each species write

$$\frac{dC_{\text{H}}}{dt} = 2k_1 C_{\text{H}_2} C_{\text{N}_2} - k_2 C_{\text{H}} C_{\text{O}_2} + k_3 C_{\text{O}} C_{\text{H}_2} + \dots$$

you automatically have one Arrhenius eqn. for each species - closed set of ODEs if you know all the  $k_i$ 's!

Chain reactions - consist of 3 types of reactions

a) Chain initiating reaction

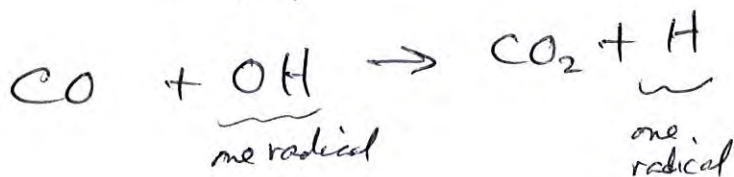


collisional dissociation  
of  $\text{H}_2$

b) Chain branching reactions - more radicals formed than lost

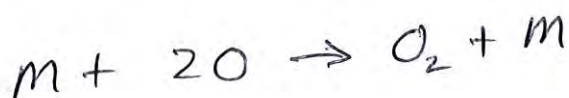


c) Chain carrying reactions



- do not change  
number of  
radicals

d) Chain terminating reactions



- reduce number  
of radicals  
(recombination  
collisions)

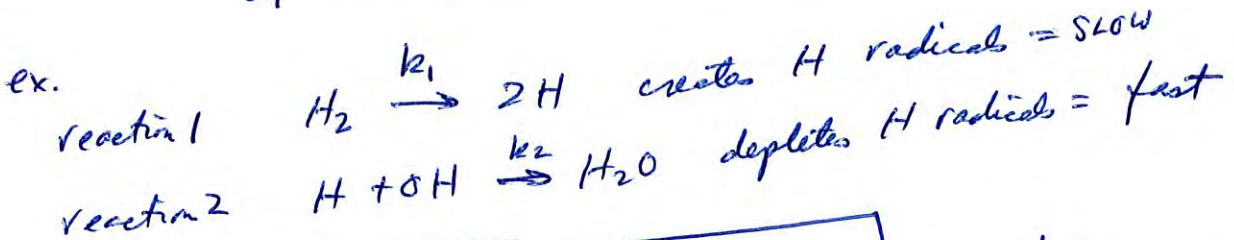


# Steady state approximation

- used to eliminate variables (such as  $C_H$  = concentration of a radical) in a complex mechanism  $\rightarrow$  generate a reduced mechanism

For any radical - since radicals are very reactive

rate of depletion of radicals  $\approx$  rate of creation of radicals

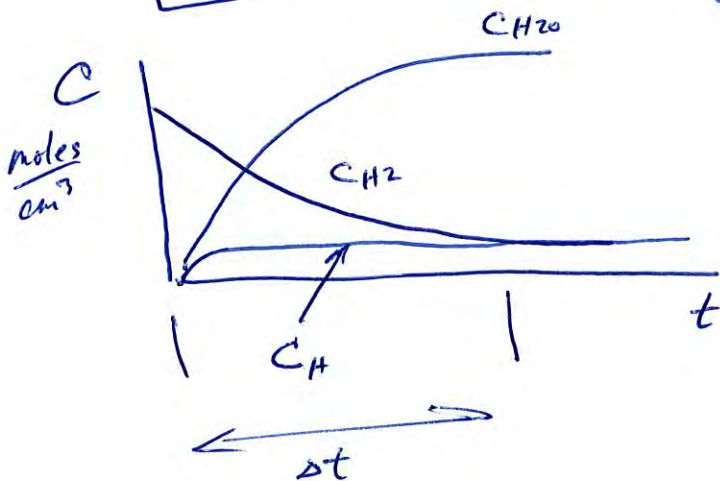


we conclude that  
for any radical

$\frac{dC_H}{dt} = 0$

$\frac{dC_N}{dt} = 0$      $\frac{dC_O}{dt} = 0$

"steady state approx"



$C_H$  never can build up - it is depleted faster than it is created

over time  $\Delta t$

$dC_{H_2O}/dt \approx C_{H_2O,max} / \Delta t$

$dC_{H_2}/dt \approx C_{H_2,max} / \Delta t$

$dC_H/dt \approx C_{H,max} / \Delta t$

since  $C_{H, \max} \ll C_{H_2O, \max}$

$$\therefore \frac{dC_H}{dt} \ll \frac{dC_{H_2O}}{dt} \quad \text{proof.}$$

- real proof is to run full chemistry once on large computer
- then show that  $dC_H/dt \ll dC_{H_2O}/dt$  for many cases!

How does this approximation help?

we have one more equation

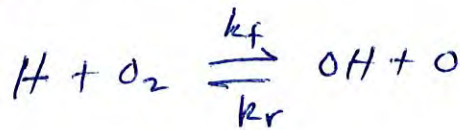
$$\frac{dC_H}{dt} = 2k_1 C_{H_2} - k_2 C_H C_{OH} = 0$$

solve for  $C_H = \frac{2k_1 C_{H_2}}{k_2 C_{OH}}$

we now can eliminate  $C_H$  from all the Arrhenius reaction rate terms - one less unknown.

# Partial equilibrium assumption

ex. Turns probs. 4.20 for next HW



if  $\rightarrow$   $\star$   
if both  $k_f$  and  $k_r$  are large

we can assume partial-equilibrium - that

$$K_e = \frac{[\text{OH}][\text{O}]}{[\text{H}][\text{O}_2]} = K_p = \frac{k_f}{k_r} \quad (4.43)$$

$\therefore$  we eliminate one diff. eqn + replace it with an algebraic eqn (above)

Why?

Turbulent combustion models -  
laminar flame models -

chemical reaction rate term in a PDE  $x, y, z, t$  are  
new variables  $\bar{w} = \frac{\text{mass H}_2 \text{ consumed}}{\text{sec} \cdot \text{vol}} = k_f [\text{H}_2][\text{O}_2] + \dots$

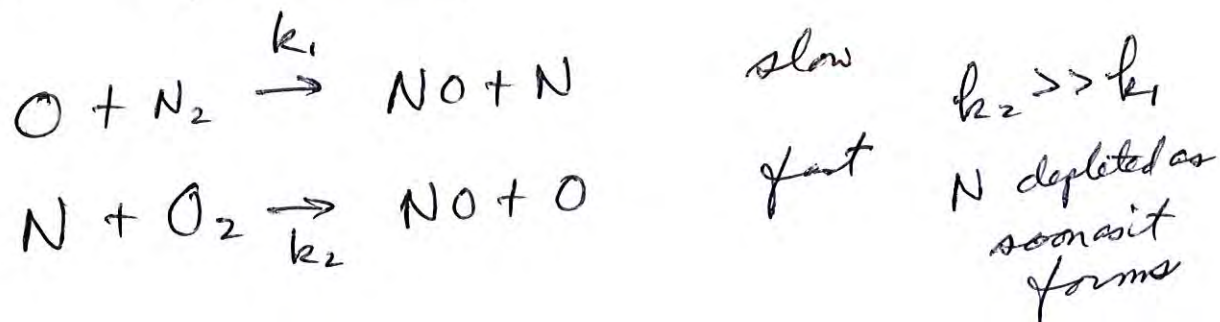
very complicated when reaction rate varies in  $x, y, z, t$   
so want only one PDE and many algebraic eqns if possible!

~~5-18d~~

~~4-12~~ 5-12A



ex. NO is produced by:



$$\textcircled{1} \quad \frac{dC_{\text{NO}}}{dt} = k_1 C_{\text{O}} C_{\text{N}_2} + k_2 C_{\text{N}} C_{\text{O}_2}$$

we can simplify this by assuming

a) N is steady state  $\frac{dC_{\text{N}}}{dt} = 0$

b) O is in partial equilibrium with O<sub>2</sub>

( $k_f + k_b$  below  
are both  
large)

$$\text{a)} \rightarrow \frac{dC_{\text{N}}}{dt} = k_1 C_{\text{O}} C_{\text{N}_2} - k_2 C_{\text{N}} C_{\text{O}_2} = 0$$

$$\text{so } k_1 C_{\text{O}} C_{\text{N}_2} = k_2 C_{\text{N}} C_{\text{O}_2}$$

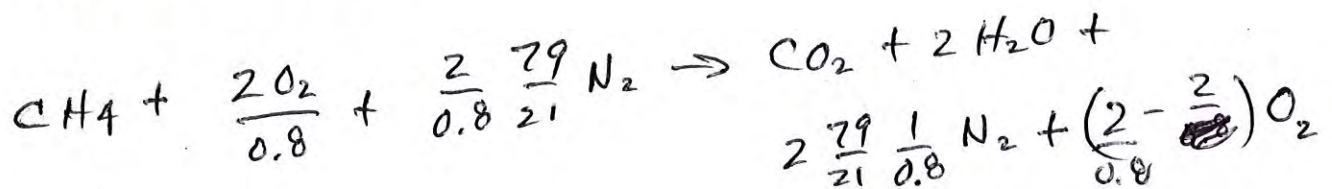
insert into  $\textcircled{1}$   $\therefore \frac{dC_{\text{NO}}}{dt} = 2 k_1 C_{\text{O}} C_{\text{N}_2}$   $\textcircled{2}$   
(eliminate  $C_{\text{N}}$ )

$$\text{b)} \rightarrow \text{O} \xrightleftharpoons[k_b]{k_f} \frac{1}{2} \text{O}_2$$
$$K_p = \frac{C_{\text{O}_2}^{1/2}}{C_{\text{O}}} \left( \frac{P}{nT} \right)^{-1/2}$$

solve for  $C_{\text{O}}$   
insert into  $\textcircled{2}$

$$\frac{dC_{NO}}{dt} = 2k_1 C_{N_2} C_{O_2}^{1/2} \left(\frac{P}{n_T}\right)^{-1/2} K_P^{-1}$$

assume  $C_{NO} \ll C_{N_2}$  or  $C_{O_2}$  so



$$C_{N_2} = X_{N_2} \frac{P}{R_u T}$$

$$X_{N_2} = \frac{2}{0.8} \frac{79}{21}$$

← moles  $N_2$

$$\frac{3 + \frac{2}{0.8} \frac{79}{21} + \left(2 - \frac{2}{0.8}\right)}{\quad} \leftarrow n_T$$

$$C_{O_2} = \dots$$

# Nitric Oxide Chemistry

Regulations 100 ppm NO or NO<sub>2</sub> = toxic

Cars: 0.07 grams NO<sub>x</sub>/mile

jet aircraft:  $EI = 50 \text{ grams NO}_x / \text{kg fuel}$   
 $= 0.5 \frac{\text{g/sec NO}_x}{\text{kg N thrust}}$

NO = nitric oxide

= invisible, produced in flame by  $\text{N}_2 + \text{O} \rightarrow \text{NO} + \text{N}$   
 converted to NO<sub>2</sub> (smog) in atmosphere,  
 NO destroys ozone layer at high alt.

NO<sub>2</sub> = <sup>nitrogen</sup> dioxide

= brown, toxic, very stable, see it in LA  
 creates O<sub>3</sub> ozone at low altitudes  
 LA ozone alert irritates eyes  
 dissolves in water to form nitric acid  
 i.e. acid rain

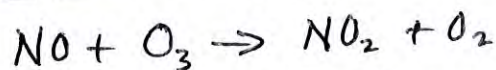
N<sub>2</sub>O = nitrous oxide

= not toxic, laughing gas but still a  
 pollutant since it destroys ozone layer

Upper atmosphere has lots of ozone (O<sub>3</sub>)



NO  
 created by  
 combustion  
 (not NO<sub>2</sub>)

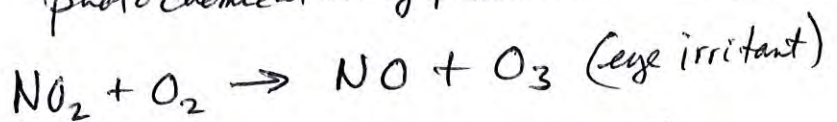


NO destroys ozone layer at high altitude

Lower atmosphere - has little ozone (O<sub>3</sub>)



photochemical smog production - 1 day



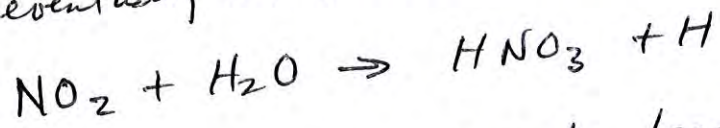
smog (NO<sub>2</sub>) creates ozone at low altitudes.



- NO from engine does two bad things -
  - destroys ozone at high altitude
  - creates ozone at low altitude

NO eventually all goes to  $\text{NO}_2$

$\text{NO}_2$  eventually all dissolves in rain water to form nitric acid



$\text{HNO}_3$  = acid rain = bad for trees, good for soil  
 good for us = washes out the smog!

### Creation of NO in engines

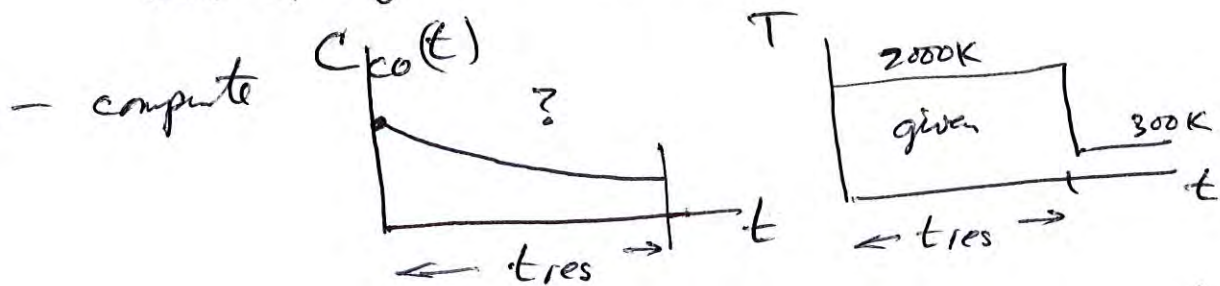
- a) Zeldovich "thermal" NO:  $\text{N}_2 + \text{O} \rightarrow \text{NO} + \text{N}$
- b) Fenimore prompt NO:  $\text{CH} + \text{N}_2 \rightarrow \text{HCN} + \text{N}$   
 (see Turns)  $\text{N} + \text{OH} \rightarrow \text{NO} + \text{H}$

Zeldovich is primary mechanism - is very temperature dependent  
 + 40 ppm for every 10K rise in temperature  
 good - lower the regions of high T, but eventually Zeldovich  
 goes away at low T but still have prompt NO to  
 get rid of in "ultra low NOx" devices.

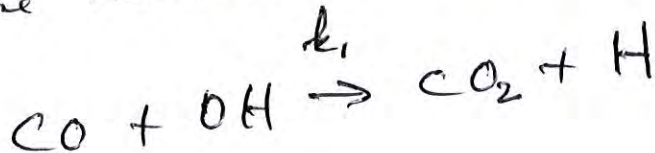
# Ex. Oxidation of CO carbon monoxide

Suppose fuel + air are burned then at  $t=0$  the hot (lean) products sit at constant  $T, P$  of (2000K, 10atm) and concentrations of major species ( $C_{O_2}, C_{H_2O}, C_{CO_2}$ ) known & do not change in time. After  $t=t_{res}$   $T \rightarrow 300K$  reactions stop

- at  $t=0$  we are given  $C_{CO,0} = \text{initial amount of unburned CO}$



- assume reaction that consumes the CO is:



Arrhenius says  $\frac{dC_{CO}}{dt} = -k_1 C_{CO} C_{OH}$

- question: replace unknown  $C_{OH}$  & put it in terms of the known  $C_{O_2}, C_{H_2O}, C_{CO_2}$



# partial equilibrium

# 2.

When hydrocarbon fuels are oxidized in flames, the first stage of the process involves the formation of carbon monoxide (CO) and water vapor (H<sub>2</sub>O). The second stage of the process (which is relatively slow) involves the final oxidation of carbon monoxide to carbon dioxide (CO<sub>2</sub>) by the following reaction with the hydroxyl radical (OH):



For the conditions of interest, early in the oxidation of carbon monoxide, the reverse reaction of Reaction (1) is slow, and other reactions involving CO and CO<sub>2</sub> are slow. Reaction (1) also proceeds slowly in comparison to other reactions involving hydrogen (H<sub>2</sub>), oxygen (O<sub>2</sub>), water vapor (H<sub>2</sub>O), the hydroxyl radical (OH) and atomic oxygen (H) so that these species are maintained in local thermodynamic equilibrium; this can be represented by the following equilibrium reactions for OH and H<sub>2</sub>O:



and



where  $K_{C2}$  and  $K_{C3}$  are based on the molal concentrations (kgmol/m<sup>3</sup>) of the species involved. Using this information, it is desired to develop a simplified global reaction rate expression for the oxidation of CO in terms of the concentrations of other major species in the system, e.g., CO, CO<sub>2</sub>, H<sub>2</sub>O and O<sub>2</sub>. To carry this out, please do the following:

- Find an expression giving the concentration of OH in terms of the major stable species concentrations, e.g., H<sub>2</sub>, O<sub>2</sub>, H<sub>2</sub>O.
- Find an expression for the rate of reaction of CO,  $d(\text{CO})/dt$ , in terms of the concentrations of major species, and  $k_1$ ,  $K_{C2}$  and  $K_{C3}$ .  
(CO, H<sub>2</sub>O, O<sub>2</sub>)

(a) partial equilibrium assumptions

$$K_{C2} = \frac{[\text{OH}]^2}{[\text{H}_2][\text{O}_2]} \quad \text{so} \quad [\text{OH}] = K_{C2}^{1/2} [\text{H}_2]^{1/2} [\text{O}_2]^{1/2}$$

$$(b) \quad K_{C3} = \frac{[\text{H}_2\text{O}]}{[\text{H}_2][\text{O}_2]^{1/2}} \quad \text{so} \quad [\text{H}_2] = \frac{[\text{H}_2\text{O}]}{K_{C3} [\text{O}_2]^{1/2}}$$

$$\frac{d[\text{CO}]}{dt} = -k_1 [\text{CO}][\text{OH}] \quad \leftarrow \text{now replace } [\text{OH}] \text{ with above equation, so}$$

$$\frac{d[\text{CO}]}{dt} = -k_1 [\text{CO}] K_{C2}^{1/2} [\text{H}_2]^{1/2} [\text{O}_2]^{1/2} \quad \leftarrow \text{now replace } [\text{H}_2]$$

$$\boxed{\frac{d[\text{CO}]}{dt} = -k_1 [\text{CO}] \frac{K_{C2}^{1/2} [\text{O}_2]^{1/2} [\text{H}_2\text{O}]^{1/2}}{K_{C3}^{1/2}}}$$

we have eliminated  
✓ [OH] and  
[H<sub>2</sub>]



We can integrate this based on our assumptions

$$\int_{C_{CO,0}}^{C_{CO}} \frac{dC_{CO}}{C_{CO}} = -k_1 \frac{K_{CO}}{K_{CO_2}^{1/2} C_{CO_2}^{1/4} C_{H_2O}^{1/2}} \int_0^t dt$$

$$\left( \frac{C_{CO}(t)}{C_{CO,0}} \right) = 1 - \exp(-t/\tau)$$

where  $\tau = \left[ k_1 \left( \frac{K_{CO}}{K_{CO_2}} \right)^{1/2} C_{CO_2}^{1/4} C_{H_2O}^{1/2} \right]^{-1}$



## Chemkin - "tuning"

- disagreement on values of  $A$ ,  $b$ ,  $E_a$  for each elementary reaction
- disagreement about importance of the many elementary reactions

## ○ - approach

- make many redundant measurements of major elementary reactions



- adjust the  $A$ ,  $b$ ,  $E_a$  to give CHEMKIN predictions of
  - laminar burning velocity
  - ignition delay time

# Complex Reactions

Read: Lindemann Theory (p. 156)  
Hydrogen-Bromine (p. 159)

OMIT

suppose you put

$C_2H_6$  (ethane) and  $N_2$  in a box and heat to 1300 K.

much of the  $C_2H_6$  will break down into  $CH_3$  radicals

Our first guess:  $C_2H_6 \rightarrow 2 CH_3$

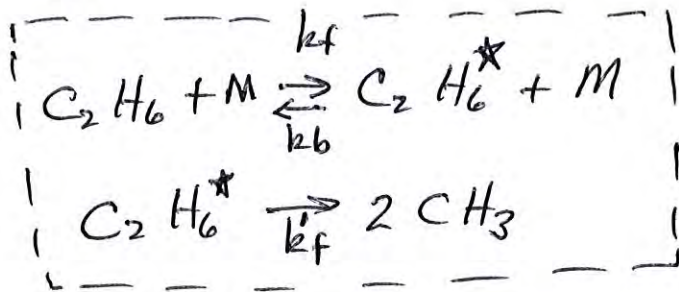
with this mechanism  
 $C_m$  is not important.

If so then

$$\frac{dC_{CH_3}}{dt} = 2 C_{C_2H_6}$$

No. experiment  
does not agree

Our second guess  
(the right one) is:



write an Arrhenius  
relation for each species

$$\begin{array}{l} 1 \quad \frac{dC_{C_2H_6}}{dt} = -k_f C_{C_2H_6} C_m + k_b C_{C_2H_6^*} C_m \\ 2 \quad \frac{dC_{C_2H_6^*}}{dt} = k_f C_{C_2H_6} C_m - k_b C_{C_2H_6^*} C_m - k_f' C_{C_2H_6^*} \\ 3 \quad \frac{dC_{CH_3}}{dt} = 2 k_f' C_{C_2H_6^*} \\ 4 \quad \frac{dC_m}{dt} = 0 \quad \text{since } v'' = v' \end{array}$$

(5)

eqn 2 yields:

$$C_{C_2H_6^*} = \frac{k_f C_{C_2H_6} C_m}{k_b C_m + k_f'}$$

simplify using steady state approx:  $\frac{dC_{C_2H_6^*}}{dt} = 0$

combine eqns (1), (3), (4), (5):

$$\frac{dC_{CH_3}}{dt} = \left[ \frac{k_f (k_f') C_m}{k_b C_m + k_f'} \right] C_{C_2H_6}$$

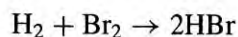
agrees with  
experiment.



K10 P 159

### 6.3 Complex Reactions

**6.3.1 Hydrogen-Bromine Reaction** A classical example of a complex reaction mechanism is provided by the formation of HBr from H<sub>2</sub> and Br<sub>2</sub>. Bromine is a heavy, volatile, corrosive, reddish-brown, nonmetallic liquid element that has a highly irritating vapor with boiling point of 58.78°C. The global (overall) gas-phase reaction for the generation of hydrogen bromide is



The rate of production of HBr does not follow the law of mass action given by Eq. (2-13). Instead, the experimentally determined rate law for the reaction is

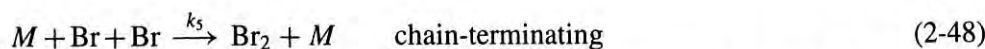
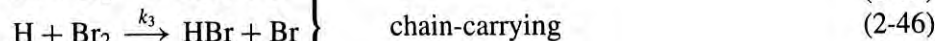
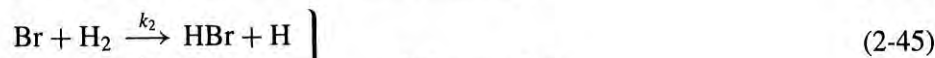
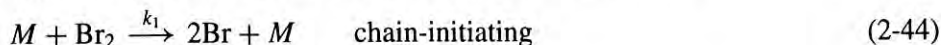
$$\frac{dC_{\text{HBr}}}{dt} = \frac{a_1 C_{\text{H}_2} C_{\text{Br}_2}^{1/2}}{1 + C_{\text{HBr}}/(a_2 C_{\text{Br}_2})}$$

where  $a_1$  and  $a_2$  are constants at a given temperature.

In the following, we shall first consider the detailed reaction mechanism, which consists of an interplay of various elementary reactions, then apply the steady-state treatment to free H and Br radicals, and finally derive a rate expression in the same form as that obtained experimentally. The H<sub>2</sub>-Br<sub>2</sub> reaction also serves as an example of how a complex reaction mechanism can be proposed and verified.

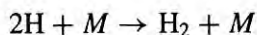
To initiate this chemical reaction, heat is added. Br<sub>2</sub> begins to decompose first, since H<sub>2</sub> is more stable than Br<sub>2</sub> (note:  $\Delta \mathcal{H}_{f,\text{Br}}^\circ = 6.71$  kcal/mol,  $\Delta \mathcal{H}_{f,\text{H}}^\circ = 52$  kcal/mol). Once bromine atoms are formed, these free radicals can react

readily with  $H_2$ . Therefore, a series of reactions are followed:

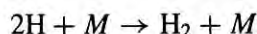
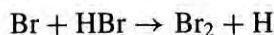


In reactions (2-44) and (2-48), the symbol  $M$  represents a third body, that is, any of the chemical species  $H$ ,  $Br$ ,  $H_2$ ,  $Br_2$ , or  $HBr$  which may be present in the system. The relationships showing the effectiveness between different collision partners are called chaperon relationship [see, for example, Eq. (5-52) and (5-53)]. Initially,  $Br_2$  or  $H_2$  molecules are the collision partners with  $Br_2$  molecules.

Reaction (2-44) is a chain-initiating step. Reactions (2-45) and (2-46) represent the chain-carrying reactions in which an atom (either  $Br$  or  $H$ ) is produced for each atom which reacts. Reaction (2-47) is the inverse of (2-45); the inverse of (2-46) is relatively slow and is therefore unimportant. Reaction (2-46) represents the chain-terminating (also called chain-breaking or chain-killing) step. The chain-breaking step according to the recombination process



is not important in the present case, since the concentration of  $H$  atoms is generally small compared with that of  $Br$  atoms. However, at higher temperatures the following two reactions



can become quite influential. After examining the above set of opposing and consecutive reactions, it is easy to understand why the rate law derived from the global reaction has very little significance.

Following the law of mass action, a set of equations for the rate of change of concentration is obtained:

$$\frac{dC_{Br}}{dt} = 2k_1 C_M C_{Br_2} - k_2 C_{Br} C_{H_2} + k_3 C_H C_{Br_2} + k_4 C_H C_{HBr} - 2k_5 C_M C_{Br}^2 \quad (2-49)$$

$$\frac{dC_H}{dt} = k_2 C_{Br} C_{H_2} - k_3 C_H C_{Br_2} - k_4 C_H C_{HBr} \quad (2-50)$$

$$\frac{dC_{Br_2}}{dt} = -k_1 C_{Br_2} C_M - k_3 C_H C_{Br_2} + k_5 C_{Br}^2 C_M \quad (2-51)$$

$$\frac{dC_{H_2}}{dt} = -k_2 C_{Br} C_{H_2} + k_4 C_H C_{HBr} \quad (2-52)$$

$$\frac{dC_{HBr}}{dt} = k_2 C_{Br} C_{H_2} + k_3 C_H C_{Br_2} - k_4 C_H C_{HBr} \quad (2-53)$$

Applying the steady-state assumption that the mean concentrations of the free radicals H and Br remain nearly constant, we have

$$\frac{dC_H}{dt} = \frac{dC_{Br}}{dt} = 0 \quad (2-54)$$

In actuality, the concentrations of H and Br will not remain constant throughout the reaction process, but they will remain constant throughout the major portion of the reaction period, except for short initial and final periods. Thus, the concentration of the free radicals can be treated as nearly constant.

Using Eq. (2-54) to equate Eqs. (2-49) and (2-50), and then rearranging the result, we have

$$C_{Br} = \sqrt{\frac{k_1}{k_5}} \sqrt{C_{Br_2}} \quad (2-55)$$

Solving for  $C_H$  after setting the left-hand-side term of Eq. (2-50) equal to zero, we have

$$C_H = \frac{k_2 C_{Br} C_{H_2}}{k_3 C_{Br_2} + k_4 C_{HBr}} \quad (2-56)$$

Note that Eqs. (2-55) and (2-56) were obtained under the steady-state assumption. If the equilibrium assumption were used instead of the steady-state assumption, Eq. (2-56) would be different, since equilibrium-constant equations would be used to replace the rate expressions. It is obvious that these two assumptions are interchangeable. Under either the steady-state assumption or the equilibrium assumption, the total number of unknowns is equal to six, namely

$$T_f, C_H, C_{Br}, C_{H_2}, C_{Br_2}, C_{HBr}$$

In addition to Eqs. (2-49) through (2-53), we have one enthalpy-balance equation to make the system completely defined. By solving these six simultaneous equations as a function of time, the reaction history of this combustion problem is obtained.

Now, if we follow the steady-state assumption for H and Br atoms and substitute Eqs. (2-55) and (2-56) into Eq. (2-53), we have

$$\frac{dC_{HBr}}{dt} = k_2 \sqrt{\frac{k_1 C_{Br_2}}{k_5}} C_{H_2} + \frac{k_3 C_{Br_2} - k_4 C_{HBr}}{k_3 C_{Br_2} + k_4 C_{HBr}} k_2 C_{Br} C_{H_2}$$

or

$$\frac{dC_{HBr}}{dt} = k_2 \sqrt{\frac{k_1 C_{Br_2}}{k_5}} C_{H_2} \left( \frac{2k_3 C_{Br_2}}{k_3 C_{Br_2} + k_4 C_{HBr}} \right)$$

which simplifies to

$$\frac{dC_{HBr}}{dt} = \frac{2k_2 \sqrt{k_1/k_5} \sqrt{C_{Br_2}} C_{H_2}}{1 + (k_4/k_3) C_{HBr}/C_{Br_2}} \quad (2-57)$$



Equation (2-57) matches the empirical relation obtained from experimental measurements,

$$\frac{dC_{\text{HBr}}}{dt} = \frac{2k_1 C_{\text{H}_2} \sqrt{C_{\text{Br}_2}}}{1 + C_{\text{HBr}}/(10C_{\text{Br}_2})} \quad (2-58)$$

At the beginning of the reaction process, the concentration of HBr is very small, that is,

$$1 \gg \frac{C_{\text{HBr}}}{10C_{\text{Br}_2}}$$

In this case, Eq. (2-58) reduces to the Arrhenius form in which

$$\frac{dC_{\text{HBr}}}{dt} = k C_{\text{H}_2} C_{\text{Br}_2}^{1/2} \quad (2-59)$$

The overall order of the reaction is  $1\frac{1}{2}$ .

For the other case, corresponding to

$$\frac{C_{\text{HBr}}}{10C_{\text{Br}_2}} \gg 1$$

the Arrhenius form is again obtained. In general, the order of complex reactions changes as a function of time.

chain bra  
in reactic  
and an in  
Consi  
one free  
is  $10^{19}$  r  
reaction  
generate  
for all of

Such a s  
is a chai  
two chai  
the mole

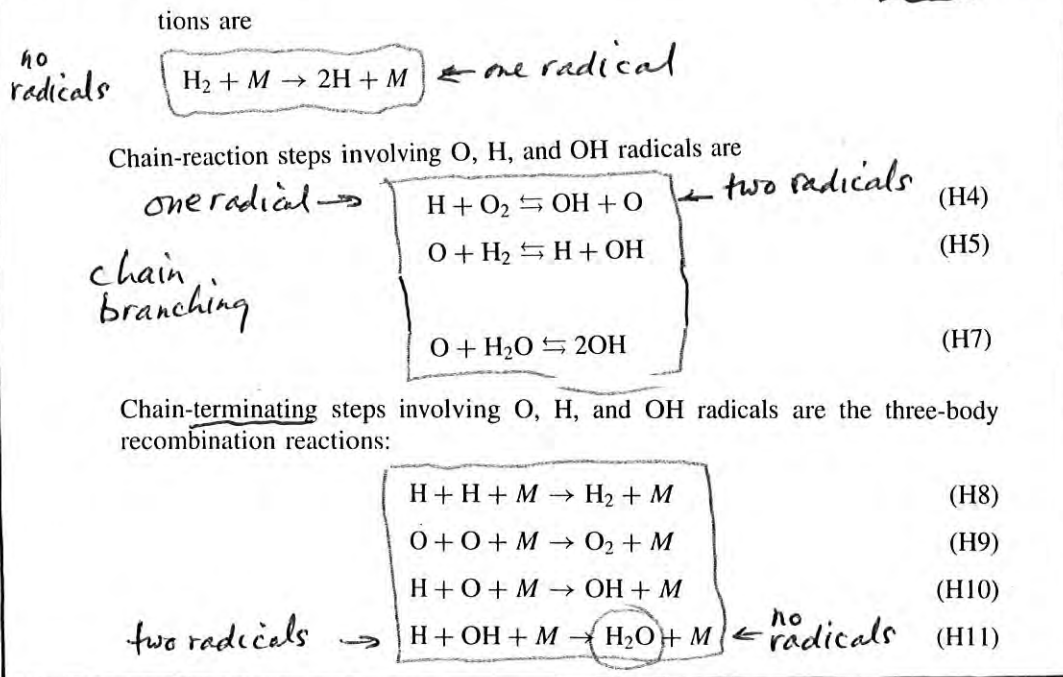
where

# Elementary Reactions - Hydrogen

Kuo p. 216

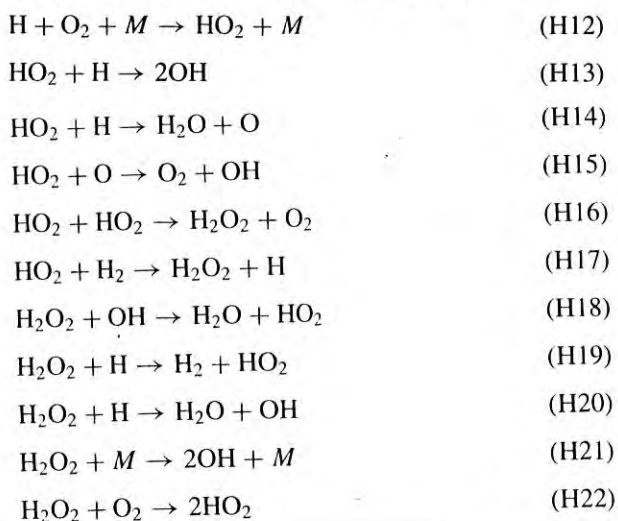
## H<sub>2</sub>/O<sub>2</sub> Reaction Systems

The initiation reac-



The above mechanism is realistic, for many cases. To make it even better, add the following less-important reactions.

When the HO<sub>2</sub>, hydroperoxyl radical and H<sub>2</sub>O<sub>2</sub> species are considered

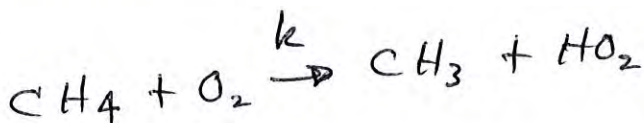


# Measure Reaction Rates

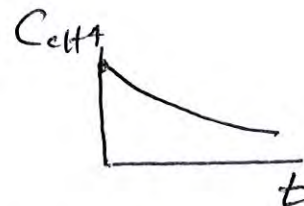
- o Shock tube, fast reaction or rapid compression machine (Wooldrige)
- o Flow reactor slow reactions diluted with Argon
- o Flame - measure profiles of



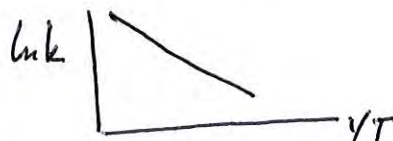
- shock tube - raise  $T, P$  to desired value instantaneously



$$\frac{dC_{\text{CH}_4}}{dt} = -k(T) C_{\text{CH}_4} C_{\text{O}_2}$$

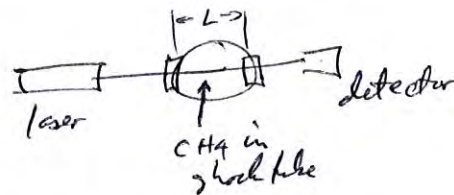


measure  $C_{\text{CH}_4}(t)$  at  $T = 1000\text{K}, 1200\text{K}, 1400\text{K}, \dots, p = 1 \text{ atm}$   
 measure  $C_{\text{O}_2}(t)$  too  
 deduce  $k(T)$



$$k \sim \text{EXP}\left(\frac{-EA}{R_u T}\right) \quad \ln k \sim -\frac{EA}{R_u T}$$

$C_{\text{CH}_4}$  from diode laser absorption



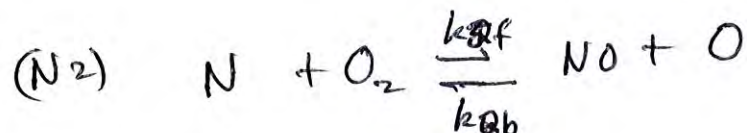
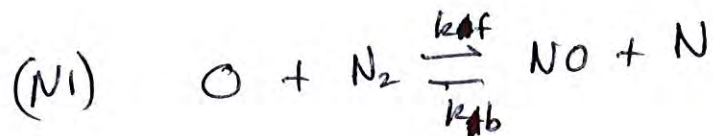
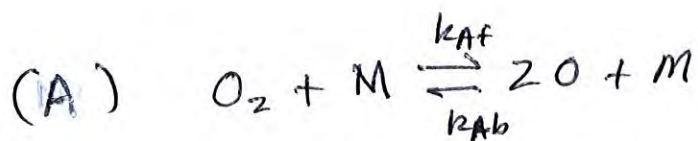
Beers Law  $\frac{I_{\text{detector}}}{I_{\text{laser}}} = \exp(-A C_{\text{CH}_4} L)$   $A$  depends on wavelength, etc.

$0.90$



# Zeldovich (thermal NO) mechanism

Kuo p. 255  
Turns p. 168  
p. 559



- general CHEMKIN method: 5 unknowns:  $C_{O_2}$   $C_{N_2}$   $C_{NO}$   $C_O$   $C_N$

write 5 Arrhenius rates  $\frac{dC_{O_2}}{dt} = \dots$  etc & solve!

- develop a simplified "Reduced Mechanism" - only one differential eqn!

assume: - NO is not in partial equilibrium -

(NO reactions are slow, so part. equil. not good assumption)

$O + O_2 \rightleftharpoons$  reactions A are in partial equilibrium ( $O + O_2$ )

- ~~N~~ radicals are in "steady state"  $dC_N/dt = 0$

- consider only initial buildup of small amt of NO  
so ignore  $k_{1b}$  and  $k_{2b}$  which are significant  
only when appreciable NO is present

- ignore the  $N + OH \rightarrow NO + H$  reaction

(A) partial equil yields:

$$\frac{dC_{O_2}}{dt} = -k_{Af} C_{O_2} C_M + k_{Ab} C_0^2 C_M = 0$$

$$K_N = \frac{k_{Af}}{k_{Ab}} \cancel{C_{O_2} C_M} = \frac{C_0^2 C_M}{C_{O_2}}$$

but  $K_N = K_P \left(\frac{P}{n_T}\right)^{-1}$        $\frac{P}{n_T} = R_u T$

so  $C_0 = C_{O_2}^{1/2} (K_P)^{1/2} (R_u T)^{-1/2}$

partial equil allows us to eliminate  $C_0$  in our "reduced" description

now:

$$\frac{dC_{NO}}{dt} = k_{1f} C_0 C_{N_2} + k_{2f} C_N C_{O_2} - k_{1b} \cancel{C_{NO} C_M} - k_{2b} \cancel{C_{NO} C_0}$$

Small ignore      Small ignore

$$\frac{dC_N}{dt} = k_{1f} C_0 C_{N_2} + k_{2f} C_N C_{O_2} - k_{1b} \cancel{C_{NO} C_N} + k_{2b} \cancel{C_{NO} C_0}$$

ignore

use steady state assumption for N:

$$\frac{dC_N}{dt} = 0$$

$$\therefore k_{1f} C_0 C_{N_2} = k_{2f} C_N C_{O_2}$$

solve for  $C_N$

$$C_N = \frac{k_{1f}}{k_{2f}} \frac{C_0 C_{N_2}}{C_{O_2}}$$

steady state assumption allows us to eliminate  $C_N$  using this

plug ① and ③ into ②:

$$\frac{d C_{NO}}{dt} = 2 k_{if} C_{O_2} C_{N_2} + \cancel{k_{rf}} \frac{k_{if}}{\cancel{k_{rf}}} C_{O_2} C_{N_2} \cancel{C_{O_2}}$$

↖ same ↗

$$\frac{d C_{NO}}{dt} = 2 k_{if} C_{O_2}^{1/2} C_{N_2} (K_p)^{1/2} (R_u T)^{-1/2}$$

Turns  
p. 131

where

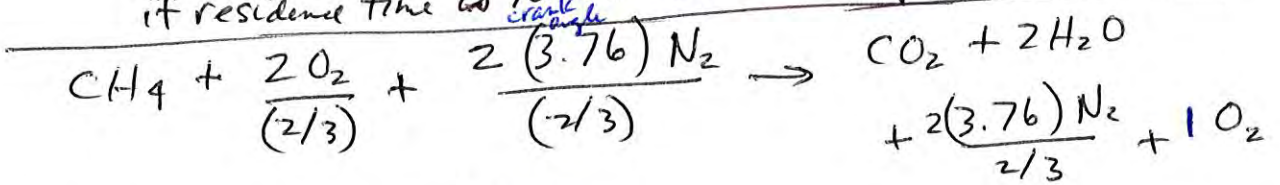
$$k_i = 1.82 \times 10^{14} \exp\left(\frac{-38,370 K}{T}\right) \quad (K_p \text{ is for } O_2 \rightleftharpoons 2O)$$

$$K_p = \frac{(P_{O_2}/P^0)^2}{(P_{O_2}/P^0)}$$

in  $\frac{m^3}{kmol \cdot sec}$



ex. lean CH<sub>4</sub>-air  $\phi = 2/3$  at  $T = 2500\text{K}$ , 3 atm  
 in an IC engine compute  $dX_{\text{NO}}/dt$ .  
 if residence time is  $10^\circ$  at 2000 RPM compute  $X_{\text{NO}}$ .



behind flame in product gases

$$X_{\text{N}_2} = \frac{3(3.76)}{1+2+1+3(3.76)} = 0.738$$

$$X_{\text{O}_2} = \frac{1}{1+2+1+3(3.76)} = 0.0654$$

$$R_u = 8.315 \frac{\text{J}}{\text{mol}\cdot\text{K}} = 8315 \frac{\text{N}\cdot\text{m}}{\text{kmol}\cdot\text{K}}$$

$$C_{\text{N}_2} = [\text{N}_2] = X_{\text{N}_2} \frac{P}{R_u T} = 0.738 \frac{3(101325)}{8315(2500)} = 1.08 \times 10^{-2} \frac{\text{kmol}}{\text{m}^3}$$

$$C_{\text{O}_2} = [\text{O}_2] = X_{\text{O}_2} \frac{P}{R_u T} = 0.0654 \frac{3(101325)}{8315(2500)} = 0.96 \times 10^{-3} \frac{\text{kmol}}{\text{m}^3}$$

$$k_f = 1.82 \times 10^{14} \exp\left(\frac{-38370\text{K}}{T}\right)$$

$$k_f = 3.93 \times 10^4 \frac{\text{m}^3}{\text{kmol}\cdot\text{s}}$$

$$K_p = \exp(\text{value in Col 3 of handout at } 2500\text{K}) = \exp(-8.509) = 2.0 \times 10^{-4}$$

$$P_0 = 1 \text{ atm}, T = 2500\text{K}$$

$$P_0 = 101,325 \text{ Pa}$$

must use

Kuo p-84

$$K_{p1}(2500\text{K}) = 0.053$$

$$K_p = K_{p1}^2 = 2.1 \times 10^{-4}$$

5-50  
~~4-20~~ ~~6-22~~

$$\frac{dC_{NO}}{dt} = \frac{d[NO]}{dt} = 2 \left( \underbrace{3.93 \times 10^4 \frac{m^3}{kmol \cdot s}}_{k_{1f}} \left[ \frac{\underbrace{2.10 \times 10^{-4}}_{K_p} (101,325 \frac{N}{m^2})}{8315 \frac{J}{kmol \cdot K} \cdot 2500 K} \right]^{\frac{1}{2}} \right. \\ \left. \left( \underbrace{1.08 \times 10^{-2} \frac{kmol}{m^3}}_{C_{N_2}} \right) \left( \underbrace{0.96 \times 10^{-3} \frac{kmol}{m^3}}_{C_{O_2}} \right)^{\frac{1}{2}} \right) \\ = 2.63 \times 10^1 (1.00 \times 10^{-3}) = 0.026 \frac{kmol}{m^3 \cdot s}$$

$$\frac{dX_{NO}}{dt} = \frac{d[NO]}{dt} \frac{R_u T}{P} = \frac{8315(2500)}{3(101,325)} \cdot 0.026 = 1.77 s^{-1}$$

$$\boxed{\frac{dX_{NO}}{dt} = 1.77 \times 10^6 \text{ ppm/s}}$$

Suppose

residence time = 0.10 msec  
=  $10^{-4}$  s

at 2500K

10° out of  
360° at  
2000rpm

2000 rev/min  $\Rightarrow$  .03 sec/rev  
30 msec/rev = 360°  
10°  $\rightarrow$  .08 ms = 0.1 ms

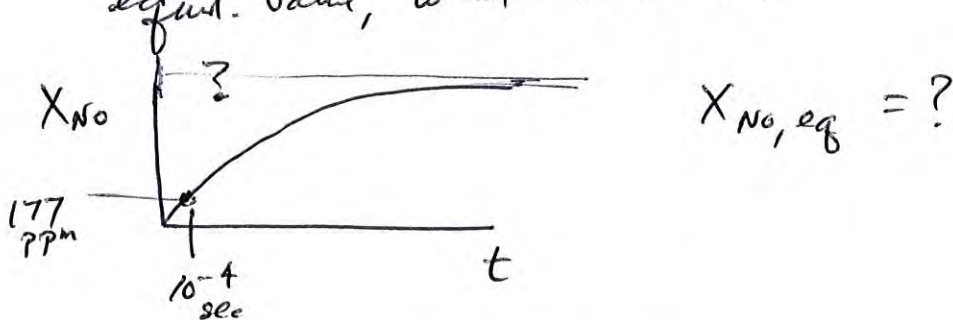
$$X_{NO} \text{ created} = \frac{dX_{NO}}{dt} \cdot t_{res} = \boxed{177 \text{ ppm}}$$

idea - reduce T or reduce residence time

5-51

~~4-27~~ ~~6-23~~

Ex. if we allowed the residence time to be very large such that  $X_{NO}$  reached its equil. value, what would  $X_{NO}$  be?

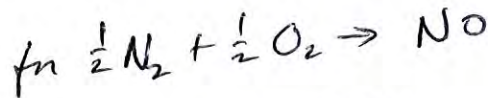


$$P = 3 \text{ atm} \quad T = 2500 \text{ K}$$

$$X_{N_2} = \frac{P_{N_2}}{P} = .738 \quad X_{O_2} = \frac{P_{O_2}}{P} = .654$$

Kuo  
p. 85

$$K_{p6} = \frac{P_{NO}}{P_{N_2}^{1/2} P_{O_2}^{1/2}}$$



at  $T = 2500$

$$\log_{10} K_{p6} = -1.32$$

$$= \frac{P_{NO}/P}{(P_{N_2}/P)^{1/2} (P_{O_2}/P)^{1/2}} = \frac{X_{NO}}{X_{N_2}^{1/2} X_{O_2}^{1/2}}$$

$$K_{p6} = 0.0602$$

$$X_{NO} = 0.0602 (.738)^{1/2} (.654)^{1/2} = .024 = 24,000 \text{ ppm!}$$

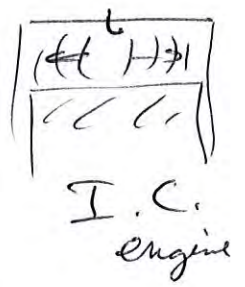
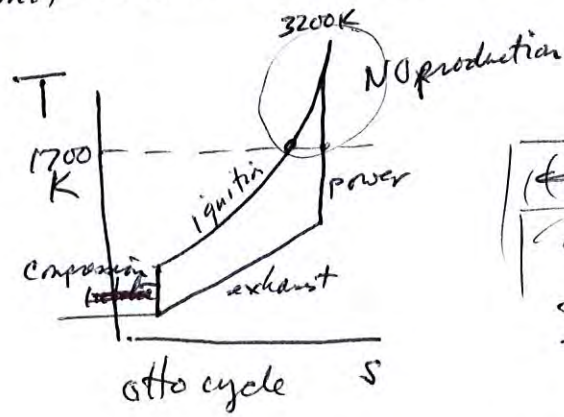
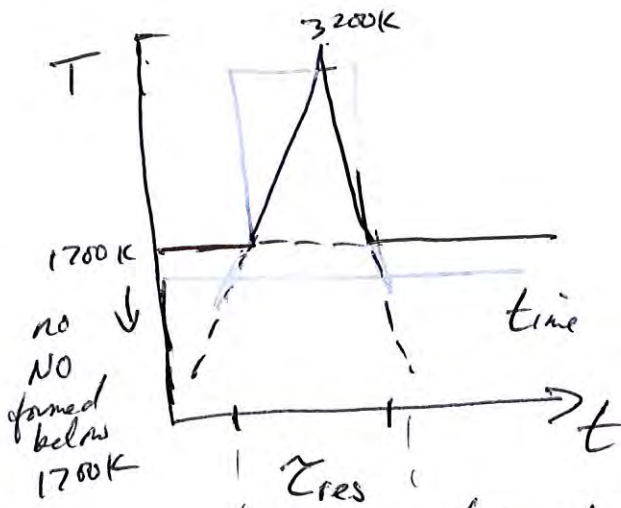
note - at the equilibrium limit - there would be forward + backward reactions



↑ important when there is a lot of NO

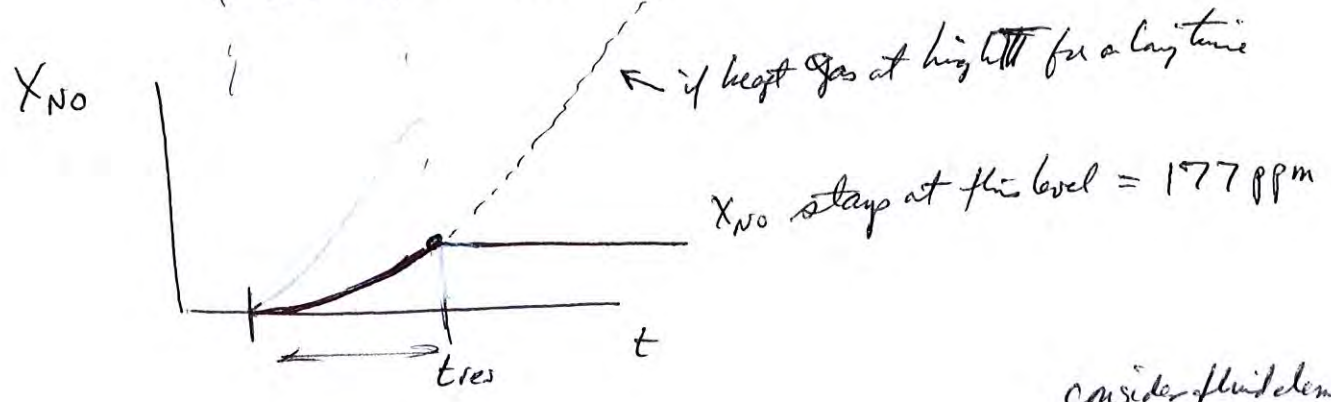


NO<sub>x</sub> control = limit residence time at high T > 1700K

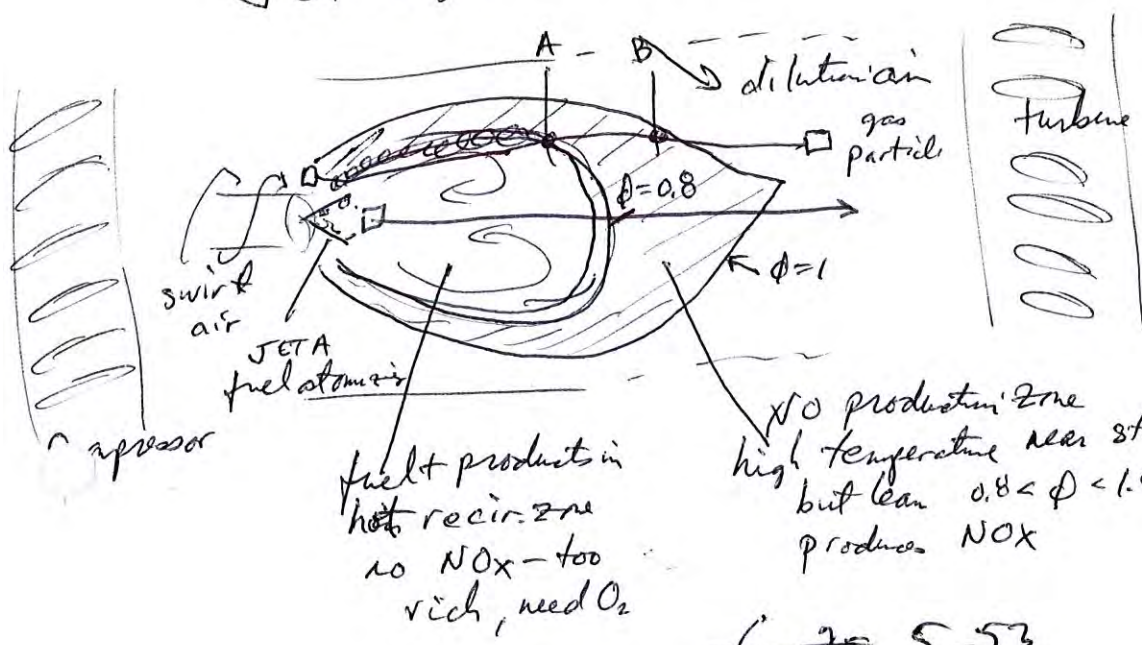


equil 4,000 ppm

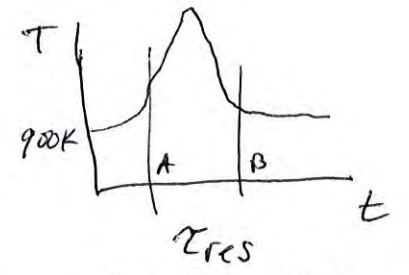
$\tau_{res}$  residence time at  $T > 1700K$



Jet engine is similar



consider fluid element or gas particle sees



to reduce  $\tau_{res}$   
 reduce the size of the NO production zone,  
 increase speed of gas going through it!

# Low NO<sub>x</sub> Strategies for jet engines

minimize residence time  
in hot, lean gases  
( $T > 1700\text{K}$ ,  $\phi < 1$ )

a) **LPP** = lean premixed, pre-vaporized (G.E.)  
 $\phi < 0.7$  so  $T_{\text{max}} < 1800\text{K}$

$$\frac{d[\text{NO}]}{dt} = 2 k_1 \left( \frac{K_p P_0}{R_u T} \right)^{1/2} [\text{N}_2][\text{O}_2]^{1/2} \quad (\text{Turns p. 131})$$

↑  
 (dec - keep  $k_1$  small)

- port fuel injection IC engine
- HCCI engine
- lean Premix. gas turbine (TAPS)

b) **RQL** - "rich burn, quick quench, lean combustion"  
 P.W.

"Staged combustion"  
 see Turns

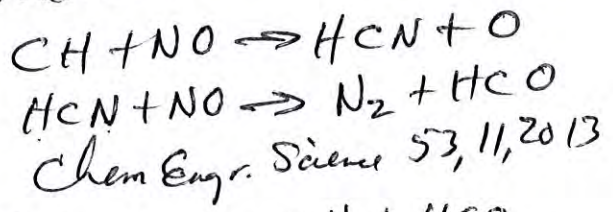
- burn slightly rich, so all O<sub>2</sub> used up [O<sub>2</sub>] = 0 in product,  $T_{\text{rich}}$  less than  $T_{\text{stoch}}$ ,  $k_1$  small
- add air to rich products but accelerate them + dilute quickly so residence time of stoich. reactions is small

- stratified charge Mitsubishi GDI engine
- direct injection engine (rich near fuel spray)

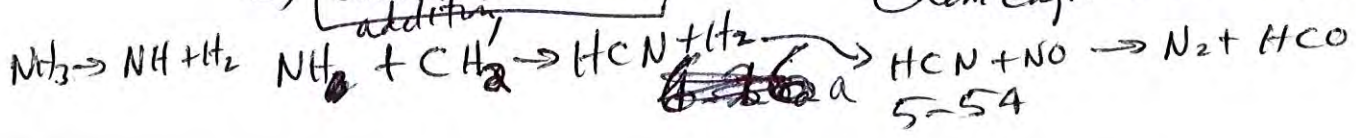
c) **Catalytic converter** platinum lowers activation energy for the reaction to remove NO<sub>x</sub> in exhaust  
 $\text{NO} + \text{NO} + \text{platinum catalyst} \rightarrow \text{N}_2 + \text{O}_2$

d) **EGR** Turns p. 563 - add inert after cooling them - extract their heat energy + burn cooler or add water

d) **Reburn** see advanced



e) **Ammonia reburn** addition





## Low NOx strategies

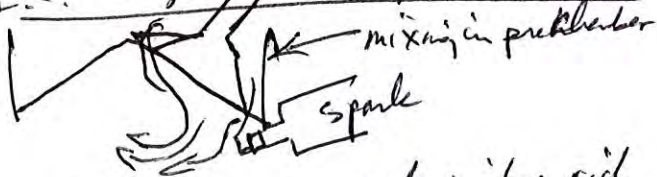
#1 Burn <sup>very</sup> lean + premixed

(flame blowout or flashback - stabilize.  
(do not burn stoich or slightly lean)

#2 Burn rich + premixed - how to burn up excess fuel?

#3 ~~Since~~ non-premixed combustion cannot be avoided,  
wherever near-stoichiometric combustion occurs -  
minimize the residence time there

1) I.C. engine - stratified charge or direct-injected stratified-charge



make mixture rich near spark when it is ignited, but air in cylinder mixes + is overall lean

Mitsubishi GDI  
reduces NOx

2) I.C. Homogeneous Charge Compression Engine (Assanis)

- want premixed + lean

- want no spark - compress to very large CR - as in diesel

∴ premixed diesel (no spark)

add to p. 26

5-55  
~~4-200~~ 6-266



# Sivab-Zeldovich Formulation

Kuo P. 332

Through a premixed flame we have separate ODE's

$$\text{for } \frac{dY_{H_2}}{dx} = \dots, \frac{dY_{O_2}}{dx} = \dots, \frac{dY_{H_2O}}{dx} = \dots \text{ and } \frac{dT}{dx} = \dots$$

we can simplify all four of these ODE's to a single ODE

if we assume:  $Le = 1$  so  $\alpha = D$

all species have same diffusivity  $D_i = D$

---

ex:

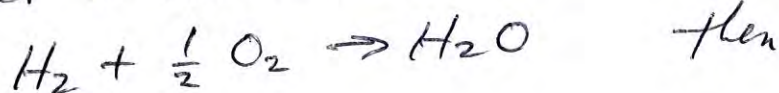
$$(i) \rho_0 \sum_L \frac{dY_{H_2}}{dx} - \rho D_{H_2} \frac{d^2 Y_{H_2}}{dx^2} = \dot{w}_{H_2}$$

← kg/sec/vol  
H<sub>2</sub> created = -

$$(ii) \rho_0 \sum_L \frac{dY_{O_2}}{dx} - \rho D_{O_2} \frac{d^2 Y_{O_2}}{dx^2} = \dot{w}_{O_2}$$

$$(iii) \rho_0 \sum_L \frac{dY_{H_2O}}{dx} - \rho D_{H_2O} \frac{d^2 Y_{H_2O}}{dx^2} = \dot{w}_{H_2O}$$

Consider a stoichiometric H<sub>2</sub>-O<sub>2</sub> flame



$$\dot{w}_{O_2} = \frac{16}{2} \dot{w}_{H_2} \quad \text{and}$$

$$\dot{w}_{H_2O} = -\frac{18}{2} \dot{w}_{H_2}$$

→ Equations (i), (ii), (iii) are directly proportional to each other if  $D_{H_2} = D_{O_2} = D_{H_2O} \Rightarrow$  solve only one!

# Zeldovich theory of premixed laminar flame (p. 451)

- better than Mallard theory - we solve for  $T(x)$
- must solve two ODEs  $\rightarrow \frac{dY_r}{dx} = \dots$  and  $\frac{dT}{dx} = \dots$

- still only approximate, we assume:

$$D_i = D \quad \text{all species same diffusivity}$$

$$Le = 1 \quad \alpha = D$$

$$\rho D = \lambda / c_p = \text{const in } x$$

steady, laminar, 1-D,  $\rho = \text{const}$

---

solve:

$$(a) \quad (\rho u) \frac{dY_r}{dx} - (\rho D) \frac{d^2 Y_r}{dx^2} = \dot{w}_r$$

$$\dot{w}_r = \text{neg} \\ dY_r/dx = \text{neg}$$

$$(b) \quad (\rho u) c_p \frac{dT}{dx} - \lambda \frac{d^2 T}{dx^2} = |\dot{w}_r| q_R$$

$$\text{RHS} = + \\ dT/dx = +$$

assume  $\dot{w}_r$  is proportional to  $A \exp(-E_a/RT)$   
zeroth order reaction  $\dot{w}_r$  not function of  $Y_r$ !

Kuo defines:  $a = \text{number density of reactant molecules (molecules/cm}^3\text{)} = \frac{Y_r N_A \rho}{MW_r}$

$Y_r = \text{mass fraction reactants}$

$N_A = \text{Avogadro's Number}$

$\rho = \text{mixture density}$

$MW_r = \text{molec. wt of reactants}$

and  $\rho_r \equiv \frac{\text{density of reactants}}{\text{reactants}} = Y_r \cdot \rho$

$$\dot{w} = \frac{\text{molecules/sec of reactants consumed}}{\text{vol}} = \frac{|\dot{W}_r| N_A}{MW_r}$$

$$Q = \frac{\text{heat of reaction}}{\text{molecule of reactants}} = \frac{|\dot{W}_r| q_R}{\dot{w}}$$

$q_R = \text{kJ liberated / kg reactant}$

$$\Theta = \frac{\text{non dim. temperature}}{\text{temperature}} = \frac{T - T_0}{(Q / c_p)}$$

$$\alpha = \frac{\text{new (dimensional) molecules / kg of reactant}}{\text{reactant}} = \left( \frac{\rho_0}{\rho} - \frac{a}{\rho} \right)$$

insert into (a) + (b) to get:

$$(c) \quad (\rho u) \frac{d\Theta}{dx} - \left( \frac{\lambda}{c_p} \right) \frac{d^2\Theta}{dx^2} = \dot{w}$$

$$(d) \quad (\rho u) \frac{d\alpha}{dx} - (\rho D) \frac{d^2\alpha}{dx^2} = \dot{w}$$

For our assumptions the solution is

$$(e) \quad \boxed{\Theta(x) = \alpha(x)} \quad \text{because}$$



because  $\theta$  and  $\alpha$  obey same ODE  
 and b.c.s for  $\theta + \alpha$  are same (see Kuo)  
 we still have to solve for  $\theta(x)$  by solving Eqn (c)  
 but we can use (e) to find  $\alpha(x)$ , which  
 leads to  $Y_r(x)$  and  $Y_p(x) = 1 - Y_r(x)$

Solution to Eq. (c):

- break up flame into two zones (preheat + reaction zones)  
 - integrate in each region

- assume  $\lambda \frac{dT}{dx} \Big|_{x=0^-} = \lambda \frac{dT}{dx} \Big|_{x=0^+}$  at boundary of regions

- do not make the assumptions in reaction zone  
 that we did for Mallard theory

preheat  
 zone - do  
 same as Mallard  
 theory

$$(\rho_0 S_L) c_p \frac{dT}{dx} = \lambda \frac{d^2 T}{dx^2}$$

integrate to get eqn (f) as we  
 did for Mallard theory

$$(\rho_0 S_L) (T_i - T_0) = \left( \frac{c_p}{\lambda} \right) \frac{dT}{dx} \Big|_{x=0^-} \quad (f)$$

reaction zone (Kuo p. 455)

do not define  $\bar{w}_r$  as we did in Mallard theory  
in new notation

Kuo 5-25

$$\frac{d^2 T}{dx^2} + \frac{\dot{w} Q}{\lambda} = 0$$

mult. by  $2 \frac{dT}{dx}$  to get:

$$2 \frac{dT}{dx} \frac{d^2 T}{dx^2} = - 2 \frac{dT}{dx} \frac{\dot{w} Q}{\lambda}$$

mult  
by  
 $dx$

$$\int_{x=0^+}^{x=\infty} \frac{d}{dx} \left( \frac{dT}{dx} \right)^2 dx = - 2 \int \frac{\dot{w} Q}{\lambda} \frac{dT}{dx} dx$$

$$\left( \frac{dT}{dx} \Big|_{\infty} - \left[ \frac{dT}{dx} \right]_{0^+} \right)^2 = - 2 \frac{Q}{\lambda} \int_{0^+}^{\infty} \dot{w} dT$$

$$\text{So } \left| \frac{dT}{dx} \right|_{0^-}^2 = 2 \frac{Q}{\lambda} \int_{0^+}^{\infty} \dot{w} dT \quad (n)$$

Combine eqns (f) and (n) to get:

$$(\rho_0 S_L)^2 (T_i - T_0)^2 = 2 \frac{Q}{\lambda} \int_{\substack{x=0^+ \\ T=T_i}}^{\substack{x=\infty \\ T=T_f}} \dot{\omega} dT \quad (0)$$

so

$$S_L = \sqrt{\frac{\lambda}{\rho_0 c_p} \frac{2}{(T_f - T_0)} \frac{1}{a_0} \int_{T_i}^{T_f} \dot{\omega} dT}$$

Eqn. 5-29  
p. 456

zeroth order reaction

$$Le = 1, \quad De = D$$

better at saying  $S_L \sim \sqrt{\alpha \cdot RR}$

now we can compute RR with the integral

but best way  $\rightarrow$  use Chemkin!



(a) Initial value problem:

$$\frac{d^2 T}{dx^2} + 100 \text{ m}^{-2} T = 0$$

with b.c.'s:  $x=0 \quad T=0$

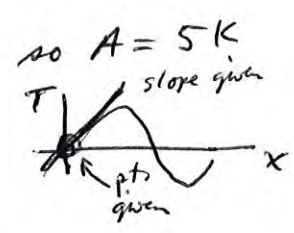
$x=0 \quad \frac{dT}{dx} = 50 \text{ K/m}$

solution is:

$$T = A \sin(10 \text{ m}^{-1} x) + B \cos(10 \text{ m}^{-1} x)$$

first b.c. gives  $B=0$

second b.c. gives:  $\left. \frac{dT}{dx} \right|_0 = A \cdot 10 \text{ m}^{-1} \cos(10 \text{ m}^{-1} \cdot 0) = 50 \frac{\text{K}}{\text{m}}$



answer:  $T(x) = 5 \text{ K} \cdot \sin(10 \text{ m}^{-1} x) \checkmark$

(b) overspecified initial value problem (eigenvalue problem)

$$\frac{d^2 T}{dx^2} + k T = 0$$

b.c.:  $\begin{cases} x=0 & T=0 \\ x=0 & \frac{dT}{dx} = 50 \text{ m}^{-1} \text{ K} \\ x = \frac{\pi}{2} \text{ m} & T = 50 \text{ K} \end{cases}$

$$T = A \sin(\sqrt{k} x) + B \cos(\sqrt{k} x)$$

first b.c.  $\rightarrow B=0$

second b.c.  $\rightarrow A \sqrt{k} \cos(\sqrt{k} x) \Big|_{x=0} = 50 \text{ m}^{-1} \text{ K}$

so  $A = \frac{50 \text{ m}^{-1} \text{ K}}{\sqrt{k}}$

third b.c.  $\rightarrow T = 50 \text{ K} = \frac{50 \text{ m}^{-1}}{\sqrt{k}} \sin\left(\sqrt{k} \frac{\pi}{2}\right)$

solution is  $k = 1 \text{ m}^{-2}$



solution:  $T = (50 \text{ K}) \sin[(1 \text{ m}^{-1}) x]$

$\therefore$  Adding a third b.c. forces  $k$  to be a certain value ( $1 \text{ m}^{-2}$ )

(c) Boundary Value problem #1

$$\frac{d^2 T}{dx^2} + k T = 0$$

b.c.'s:  $\begin{cases} x=0 & T=0 \\ x=10 \text{ m} & T=0 \end{cases} \Rightarrow$



$$T = A \sin(\sqrt{k} x) + B \cos(\sqrt{k} x)$$

1st b.c.:  $B=0$

2nd b.c.:  $0 = \sin(\sqrt{k} 10 \text{ m})$

$\therefore (\sqrt{k} \cdot 10 \text{ m}) = n \pi$

so

$$k = \left(\frac{n \pi}{10 \text{ m}}\right)^2$$

only way to have a non-zero solution!

for  $n=1 \quad k = \left(\frac{\pi}{10 \text{ m}}\right)^2$

solution is

$$T = A \sin\left(\frac{\pi}{10 \text{ m}} x\right)$$

need one more b.c. to find  $A$ !

add bc. that

at  $x = 5m$   $T = 100K$   $A = ?$

$$100K = A \sin\left(\frac{\pi \cdot 5m}{10m}\right) \quad A = 100K$$

no soln is

$T = (100K) \sin\left(\frac{\pi x}{10m}\right)$	if $k = \left(\frac{n\pi}{10m}\right)^2$
$T = \text{no solution}$	if $k \neq \left(\frac{n\pi}{10m}\right)^2$

Conclude: to specify a unique solution we need three b.c.s, such as:

$$\begin{cases} x=0 & T=0 \\ x=10m & T=0 \\ x=5m & T=100K \end{cases}$$

eigenvalue  $k$  is uniquely determined by the boundary conditions

$$k = \left(\frac{\pi}{10m}\right)^2$$

if  $k$  is not equal to this value, then no solution exists



(d) boundary value problem #2 - more like a flame

equation is:  $\frac{d^2 (T-1000K)}{dx^2} + k (T-1000K) = 0$

3 b.c.'s are:  $\left\{ \begin{array}{l} x=0 \quad \frac{dT}{dx} = 0 \\ x=1 \text{ mm} \quad \frac{dT}{dx} = 0 \\ x=0 \quad T = 0 \end{array} \right.$

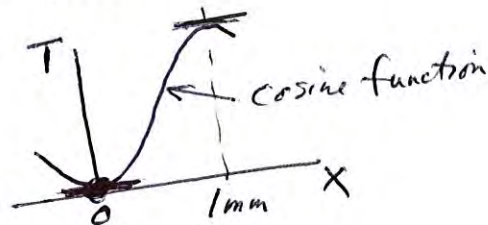
solution is:  $(T-1000K) = A \sin(\sqrt{k} x) + B \cos(\sqrt{k} x)$

1st b.c. says  $x=0, \frac{dT}{dx} = 0$  so  $\frac{dT}{dx} = A\sqrt{k} \cos(\sqrt{k}x) - B\sqrt{k} \sin(\sqrt{k}x) = 0$  if  $x=0$

so if  $x=0$   $\begin{matrix} \sin \rightarrow 0 \\ \cos \rightarrow 1 \end{matrix}$   $\therefore 0 = A\sqrt{k} \cdot (1) \therefore A=0$

next b.c. says at  $x=1 \text{ mm} \quad \frac{dT}{dx} = 0$

we see that our solution must look like graph at right:



$\frac{dT}{dx} = -B\sqrt{k} \sin(\sqrt{k}x) = 0$  when  $x=1 \text{ mm}$

this only can occur if  $\sqrt{k}x = \frac{\pi}{2}$  so  $\sqrt{k} = \left(\frac{\pi}{2 \text{ mm}}\right)$  eigenvalue

third b.c.  $x=0$  when  $T=0$

$(T-1000) = B \cos\left(\frac{\pi x}{2 \text{ mm}}\right) \Rightarrow (-1000) = B \cdot (1)$

solution is:  $T = 1000 + -1000 \cos\left(\frac{\pi x}{2 \text{ mm}}\right)$

or  $T = 1000K \left(1 - \cos\left(\frac{\pi x}{2 \text{ mm}}\right)\right)$

see graph above



# Measure laminar burning velocity $S_L$

a) bunsen burner  $S_L = U_0 \sin \alpha$



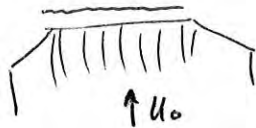
b) constant volume chamber (HW problem)

$$S_L = \frac{dr}{dt} - \frac{R^3 - r^3}{3\rho_u r^2} \frac{dp}{dt} \quad \text{Kuo P. 396}$$

problems -  
 nonuniform pipe flow  
 buoyancy force  
 non adiabatic chamber  
 buoyancy prevents flame  
 from being spherical

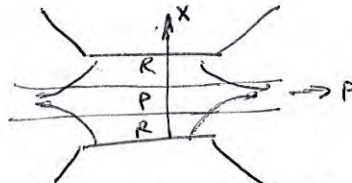
c) flat flame burner

heat transfer to burner



$$U_0 = S_L$$

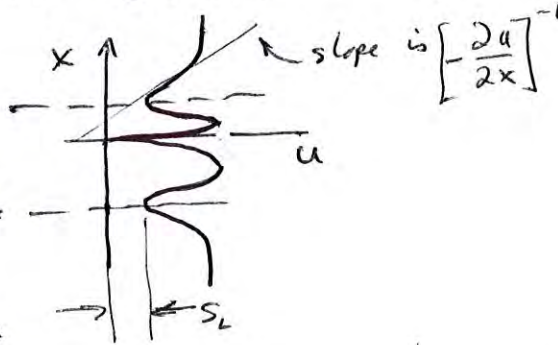
d) best = counterflow twin flame



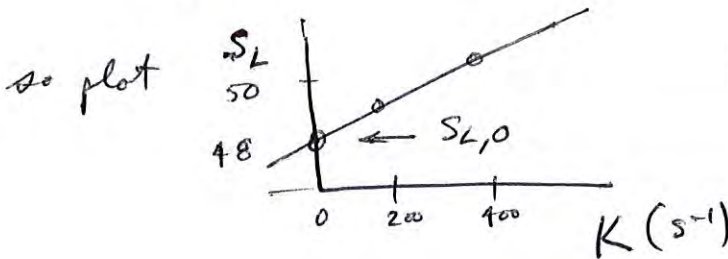
~~20~~ 201 popoulos, Cho Law Combust Flame 76, 375-391, 1989.

stretch rate

$$K = - \frac{du}{dx} \Big|_{\text{unburned}}$$



= stretched burn. vel.  
 $S_L$  = min. velocity ahead of flame, as shown



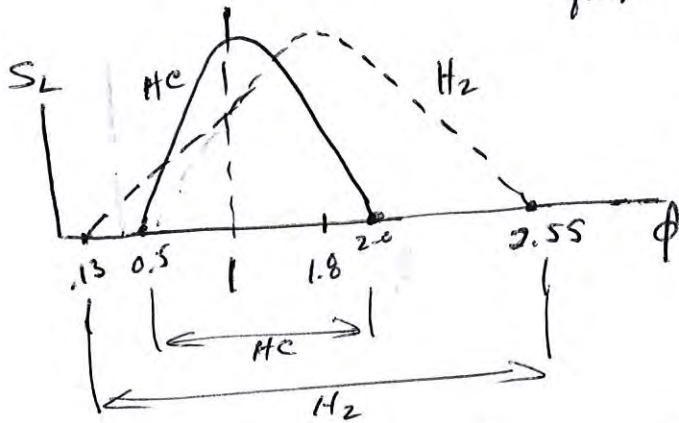
$S_{L,0}$  = unstretched laminar burning vel.  
 = extrapolated value as  $K \rightarrow 0$

- measure  $u(x) \rightarrow L/DV$

Equivalence Ratio,  
Pressure and temperature dependences of  $S_L$

$$S_L = f(\phi, p, T_i)$$

$\phi, p, T =$  unburned gas  
 for given fuel type



$\phi$  flammability limits

HC  $\sim 0.5$  to  $\sim 2.0$

H<sub>2</sub> 0.13 to 2.55

flammability limits - Kuo P. 511

fuel	$S_L$ ( $\phi=1$ )	$\frac{cm}{s}$
air-methane CH <sub>4</sub>	40	Kuo
air-propane C <sub>3</sub> H <sub>8</sub>	46	"
air-acetylene C <sub>2</sub> H <sub>2</sub>	90	"
air-ethylene C <sub>2</sub> H <sub>4</sub>	80	"
hydrogen-air H <sub>2</sub>	260	Lewis Von Elbe
hydrogen-O <sub>2</sub> H <sub>2</sub>	900	"
CO-air CO	46	"

Effect of pressure on  $S_L$  for a second order reaction

$$S_L \sim \sqrt{\alpha \cdot \overline{RR}}$$

$$C_{C_3H_8} = X_{C_3H_8} \frac{P}{R_u T}$$

$$\alpha = \frac{k}{P^{cp}} \sim \frac{k/c_p}{P/R_u T} \sim P^{-1}$$

$$\frac{dX_{C_3H_8}}{dt} = \frac{dC_{C_3H_8}}{dt}$$



second order reaction

$$\overline{RR} = \frac{dX_{C_3H_8}}{dt} \frac{1}{C_{C_3H_8}} \sim P^{-1} P^2 \sim P^{+1}$$

$$C_{C_3H_8} \sim X_{C_3H_8} \frac{P}{R_u T} \sim P$$

for propane  $\rightarrow \frac{dC_{C_3H_8}}{dt} \sim C_{C_3H_8}^{0.1} C_{O_2}^{1.65} + \dots \sim C_i^2 \sim P^2$

so

$$S_L = \sqrt{\alpha \overline{RR}} \sim \sqrt{P^{-1} \cdot P^{+1}} = P^0$$

not the reactions overall second order

so  $S_L$  indep of  $P$ .

Effect of Temperature on  $S_L$  (see Turns p. 274)

$T_u$  = unburned T

$T_b$  = burned T

$$\overline{T} = \frac{T_b + T_u}{2}$$

which T to use?

Turns uses empirical reasoning - what gives best fit to experiment!



Effect of temperature on  $S_L$  - see Turns p. 274

$$S_L \approx \sqrt{\alpha \overline{RR} \left( \frac{T_f - T_i}{T_i - T_0} \right)} \quad (a)$$

expts show  $(T_f - T_i)/(T_i - T_0) \approx \text{const.}$

where we define

$T_u$  = unburned gas T

$T_f$  = final product T

$$\overline{T} = (T_f + T_u)/2$$

$E_A$  = activation energy Turns p. 156 (handout)

( $E_A/R_u = 15,098 \text{ K}$  for propane)

$N$  = overall order of reaction:  $N = 0.1 + 1.65 = 1.75$   
 (for one-step propane-air)  
 note - approx second order

We said (Turns p. 156)

one-step propane

$$\frac{dC_{C_3H_8}}{dt} = - (8.6 \times 10^{11}) \left[ \exp\left(-\frac{15098 \text{ K}}{T}\right) \right] C_{C_3H_8}^{0.1} C_{O_2}^{1.65}$$

30

$$\left. \begin{aligned} \lambda &\sim \overline{T}^{0.85} \\ c_p &\sim \overline{T}^{0.10} \\ \rho_u &\sim P/T_u \end{aligned} \right\} \text{from expt.} \quad \alpha = \frac{\lambda}{\rho_u c_p} \approx \frac{\overline{T}^{0.85}}{(P/T_u) \overline{T}^{0.1}} = \frac{T_u \overline{T}^{0.75}}{P} \quad (b)$$

$$\overline{RR} \approx \frac{1}{C_{C_3H_8}} \frac{dC_{C_3H_8}}{dt}$$

now assume  $X_i$  mole fractions do not change with  $T, P$

$$\overline{RR} \sim \left(\frac{P}{R_u T_u}\right)^{-1} \left(\exp\left(-\frac{EA}{R_u T_f}\right)\right) \left(\frac{P}{R_u T_f}\right)^N \quad (C)$$

Turns { assume  $T = T_u$  here  $\uparrow$   
 assume  $T = T_f$  for exponential term  $\uparrow$  did for  $\overline{RR}$  term  
 combine (a) + (b) + (c):

$$S_L \propto \left(\overline{T}^{0.375} T_u T_f^{-N/2}\right) \left(\exp\left(-\frac{EA}{R_u T_f}\right)\right) P^{\frac{N-2}{2}}$$

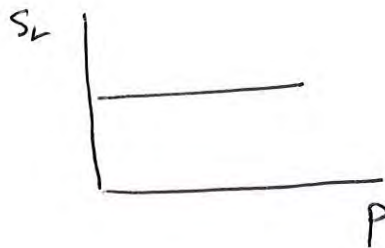
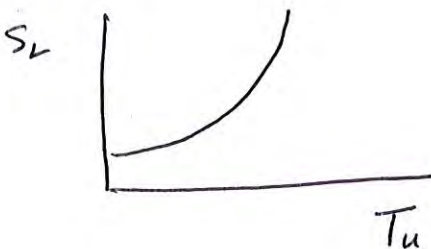
Turns p. 275  
 is a good fit to data

recall  $T_f \sim T_u$

$\overline{T} \sim T_u$  so

$N \approx 2$

$$S_L \sim T_u^{0.375} \exp\left(-\frac{EA}{R_u T_u}\right) \cdot P^0$$



preheat reactant -  
 flame gets faster -  
 basis for flame  
stabilization

other correlations by Metglatchi + Keech:

$$S_L = S_{L,ref} \left(\frac{T_u}{298K}\right)^\gamma \left(\frac{P}{1atm}\right)^\beta$$

see Turns p. 280.

flame thickness

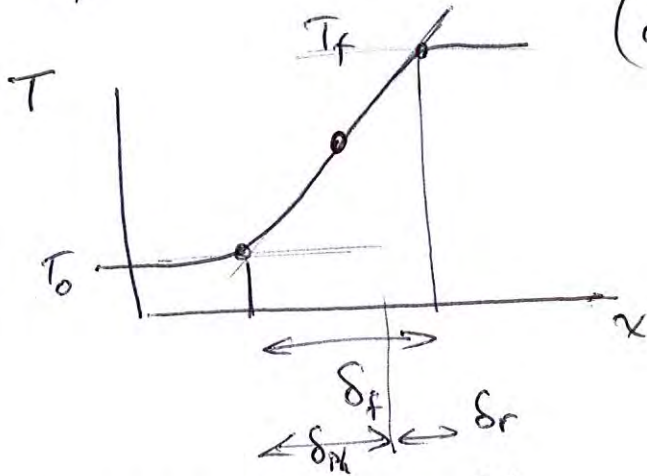
$$\delta \sim \sqrt{\frac{\alpha}{\overline{RR}}}$$

$\Rightarrow$  use above formulas  
 for  $\alpha$  and  $\overline{RR}$

low pressure flames  
 are thick

# Thickness of laminar premixed flame

$$\delta_f = \text{flame thickness} \equiv \frac{T_f - T_0}{(dT/dx)_{\max}}$$



$$\delta_f = \delta_{ph} + \delta_r$$

Mallard & Leary said:

$$S_L = \frac{\alpha_0}{\delta_r} \left( \frac{T_f - T_i}{T_i - T_0} \right)$$

assume as you change  $P, \phi$   $\left( \frac{T_f - T_i}{T_i - T_0} \right) \approx \text{const} = C_1$

$$\therefore \delta_r = \frac{\alpha}{S_L} \cdot C_1$$

assume  $\delta_{ph} = c_2 \cdot \delta_r$

$$\delta_f = \delta_{ph} + \delta_r = (c_2 + 1) \delta_r = (c_2 + 1) C_1 \frac{\alpha}{S_L}$$

define  $C_3 = (c_2 + 1) \cdot C_1$

$$6-41 \quad \boxed{\delta_f = C_3 \frac{\alpha_0}{S_L}}$$

$$\Rightarrow \left[ \begin{array}{l} S_L \rightarrow \text{from expts or CHEMKIN} \\ C_3 = 7.8 \text{ from expt.} \\ \alpha_0 = 0.15 \text{ cm}^2/\text{s } 298\text{K} \end{array} \right.$$



but  $S_L = \sqrt{\alpha_0 R R'} \cdot \text{const}$

so  $S_f = \frac{c_3 \alpha_0}{\text{const} \sqrt{\alpha_0} \sqrt{R R'}} = \frac{c_3}{\text{const}} \sqrt{\frac{\alpha_0}{R R'}}$

another way to write flame thickness

how does flame thickness  $S_f$  depend on pressure?

$S_f = c_3 \frac{\alpha_0}{S_L} = \frac{c_3 (\lambda / c_p)}{P S_L}$

Annotations:  $\lambda / c_p \leftarrow \text{const with pressure}$ ,  $P \leftarrow \sim P$

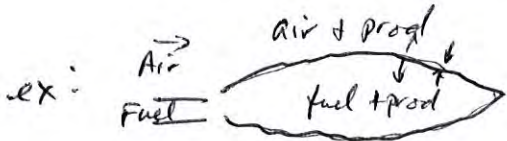
$S_f \sim P^{-1}$

high pressure flames are thin  
 low pressure flames are thick (easier to resolve by probes for expts)

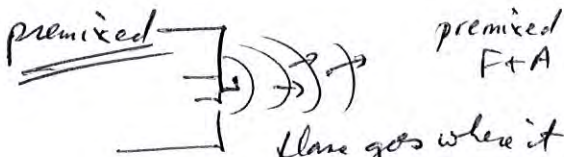
# Laminar Jet Diffusion Flames

(Read Ch 9 Turns)

- called "nonpremixed" flames - fuel + air injected separately
- fuel + air must mix before combustion = mixing rate limited
- flames cannot propagate - do not have a "burning velocity"
- must exist near boundary of fuel and oxidizer, not a "wave"



- nonpremixed - kinetics not so important
- diffusion important
  - not a wave
  - mixing limited



flame goes where it wants to go - speed determined by kinetics + diffusion

flame = wave

$$S_L = \sqrt{\alpha R R}$$

## Conserved Scalar

= scalar quantity that is neither created nor destroyed by chemical reactions, but varies in space due to convection + diffusion terms in conservation eqns.

- conservation eqn for a conserved scalar has no source term due to chemical reactions

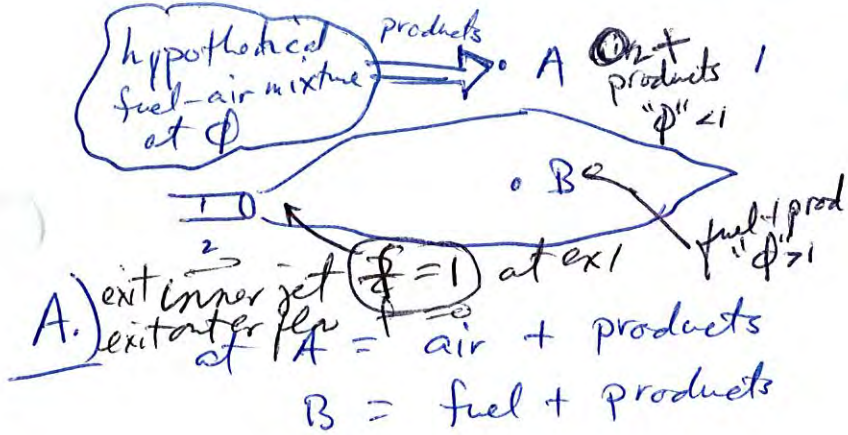
$Z_H$  = mass fraction of H atoms present, independent of whatever molecule they are attached to



$$Z_H = \frac{\text{mass of H atoms}}{\text{total mass}} = \frac{2g + 2g}{2g + 18g}$$

$$Z_H = 0.2$$





Read Cpt 6 Kao

$$f \equiv \frac{z_H - z_{H,2}}{z_{H,1} - z_{H,2}}$$

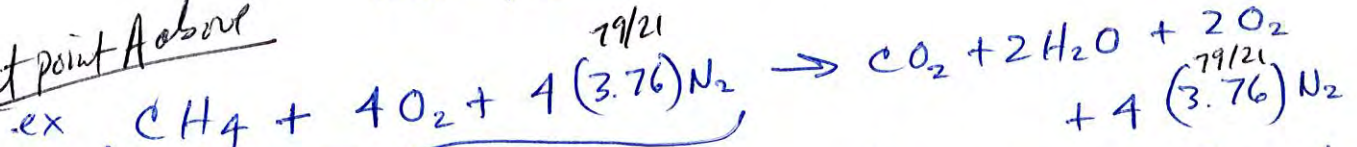
mixture fraction

mixture fraction is a conserved scalar p. 241

fuel + air had to mix to some  $\phi$ , burn, then then products mix with, fuel, air or other products

define  $\phi$  = fuel-air equiv. ratio of a "hypothetical" premixed mixture that would give the have products same as gas mixture at A

at point A above



for the "real gas = RHS"

$$z_H = \frac{4g}{(44 + 36 + 64 + 421)g} = .0071$$

$$z_{H,\phi} = \frac{4g}{16g} = 0.25 \quad z_{H,2} = 0$$

$$f(\text{at A}) = \frac{z_H - z_{H,2}}{z_{H,\phi} - z_{H,2}} \approx 0.028$$

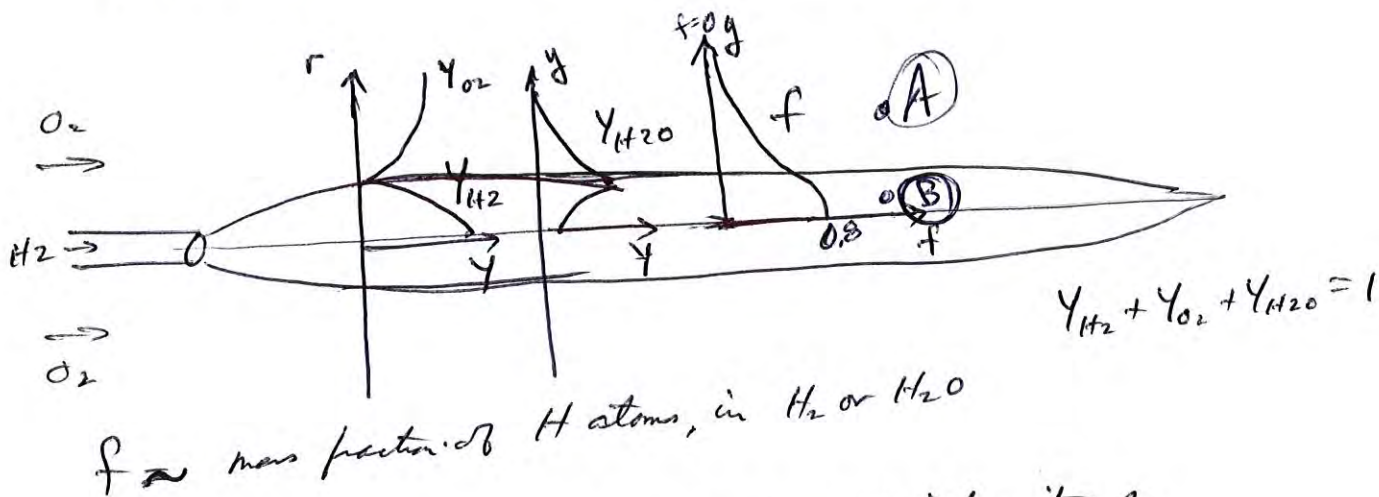
$$z_{H,2} = 0 \quad Y_{\text{CO}_2}(\text{at A}) = \frac{44}{44 + 2(18) + 2(32) + 4 \frac{79}{21} (28)} =$$

6-2  $\rightarrow$  if you knew  $f$  you could determine  $\phi$  +  $Y_{\text{CO}_2}$

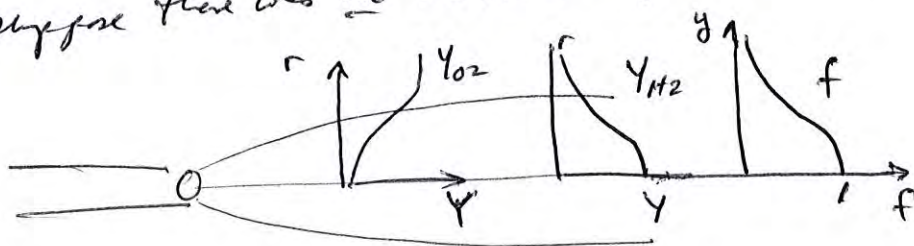


example laminar jet flame

what do we expect mixture fraction  $f$  profiles to look like?



suppose there was no reaction - just a  $H_2$  jet into  $O_2$



$Y_{O_2} + Y_{H_2} = 1$

mixture fraction profile  $f(r, x)$  ~~looks about the~~ <sup>not quite the</sup>  
 same ~~whether~~ <sup>when</sup> there is reaction ~~or not~~ but not too different  
 (assuming all species diffuse at same rate)

$f = 1 \Rightarrow$  pure (inner) fluid =  $H_2$

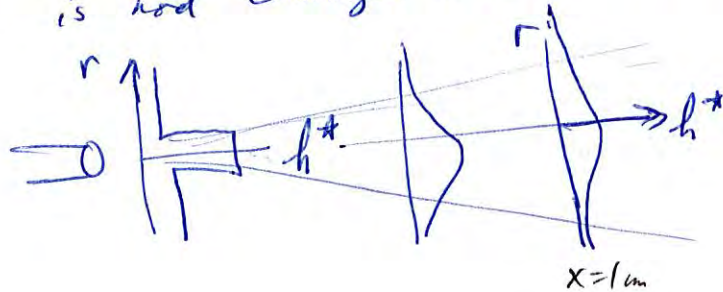
$f = 0 \Rightarrow$  pure outer fluid =  $O_2$

(B.) enthalpy/mass ( $h$ ) is a conserved scalar

$$h \equiv \sum_i Y_i \left( h_{f,i}^\circ + \int_{298}^T c_{p,i} dT \right) \quad \text{no bars = (kJ/kg)}$$

$$h^* = \frac{h - h_2}{h_1 - h_2} \quad \text{normalized enthalpy/mass}$$

$h^*$  will vary in space due to convection + diffusion, but is not changed due to chemical reaction, just like  $f$  no source term in the conservation eqn



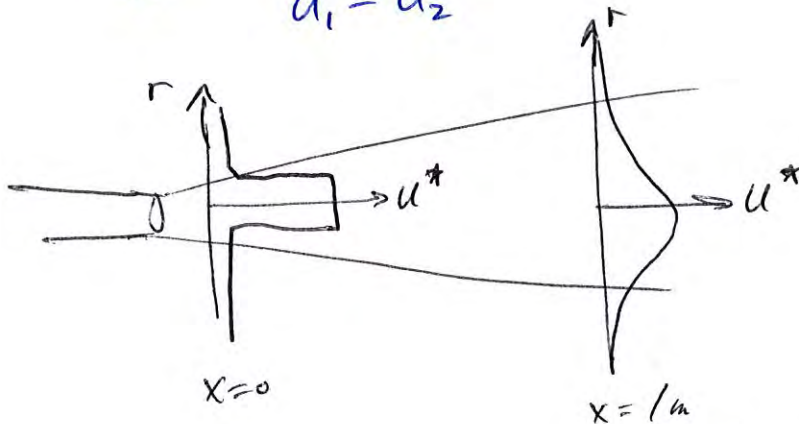
for  $h^*$   
 $h^* = 1$  pure inner fluid  
 $h^* = 0$  pure outer fluid

(C.) Axial velocity ( $u$ ) is a conserved scalar if the pressure field is constant everywhere

$$\frac{\partial p}{\partial x} = 0$$

$$\frac{\partial p}{\partial y} = 0$$

$$u^* = \frac{u - u_2}{u_1 - u_2}$$



$u^* = 1$  pure inner fluid  
 $= 0$  pure outer fluid.

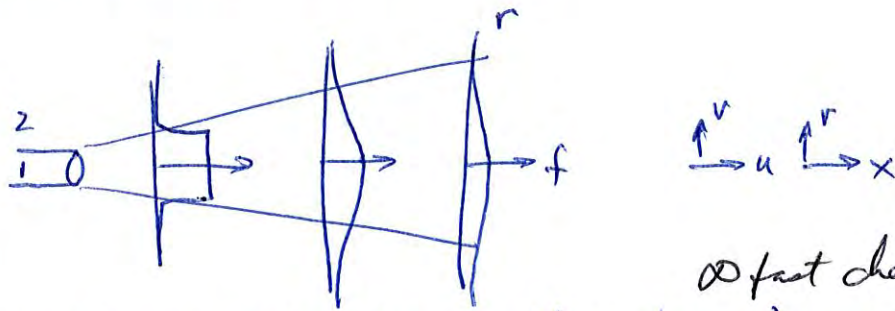
Concept: we will prove that  $f = h^* = u^*$  at every point  $(x, r)$  in a jet -

6-4

just have to solve one PDE for  $f(x, r)$



# Laminar jet flame (Kuo P. 557)



$\infty$  fast chemistry

assume: fuel in jet (also could be in stream 2), air in stream 2

laminar, steady,  $p = \text{constant}$  (no recirc.), neglect buoyancy

$Sc = Pr = Le = 1$ , neglect diffusion in  $x$

$\rho D = \text{constant}$

$u_0 = \text{jet exit velocity} (= u_1)$

conservation eqns:

$$h^* = \frac{h - h_2}{h_1 - h_2}$$

$$\frac{\partial}{\partial x} (\rho u r) + \frac{\partial}{\partial r} (\rho v r) = 0$$

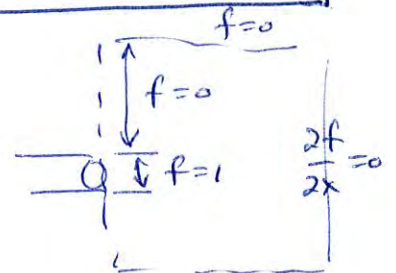
$$\frac{\partial}{\partial x} \left( \rho u r \frac{u}{u_0} \right) + \frac{\partial}{\partial r} \left( \rho v r \frac{u}{u_0} \right) = \frac{\partial}{\partial r} \left( \frac{\rho u r}{\rho} \frac{\partial u}{\partial r} \right)$$

$$\frac{\partial}{\partial x} (\rho u r f) + \frac{\partial}{\partial r} (\rho v r f) = \frac{\partial}{\partial r} \left( \rho D r \frac{\partial f}{\partial r} \right)$$

$$\frac{\partial}{\partial x} (\rho u r h^*) + \frac{\partial}{\partial r} (\rho v r h^*) = \frac{\partial}{\partial r} \left( \rho \alpha r \frac{\partial h^*}{\partial r} \right)$$

now  $\frac{u}{u_0} = v = D = \alpha$

b.c. for  $\frac{u}{u_0}$ ,  $f$ ,  $h^*$  are identical  
equations for  $\frac{u}{u_0}$ ,  $f$ ,  $h^*$  are identical



$\therefore \frac{u}{u_0} = f = h^*$  at all locations  $(x, r)$  6.62



$$f = \frac{u}{u_0} = \frac{h - h_2}{h_1 - h_2} = \frac{3}{32} \left( \frac{Re \, d_0}{x} \right) \left( 1 + \frac{\xi^2}{4} \right)^{-2}$$

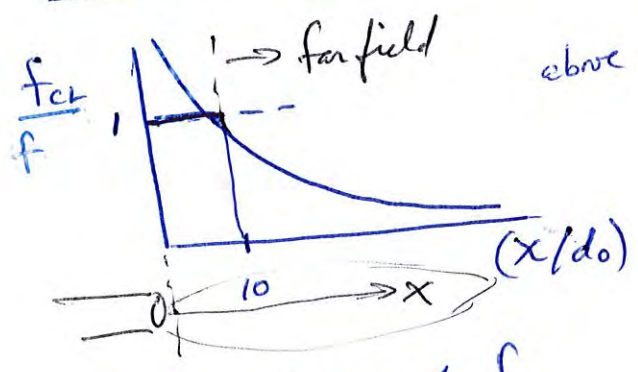
$Re \equiv \frac{u_0 d_0}{\nu_0}$   $d_0 = \text{jet diameter}$  valid for  $x/d_0 > 10$  (far field) (6-56a) (p. 553)

$$\xi = \text{nondim. radial location} = \frac{\sqrt{3}}{8} \left( \frac{r}{d_0} \right) \left( \frac{Re \, d_0}{x} \right)$$

on jet centerline  $r=0, \xi=0$

$$f_{cl} = \frac{u_{cl}}{u_0} = h_{cl}^* = \frac{3}{32} Re \left( \frac{d_0}{x} \right)$$

let's plot these eqns:

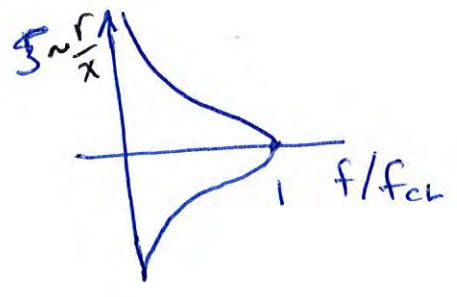


above solution not valid for  $x/d_0 < 10$



for  $x/d_0 < 10$   $f = \frac{u}{u_0} = h^* = 1$   
jet "core" shear layers not jet formed

radial variation of  $f$

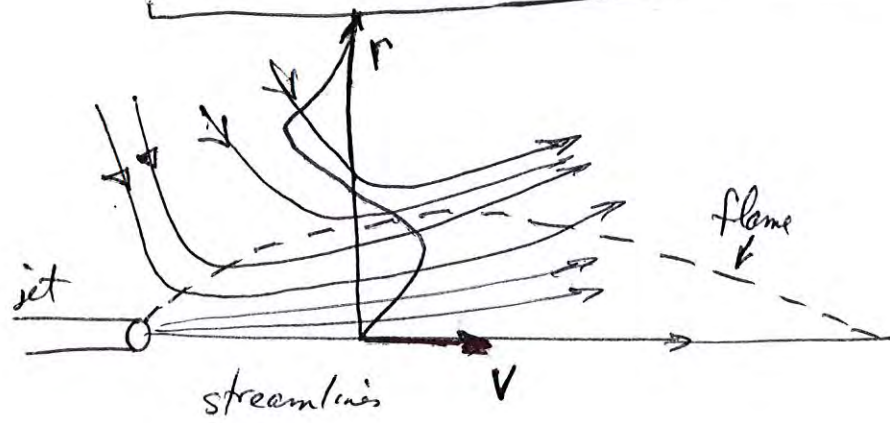


$\partial f / \partial r = 0$  on CL, at  $r = \infty$  too

# Radial velocity (v)

$$v = U_0 \left(\frac{3}{64}\right)^{1/2} \left(\frac{x}{d_0}\right)^{-1} \left(3 - \frac{3^3}{4}\right) \left(1 + \frac{3^2}{4}\right)^{-2}$$

Kuo 6-57  
p. 554



for small r:  $v \sim 3$  since we ignore  $3^3$  and  $3^2$  terms  
near centerline - radial velocity outward

for large r:  $v \sim -\frac{3^3}{4} \left(\frac{3^2}{4}\right)^{-2}$

far from cl, radial velocity is inward but drops off as you go far away from cl

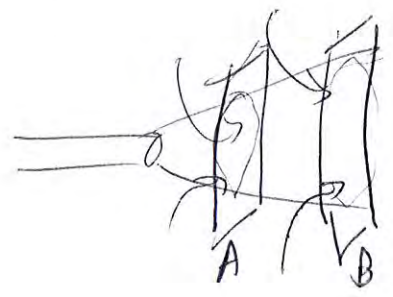
mass/second entrained

$\dot{m}$  through a plane  $\perp$  to jet axis increases in the x direction

$\frac{d\dot{m}}{dx} = 8\pi\mu$  so  $\dot{m} = 8\pi\mu x + \dot{m}_0$

$$\frac{d\dot{m}}{dx} = \frac{(\text{mass/sec through B} - \text{mass/sec through A})}{\Delta x}$$

$$= \frac{d}{dx} \int_0^\infty \rho u 2\pi r dr$$





# Flame shape

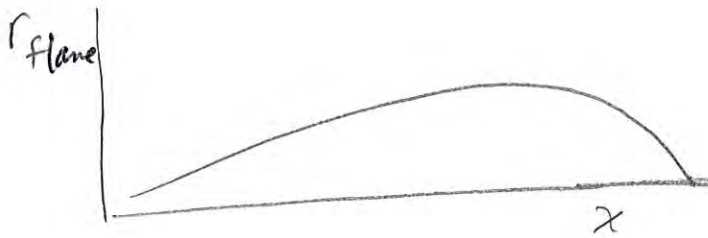
flame is where  $f = f_s = 0.2$  for methane-oxygen

- set  $f = f_s$  in above eqn  $f = f(x, r)$

- solve for  $r = r_{flame}$

$$f_s^{1/2} = \frac{(I_f/x)^{1/2} (3/4)^{1/2}}{1 + c_1 \left(\frac{x}{r_f}\right)^2} \quad 1 + c_1 \left(\frac{x}{r_f}\right)^2 = \frac{I_f (3/4)^{1/2}}{f_s^{1/2}} \frac{1}{x^{1/2}} - 1$$

$$\frac{r_{flame}}{x} = \frac{16}{\sqrt{3} Re} \left( \sqrt{\frac{3 Re d_0'}{32 f_s x}} - 1 \right)^{1/2} \quad \text{flame radius } r_f(x) \quad Re = \frac{U_0 d_0}{\nu}$$



flame shape

# Flame length

set  $r_f = 0$ , solve for  $x = x_f = \text{flame length}$

$$x_{flame} = \frac{3}{32} \frac{1}{f_s} \frac{(x d_0^2 U_0)}{\nu}$$

flame length

$(\nu)$  = fuel volumetric flow rate  
 $\nu \approx D$  for  $Sc = 1$

laminar jet flame

larger  $d_0$  or  $U_0 \rightarrow$  longer flame  
 larger  $f_s$  or  $\nu \rightarrow$  shorter flame  
 6-8



note:  $L_f \sim \frac{\dot{Q}_f}{D} = \frac{\text{volume/sec fuel}}{\text{diffusivity}} = \frac{\text{m}^3/\text{s}}{\text{m}^2/\text{s}}$



$r^2 \sim D t_D \sim d_1^2 \rightarrow \text{solve for } t = d_1^2 / D$   
 $x_f \sim V_{x,1} \cdot t_c \quad \leftarrow \text{plug in} \rightarrow L_f \sim \frac{V_{x,1} d_1^2}{D}$

$t_D = t_c$   
 diffusion time = convection time

6-9a

~~6-9a~~

### Flame length (laminar)

$x_{\text{Flame}} = L = x$  location where  $f = f_s$ ,  $\beta = 0$

$$f_s = \frac{3}{32} \frac{Re d_o}{x_{\text{Flame}}}$$

$$x_{\text{Flame, laminar}} = \frac{3}{32} \frac{Re d_o}{f_s}$$

Kuo 6-9a

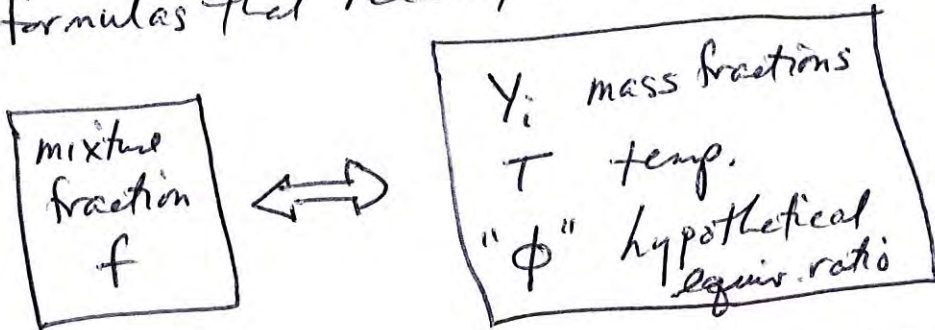
~~6-9a~~ 6-9b

~~6-9b~~

# Mixture "state relations"

Kuo, p. 558

= formulas that relate, at each point

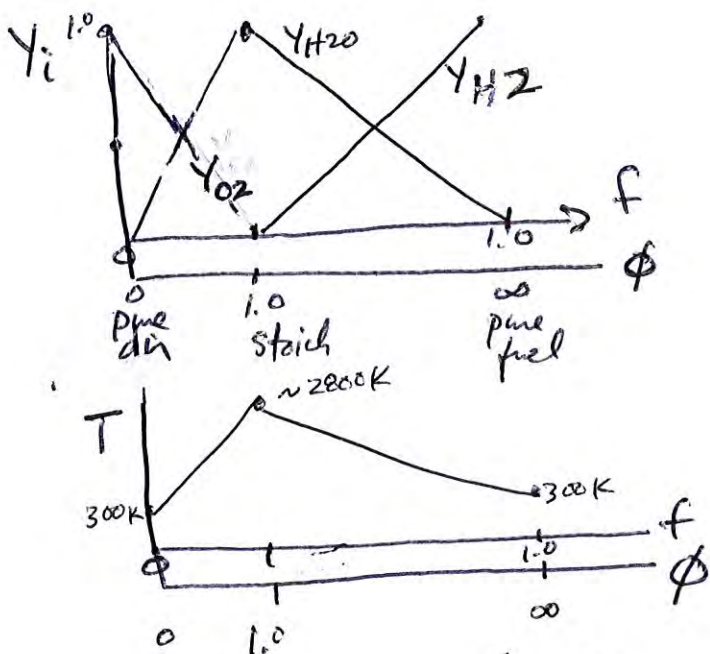


called "lookup tables"

idea: solve governing mixture fraction ( $f$ ) eqn. for  $f$   
use state relations to get  $Y_i, T$  for each  $f$

assume: { equilibrium (fast) chemistry, so fuel and  $O_2$  cannot co-exist  
all species diffuse at same rate

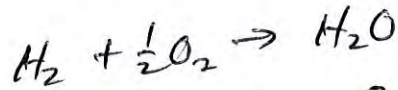
Plots of "state relations": hydrogen- $O_2$   
 $f_s = 0.114$



a) what are the state relations?

ex.  $H_2$  fuel,  $O_2$  oxidizer in rocket

$$f_s = 0.111$$



$$z_H(\text{product}) = \frac{2}{18} = 0.111$$

$$z_{H,1} = 1 \quad z_{H,2} = 0$$

inside flame (fuel + products)

state  
relation  
 $\phi > 1$

$$Y_{H_2} = \frac{f - f_s}{1 - f_s}, \quad Y_{O_2} = 0, \quad Y_{H_2O} = \frac{1 - f}{1 - f_s}$$

outside flame

$$Y_{H_2} = 0, \quad Y_{O_2} = 1 - \frac{f}{f_s}, \quad Y_{H_2O} = \frac{f}{f_s}$$

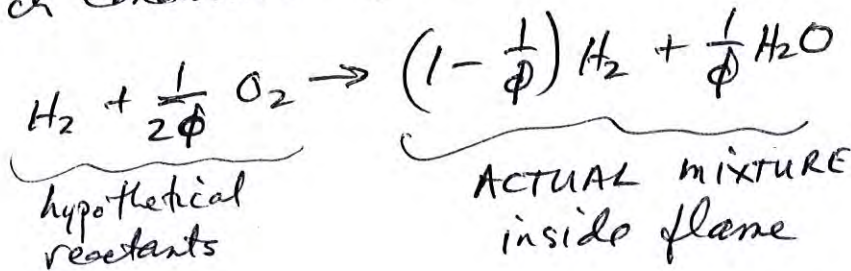
these are straight lines - see plot on previous page

b) how to derive these state relations for any fuel?

Step #1

write down a balanced chemical equation for rich conditions  $\phi > 1$

ex.  $H_2 - O_2$ :





## Step #2 Calculate $f$ as function of $\phi$

basis = 1 mole  $H_2$

$$f = \frac{z_{H_2} - z_{H_2}^0}{z_{H_2,1} - z_{H_2,2}} = \frac{(1 - \frac{1}{\phi})(2 \text{ grams}) + \frac{1}{\phi}(2 \text{ gram})}{(1 - \frac{1}{\phi})2 + \frac{1}{\phi} 18}$$

mult by  $\frac{\phi}{2}$

$$f = \frac{\phi - 1 + 1}{(\phi - 1) + 9}$$

$$f = \frac{\phi}{\phi + 8} \quad \text{rich side}$$

Step #3: compute  $Y_{H_2}$ ,  $Y_{O_2}$ ,  $Y_{H_2O}$ , as func of  $\phi$

$$\text{use } \star: Y_{H_2} = \frac{\text{mole } H_2}{\text{total moles}} = \frac{(1 - \frac{1}{\phi})2}{(1 - \frac{1}{\phi})2 + \frac{1}{\phi} 18}$$

$$Y_{H_2} = \frac{\phi - 1}{\phi - 1 + 9} = \boxed{\frac{\phi - 1}{\phi + 8}}$$

$$Y_{H_2O} = \frac{\frac{1}{\phi} \cdot 18}{(1 - \frac{1}{\phi})2 + \frac{1}{\phi} 18} = \frac{9}{(\phi - 1) + 9} = \boxed{\frac{9}{\phi + 8}}$$

$$Y_{O_2} = 0$$

$$\text{note } Y_{H_2} + Y_{O_2} + Y_{H_2O} = 1 \quad \checkmark$$

6-12

Step # 4

Use enthalpy equation (USE CEC code) <sup>OR</sup>  
to get temperature  $T$  for each  $\phi$  on rich side  
or assume  $T = af + b$   $T = T(\phi=1)$  at  $f = f_s$   
 $T = 300K$  at  $f = 0,1$

Step # 5

Now eliminate  $\phi$  and replace it with  
mixture fraction  $f$

from step 2 :  $f = \frac{\phi}{\phi + 8}$   $\therefore \phi + 8f = \phi(1-f)$

$\therefore \phi = 8f / (1-f)$

$\therefore Y_{H_2} = \frac{\phi - 1}{\phi + 8} = \frac{\frac{8f}{1-f} - \frac{1-f}{1-f}}{\frac{8f}{1-f} + \frac{8-8f}{1-f}} = \boxed{\frac{9f-1}{8}}$

$Y_{H_2O} = \frac{9}{\phi + 8} = \frac{\frac{9-9f}{1-f}}{\frac{8f}{1-f} + \frac{8-8f}{1-f}} = \boxed{\frac{9-9f}{8}}$

what is  $f_s$ ?  $H_2 + \frac{1}{2}O_2 \rightarrow H_2O$

$f_s = \frac{Z_{H_2}}{Z_{H_2+O_2}} = \frac{\left(\frac{2g}{18g}\right)}{\left(\frac{2g}{2g}\right)} = \frac{1}{9}$

so  $Y_{H_2} = \frac{9f-1}{8} = \frac{f - 1/9}{8/9} = \boxed{\frac{f-f_s}{1-f_s}}$  ✓

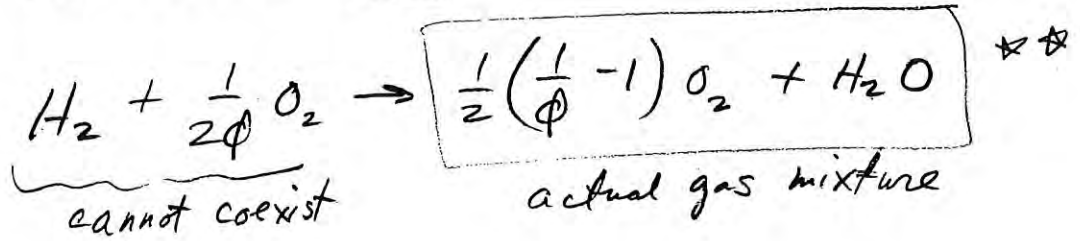
$Y_{H_2O} = Y_P = \frac{9-9f}{8} = \frac{1-f}{8/9} = \boxed{\frac{1-f}{1-f_s}}$  ✓

$Y_{O_2} = 0$

6-13

inside  
plane  
(fuel +  
products)

Step # 6 now write lean conditions chemistry



and repeat:

$$f = \frac{2}{\frac{1}{2} \left( \frac{1}{\phi} - 1 \right) 32 + 18} = \frac{2\phi}{(1-\phi) 16 + 18 \cdot 9} = \frac{\phi}{\phi + 8}$$

$$** Y_{O_2} = \frac{\left( \frac{1}{\phi} - 1 \right) 16}{16 \left( \frac{1}{\phi} - 1 \right) + 18} = \frac{(1-\phi) 16}{(1-\phi) 16 + 18 \cdot 9} = \frac{8 - 8\phi}{8 + \phi} = \frac{8 - 8\phi}{\phi + 8}$$

$$Y_{H_2O} = \frac{18 \cdot 9 \phi}{16 \left( \frac{1}{\phi} - 1 \right) + 18 \cdot 9} = \frac{9\phi}{\phi + 8}$$

note  $Y_{H_2} + Y_{O_2} + Y_{H_2O} = \frac{8 + \phi}{\phi + 8} = 1$

$$Y_{H_2} = 0$$

so  $f\phi + 8f = \phi(1-f) \rightarrow \phi = 8f/(1-f) \quad f_s = 1/9$  so

$$so \quad Y_{O_2} = \frac{1-\phi}{\frac{\phi}{8} + 1} = \frac{\frac{1-f}{1-f} - \frac{8f}{1-f}}{\frac{f}{1-f} + \frac{1-f}{1-f}} = 1 - 9f = \boxed{1 - \frac{f}{f_s}}$$

outside flame ✓

$$Y_{H_2O} = \frac{\phi}{\frac{\phi}{9} + \frac{8}{9}} = \frac{\frac{8f}{1-f}}{\frac{8f}{9(1-f)} + \frac{8(1-f)}{9(1-f)}} = 9f = \boxed{f/f_s} \quad \checkmark$$

$$Y_F = Y_{H_2} = 0$$

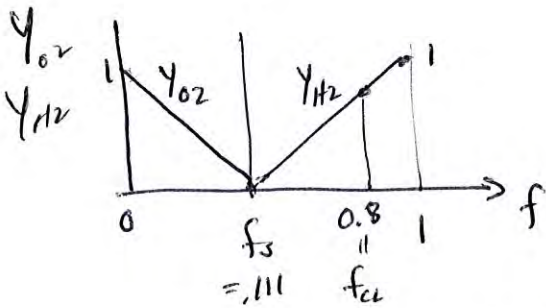
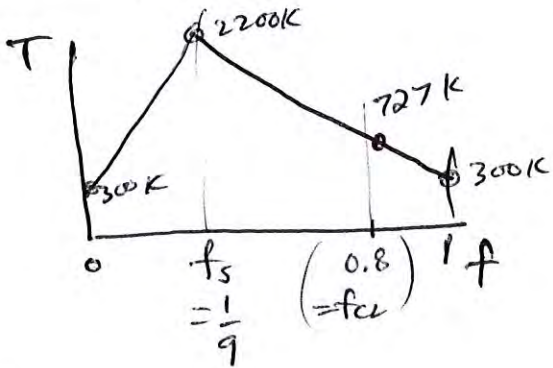
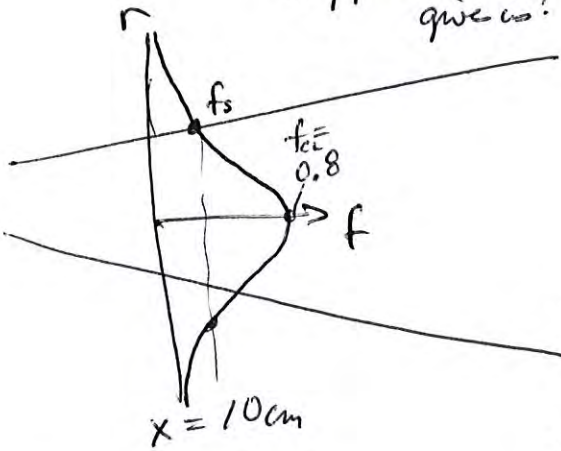
6-14

$Y_{O_2} + Y_{H_2O} + Y_{H_2} = 1$   
Proof! ✓



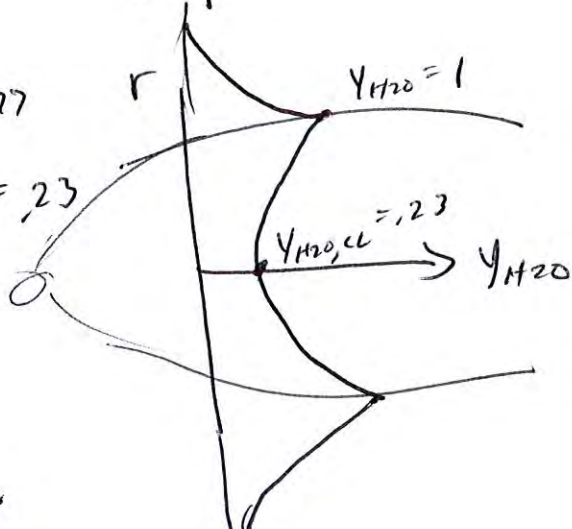
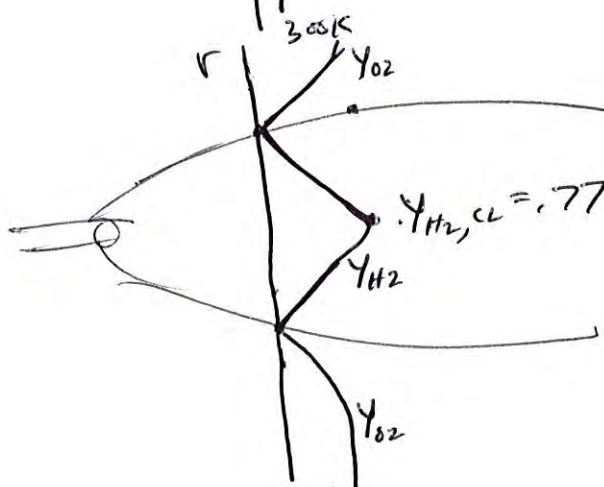
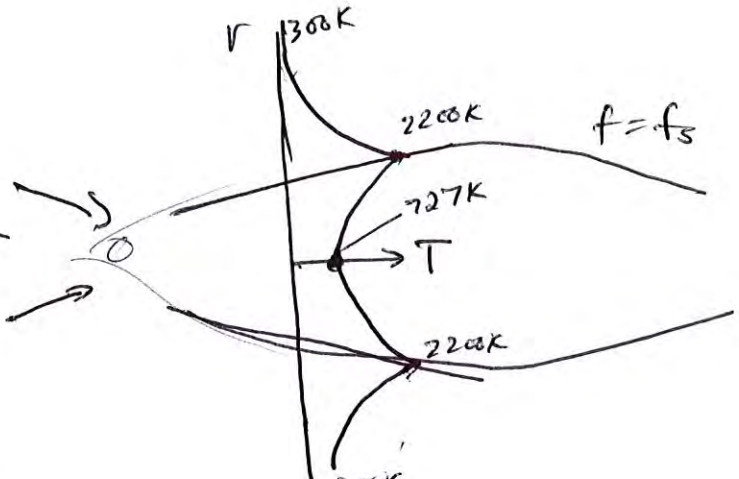
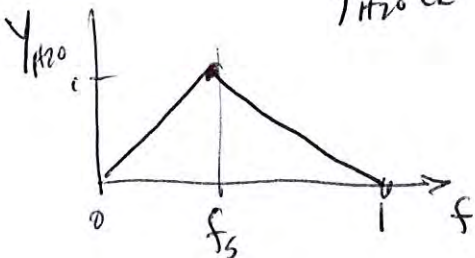
Now we can "map"  
scalars (other than  $f$ )

suppose an eqn for  $f(r, x)$   
gives us:

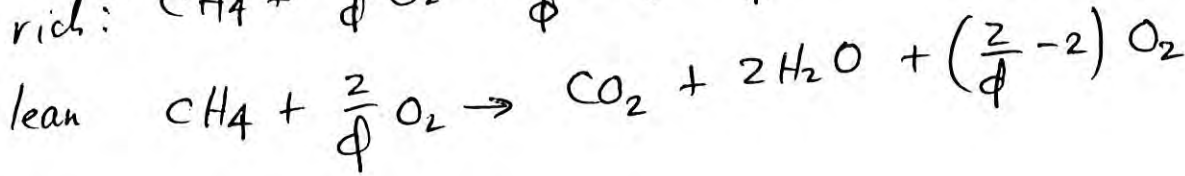
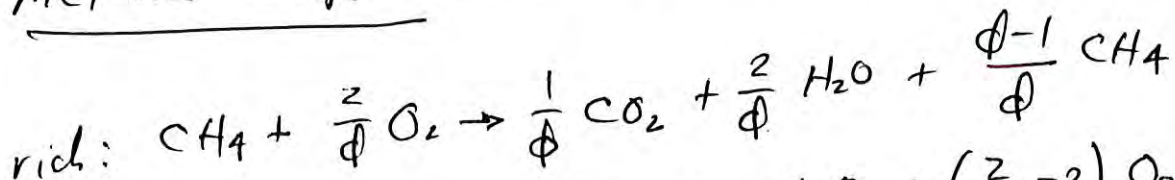


$$\therefore Y_{H_2, cl} = .8(1 - .111) = 0.77$$

$$Y_{H_2O, cl} = 1 - Y_{H_2, cl} = .23$$



# Methane - oxygen stoichiometric relations (example)



rich (use RHS)

$$f = \frac{\left( \frac{2 \cdot (2 \text{ g/mole})}{\phi} + \frac{\phi-1}{\phi} \cdot 4 \right)}{\left( \frac{44}{\phi} + \frac{36}{\phi} + \frac{\phi-1}{\phi} \cdot 16 \right)} \cdot z_H = \frac{\phi}{\phi+4}$$

$\phi = \frac{4f}{1-f}$

lean

$$f = \frac{4}{44 + 36 + \left(\frac{2}{\phi} - 2\right) 32} = \frac{\phi}{4 + \phi}, \quad \phi = \frac{4f}{1-f}$$

rich

$$Y_{\text{CH}_4} = \frac{\frac{\phi-1}{\phi} 16}{\frac{44}{\phi} + \frac{36}{\phi} + \frac{\phi-1}{\phi} 16} = \frac{\phi-1}{\phi+4}$$

plug in  $\phi(f) = \frac{4f}{1-f}$

$Y_{\text{CH}_4} = 1.25f - 0.25$  (rich)

$Y_{\text{CH}_4} = 0$  (lean)

lean

$$Y_{\text{O}_2} = \frac{\left(\frac{2}{\phi} - 2\right) 32}{44 + 36 + \left(\frac{2}{\phi} - 2\right) 32} = \frac{4 - 4\phi}{4 + \phi}$$

plug in  $\phi(f) = \frac{4f}{1-f}$

$Y_{\text{O}_2} = 1 - 5f$

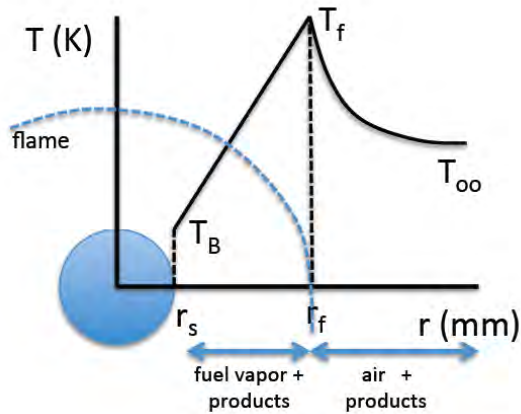
(for  $f \leq 0.2$ ) lean

$Y_{\text{O}_2} = 0$ , rich

## Droplet evaporation and combustion theory (simplified version)

(For exact theory see Kuo, K., *Principles of Combustion*)

Consider a single drop of Jet-A fuel surrounded by hot air issued from the compressor



$r_s$  = drop radius,                       $r_f$  = flame radius

$T_B$  = boiling temperature of Jet-A =  $169^\circ\text{C} = 442\text{ K}$

$T_f$  = adiabatic flame temperature =  $2200\text{ K}$

$T_{oo}$  = surrounding air temperature from compressor =  $650\text{ K}$

$\lambda_g$  = fuel vapor (gas) thermal conductivity

$\Delta h_v$  = heat of vaporization of Jet-A fuel =  $2,200\text{ kJ/kg}$

$\dot{m}_{evap}$  = mass/sec of fuel evaporated

Kuo's text explains that the First Law of Thermodynamics at the drop surface is:

$$\lambda_g \left[ \frac{dT}{dr} \right]_{r=r_s} (4 \pi r_s^2) = \dot{m}_{evap} \Delta h_v$$

kJ/sec heat conducted from hot gas  
near drop into liquid drop

mass/sec liquid  
fuel evaporating  
(solve for this)

heat of evaporation  
kJ/kg



Assume a linear temperature profile near drop, so that

$$\left[ \frac{dT}{dr} \right]_{r=r_s} = \frac{T_f - T_B}{r_f - r_s}$$

Define  $\Delta T_c = T_f - T_{oo}$  so  $T_f = \Delta T_c + T_{oo}$

Assume that:  $r_f = 2 r_s$  so that  $r_f - r_s = r_s$

Then 
$$\left[ \frac{dT}{dr} \right]_{r=r_s} = \frac{\Delta T_c + T_{oo} - T_B}{r_s}$$

Insert into equation on last page and solve to get

$$\dot{m}_{evap} = (\lambda_g/c_p) (4 \pi r_s) B$$

where 
$$B = \frac{c_p (\Delta T_c + T_{oo} - T_B)}{\Delta h_v}$$

Now apply conservation of mass to the droplet, which has a mass M:

$$\dot{m}_{evap} = \frac{-dM}{dt} = - \frac{d}{dt} \left( \rho_L \frac{4}{3} \pi r_s^3 \right) = -\rho_L \frac{4}{3} \pi 3 r_s^2 \frac{dr_s}{dt}$$

Combine this with the previous two equations to get:

$$(\lambda_g/c_p) (4 \pi r_s) B = -\rho_L \frac{4}{3} \pi 3 r_s^2 \frac{dr_s}{dt}$$

Now multiply by dt, divide by  $r_s$  to separate variables, then integrate from time  $t = 0$  to  $t = t_{evap}$  and from  $r_s = d_0/2$  to  $r_s = 0$ , where:

$d_0$  = initial drop diameter and the result is:

\*\*\*\*\*

evaporation time = 
$$t_{evap} = \frac{d_0^2}{\beta}$$
 called the d-squared law, where

$$\beta = \frac{8 \lambda_g B}{\rho_L c_p} \quad \text{and} \quad B = \frac{c_p (\Delta T_c + T_{oo} - T_B)}{\Delta h_v}$$

evaporation coefficient

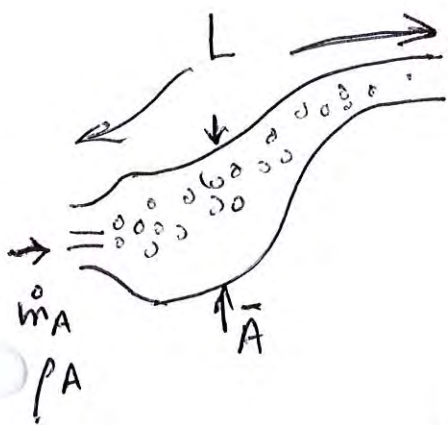
“B-number”

\*\*\*\*\*

# Droplet Combustion Theory

Kuo p. 569 - 583

Motivation: liquid fuel atomizers can produce drop sizes ( $d_0$ ) of either  $30\mu\text{m}$ ,  $50\mu\text{m}$ ,  $100\mu\text{m}$  etc. how small must  $d_0$  be to burn the drops within the given combustor length  $L$ ?



$$\bar{u} = \text{mean velocity of gas in combustor} = \frac{\dot{m}_A}{\rho_A \bar{A}}$$

$$\bar{A} = \text{avg. area of combustor}$$

answer: droplets burn according to the  $d^2$  law

$$t_{\text{life}} = \text{drop lifetime} = \frac{d_0^2}{\beta_{v,0}}$$

$\beta_{v,0}$  = evaporation coefficient

ex. Jet-A fuel  $\beta_{v,0} = 3 \times 10^{-7} \text{ m}^2/\text{s}$

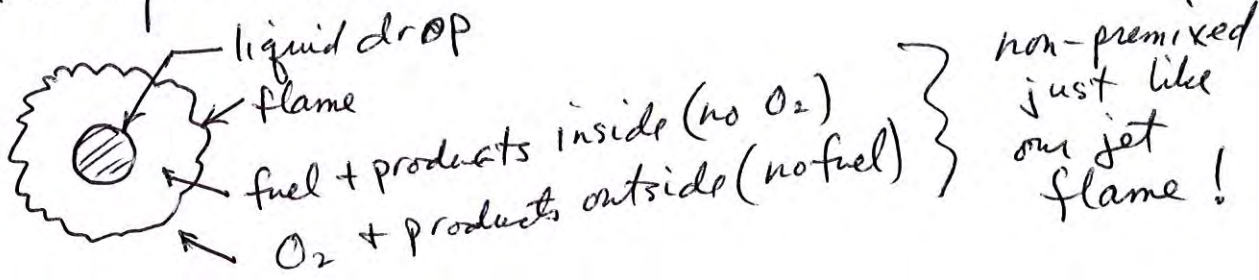
combustor  $\bar{u} = 30 \text{ m/s}$

initial drop diameter  $d_0 = 30 \mu\text{m}$

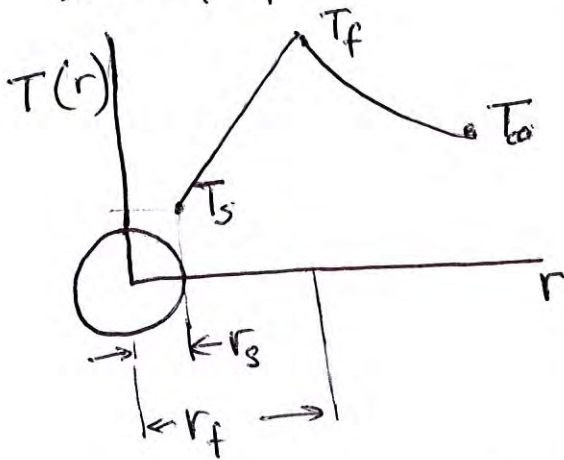
combustor length  $L = \bar{u} \cdot t_{\text{life}} = \frac{\bar{u} d_0^2}{\beta_{v,0}} = 9 \text{ cm} = 3.5''$

theory - prove droplet  $d^2$ -law  
 derive equation for  $\beta_w =$  evaporation coefficient  
 what does  $\beta_w$  depend upon?  
 solve for profiles of  $T(r)$ ,  $Y_F(r)$ ,  $Y_{O_2}(r)$

spherical fuel drop will be surrounded by spherical flame



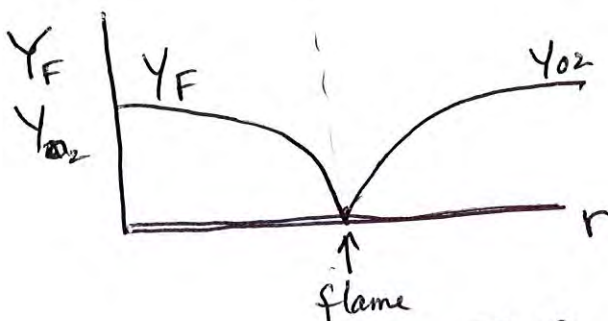
what profiles do we expect?



$T_s =$  drop surface temperature  
 $T_s = T_B =$  boiling temperature of the liquid fuel  
 $\approx 169^\circ\text{C}$  jet A  
 (Mattingly textbook)

$T_\infty =$  surrounding air temperature  $\approx 650\text{K}$   
 from compressor in jet engine

$T_f =$  flame temperature  
 $r_f =$  flame radius





assume: drop is spherical - moving slowly, no buoyancy  
 boiling temperature of liquid fuel ( $T_B$ ) is known

flame radius:  $r_f = c_1 r_s$   $c_1 = \text{some constant}$

$\lambda/c_p = \text{const in } r \text{ direction} = \lambda_\infty/c_{p\infty}$

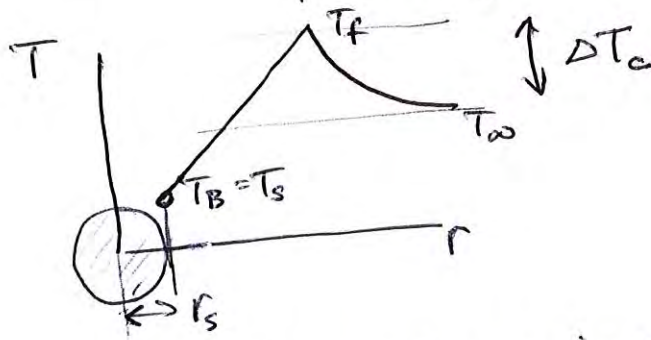
$Le = 1$  so  $\frac{\alpha}{D} = 1$  so  $\frac{\lambda}{\rho c_p} = D$  or  $\frac{\lambda}{c_p} = \rho D$

$\rho D = \text{const in } r \text{ direction} = \rho_\infty D_\infty$   $D = \text{mass diffusivity}$

$T(r)$  is linear between drop and flame, as above  
 (for our simple analysis; Kuo does not assume it)

define  $\Delta T_c \equiv T_f - T_\infty \approx (2200\text{K} - 650\text{K})$

$\Delta T_c = \text{temperature added by the combustion to raise gas temperature from } T_\infty \text{ to } T_f$



$h_v = \text{heat of vaporization of Jet-A fuel}$

$$= 2,200 \text{ kJ/kg}$$

to evaporate 1 kg fuel, need 2200 kJ

$r_s(t) = \text{drop radius as function of time}$

# drop combustion theory - First law cons. energy

$$\textcircled{1} \quad \dot{m}_F \Delta h_v = \lambda \left. \frac{dT}{dr} \right|_{r=r_s} \cdot 4\pi r_s^2$$

$\dot{m}_F$ : mass/sec fuel evaporating  
 $\Delta h_v$ : heat of vaporization ( $\frac{\text{kJ}}{\text{kg}}$ )  
 $\lambda \left. \frac{dT}{dr} \right|_{r=r_s}$ : kJ/sec/area conducted into droplet  
 $4\pi r_s^2$ : area of droplet  
 Fourier's law  
 $\lambda \left. \frac{dT}{dr} \right|_{r=r_s} \cdot 4\pi r_s^2$ : kJ/sec conducted into drop  
 $\dot{m}_F \Delta h_v$ : kJ/sec causing phase change inside droplet

Kuo  
6-122  
p. 575

$$\textcircled{2} \quad \left. \frac{dT}{dr} \right|_{r=r_s} \approx \frac{T_f - T_B}{r_f} = \frac{(T_\infty + \Delta T_c) - T_B}{c_1 r_s}$$

based on two assumptions - page  
Kuo 6-147c

$$\textcircled{3} \quad \text{define } B \equiv \frac{c_p (T_\infty + \Delta T_c - T_B)}{\Delta h_v}$$

(non-dim)

combine 1-3:

$$\textcircled{4} \quad \dot{m}_F = \frac{4\pi r_s}{c_1} \left( \frac{\lambda}{c_p} \right) \cdot B$$

now apply cons. of mass for fuel drop:

$$(5) \quad \dot{m}_F = - \frac{d M_{\text{drop}}}{dt} = - \frac{d}{dt} \left[ \rho_L \frac{4}{3} \pi r_s^3 \right]$$

$\rho_L =$  liquid fuel density  $\approx 800 \text{ kg/m}^3$   
(water is  $1000 \text{ kg/m}^3$ )

combine (4) + (5), integrate

$$\frac{4\pi r_s}{c_1} \left( \frac{\lambda}{c_p} \right) B = - \rho_L \frac{4\pi}{3} (r_s^2) \frac{dr_s}{dt}$$

$$\frac{4\pi}{c_1} \left( \frac{\lambda}{c_p} \right) B \int_0^{t_{\text{life}}} dt = - \rho_L 4\pi \int_{d_0/2}^0 r_s dr_s$$

$$t_{\text{life}} = \text{drop lifetime} = \frac{d_0^2}{\beta_w} \quad \text{where}$$

$$\beta_w = \text{evaporation coeff} = \frac{8 \lambda (B/c_1)}{\rho_L c_p}$$

$$B = \frac{c_p (T_{\infty} + \Delta T_c - T_B)}{\Delta h_w}$$



how to make drops burn faster

inspect result: if evap coeff  $\beta_D \uparrow$  drops burn faster

what makes  $\beta_D \uparrow$ ? faster burning

- if  $T_\infty \uparrow$  of surrounding hot air
- if  $T_a \uparrow$  more heat from combustion into drop
- if  $T_B \downarrow$  lower boiling T, easier to evap
- if  $\Delta h_{ev} \downarrow$  less heat needed to evap
- if  $d_0 \downarrow$  small drops burn faster
- if  $\lambda \uparrow$  more heat to drop, faster burn

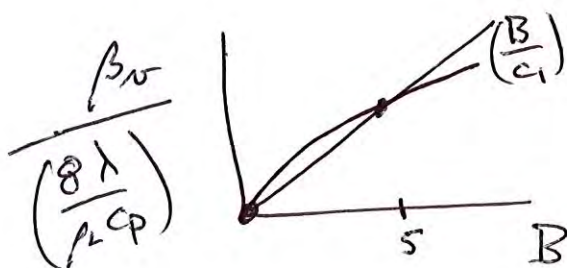
## Exact Theory of Kuo (p. 573)

- do not assume  $T(r)$  is linear between drop + flame
- prove that  $r_f = c_1 r_s$  and determine  $c_1$
- final answer is same as ours:  $t_{life} = \frac{d_0^2}{\beta_D}$

except we said  $\beta_D = \frac{8\lambda}{\rho_L c_p} \cdot \left(\frac{B}{c_1}\right)$

Kuo finds  $\beta_D = \frac{8\lambda}{\rho_L c_p} \cdot \ln(1+B)$

b-135  
p. 577

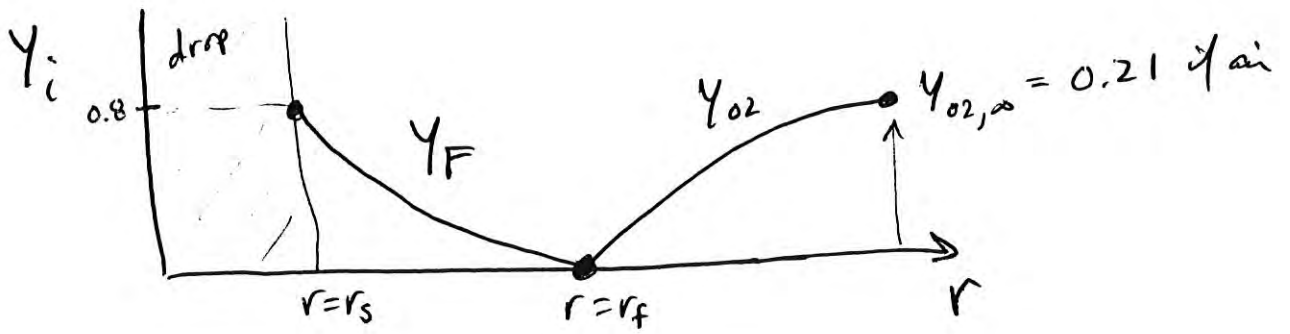


what should  $c_1$  be to agree with Kuo for  $B=5$ ?  
( $B=5$  typical for jet fuel)  
(p. 581)

$$\frac{5}{c_1} = \ln 6 \quad c_1 = 2.8$$

- Kuo does not assume  $T_s = T_B = \text{given}$   
he applies complex Clausius eqn for phase change at drop surface

Therefore if we combine (1) and (3)



to plot this we must know:

✓  $b_s = \frac{Y_{F,s}}{Y_{F,s} - 1}$        $Y_{F,s} = \text{given from vapor equil}$

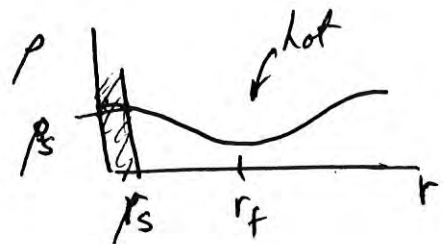
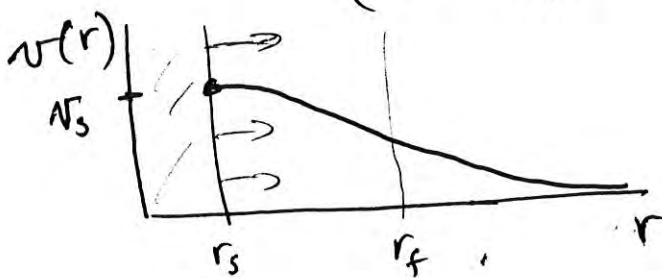
✓  $b_\infty = -\frac{Y_{O_2,\infty} (F/O_2)_{ST}}{Y_{F,s} - 1}$        $Y_{O_2,\infty} = 0.21 \text{ given}$

✓  $\rho_\infty D_\infty = \text{for air far away} = \text{given}$

✓  $r_s = \text{drop radius} = \text{given}$

but  $(\rho_s v_s)$  appears in Eq. 1 = unknown

note  $\rho v r^2 = \text{constant}$   
(continuity)

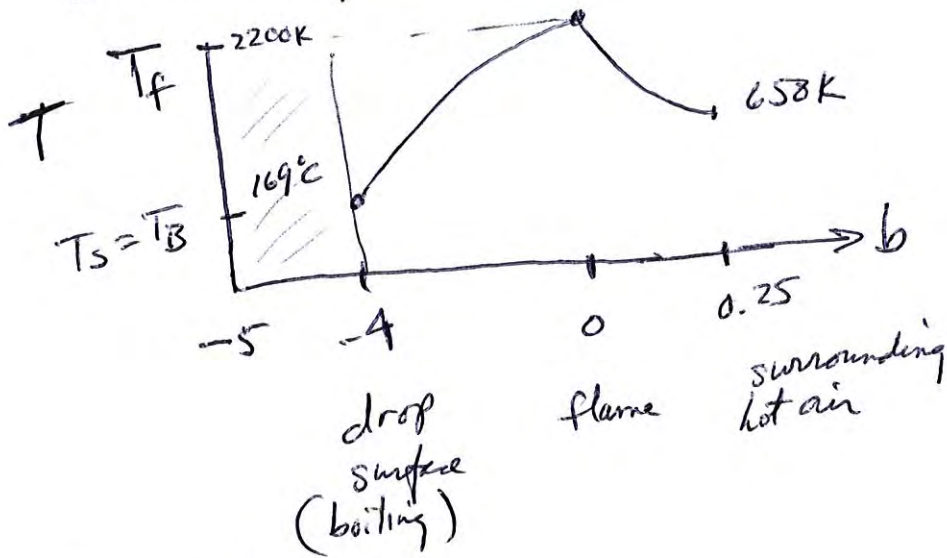


radial velocity of gas  
decreases in r  
direction

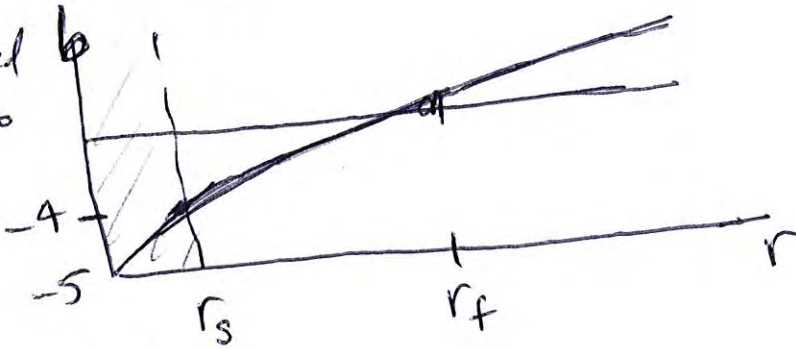


given that  $b(r)$  = conserved scalar

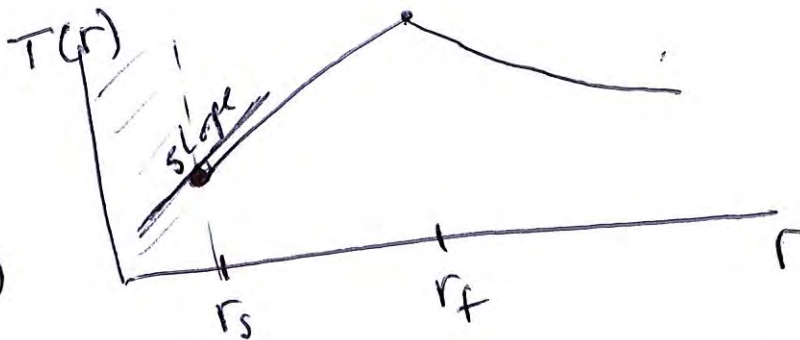
we can compute state relations as we did for jet flame



since we solved  $b$  eqn to get



we can combine to get  $T(r)$



from this curve we get

$$\left. \frac{dT}{dr} \right|_{r=r_s} = \text{slope at } r=r_s$$

from  $T(r)$  curve on previous page we get:

$$\left. \frac{dT}{dr} \right|_{r=r_s} = \frac{\Delta h_{lv}}{c_p r_s} \ln(1+B) \quad (a)$$

where  $B$ , as before, was:

$$B = \frac{c_p (T_\infty + \Delta T_c - T_B)}{\Delta h_{lv}}$$

we started with First Law at drop surface:

$$\dot{m}_F \Delta h_{lv} = \lambda \left. \frac{dT}{dr} \right|_{r=r_s} 4\pi r_s^2 \quad (b)$$

(a) + (b) give

$$\dot{m}_F \Delta h_{lv} = \lambda \frac{\Delta h_{lv}}{c_p r_s} \ln(1+B) 4\pi r_s^2$$
$$\dot{m}_F = 4\pi r_s \left( \frac{\lambda}{c_p} \right) \ln(1+B)$$

Drop life time - consider the unsteady change in drop radius  $r_s(t)$

lifetime = time for  $r_s$  to drop from  $(d/2)$  to zero

(i)  $\dot{m}_F = \frac{d}{dt} \left( \rho_L \frac{4}{3} \pi r_s^3 \right)$  Cms of mass for liquid  
 $\rho_L =$  liquid density

we said

(ii)  $\dot{m}_F = \frac{\lambda_g}{\Delta h_v} \left. \frac{dT}{dr} \right|_s 4 \pi r_s^2$

show that (see Kuo)  $\frac{\lambda_g}{\Delta h_v} \left( \frac{dT}{dr} \right)_s = \frac{\rho_{\infty} D_{\infty}}{r_s} \ln(1+B)$

(iii) where  $B =$  Spalding transfer number  $= 5.82$   
n-heptane

Combine (i)-(iii):

$$\rho_{\infty} D_{\infty} \ln(1+B) 4 \pi r_s = \frac{d}{dt} \left( \rho_L \frac{4}{3} \pi r_s^3 \right)$$

everything is constant except  $r_s(t)$ .

$$\int \rho_{\infty} D_{\infty} \ln(1+B) 4 \pi r_s dt = \rho_L \frac{4}{3} \pi \int_0^{r_s} \frac{dr_s}{dt}$$

$$\frac{\rho_{\infty} D_{\infty}}{\rho_L} \ln(1+B) \cdot t = \frac{r_s^2 - r_{s,0}^2}{2}$$

define  $d = r_s \cdot 2$



∴

$$d^2(t) = d_0^2 - \beta_V t$$

"d<sup>2</sup> law"

$$\beta_V = \frac{8 \rho_\infty D_\infty}{\rho_L} \ln(1+B)$$

B = 5.82  
n-heptane

Ex.  $\rho_\infty = 5 \text{ kg/m}^3$  (compressed)

$$D_\infty = 1 \times 10^{-5} \text{ m}^2/\text{s}$$

$$\rho_L = 700 \text{ kg/m}^3$$

$$\ln(1+B) = \ln(6.82) = 1.91$$

$$\therefore \beta_V = 1.1 \times 10^{-6} \text{ m}^2/\text{s}$$

if  $d_0 = 30 \mu\text{m} =$

$$t_{\text{exp}} = \frac{d_0^2}{\beta_V}$$

$$= \frac{(30 \times 10^{-6})^2 \text{ m}^2}{1.1 \times 10^{-6} \frac{\text{m}^2}{\text{s}}} = \underline{\underline{0.8 \text{ msec}}}$$

# Exact Droplet Combustion Theory of Kuo (p. 569)

Start with same basic equation - 1st law at drop

$$\dot{m}_F \Delta h_{\text{or}} = \lambda \left. \frac{dT}{dr} \right|_{r=r_s} 4\pi r_s^2$$

Kuo 6-122  
p. 575

$\text{kJ/sec} = \text{kJ/sec}$   
 Carrying phase change = homogeneous drop

now:  $\left\{ \begin{array}{l} \text{what are profiles } Y_F(r), Y_{O_2}(r), T(r)? \\ \text{do not assume } T = \text{linear} \\ \text{do not assume } r_f = c_1 r_s \end{array} \right.$

$r_f(t) = \text{flame radius}$   
 $r_s(t) = \text{drop radius (at surface)}$

— must solve conservation equations to get  $T(r), Y_F(r), Y_{O_2}(r)$

$$\frac{\partial}{\partial r} (\rho v r^2) = 0$$

$$(r^2 \rho v) \frac{dY_F}{dr} = \frac{d}{dr} (r^2 \rho D) \frac{dY_F}{dr} + r^2 \dot{\omega}_F$$

$$(r^2 \rho v) \frac{dY_{O_2}}{dr} = \frac{d}{dr} (r^2 \rho D) \frac{dY_{O_2}}{dr} + r^2 \dot{\omega}_{O_2}$$

$$(r^2 \rho v) \frac{dh}{dr} = \frac{d}{dr} (r^2 \rho D) \frac{dh}{dr} + 0$$

constant  
in r  
direction

$\rho D =$   
constant

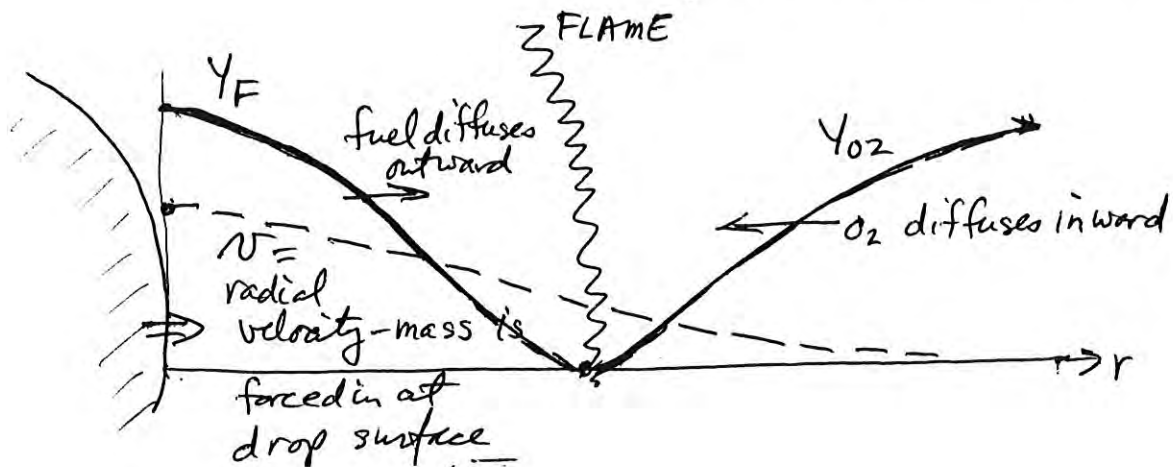
also  $P = \rho RT = \text{constant}$

$$h = \sum_{i=1}^N (h_{f,i}^0 + \Delta h_i) Y_i$$

chemical enthalpy + sensible enthalpy (thermal)

$$\dot{w}_F = \dot{w}_{O_2} \left(\frac{F}{O_2}\right)_{st} \quad \left(\frac{F}{O_2}\right)_{st} = \left(\frac{\text{mass fuel}}{\text{mass } O_2}\right)_{\text{stoichiometric}}$$

for methane ( $CH_4$ ) +  $O_2 \rightarrow = 0.25$



Solution to governing eqns

define  $b(r) = \frac{\text{conserved scalar based on fuel + } O_2 \text{ mass fractions}}{Y_{FS} - 1} = \frac{Y_F - \left(\frac{F}{O_2}\right)_{st} Y_{O_2}}{Y_{FS} - 1}$

$Y_F(r) = \text{fuel mass fraction}$

$Y_{O_2}(r) = \text{O}_2 \text{ mass fraction}$

$$Y_F + Y_{O_2} + Y_{N_2} + Y_{CO_2} + Y_{H_2O} = 1$$

$Y_{FS} = \text{fuel mass fraction at drop surface}$

$Y_{FS} \approx 0.8$

80% fuel vapor evaporating out of liquid  
20% products ( $N_2, CO_2, H_2O$ ) diffusing inward away from flame



→ assume  $Y_{Fs}$  = given for row  
 assume  $T_B$  = drop boiling temperature  
 given for row

Note: we can solve for  $Y_{Fs}$  +  $T_B$  using liquid-vapor equilibrium (Clausius-Clapeyron relation)

$$\underbrace{(\rho v r^2)}_{\text{constant from continuity eqn}} \frac{db}{dr} = \frac{d}{dr} \left( \underbrace{r^2 (\rho D)}_{\text{constant}} \frac{db}{dr} \right)$$

6-110  
Kuo

integrate this ODE!, mult. by  $dr$ :

$$(\rho v r^2) \int db = \int d \left( r^2 (\rho D) \frac{db}{dr} \right)$$

$$(\rho v r^2) (b + \text{const}) = r^2 (\rho D) \frac{db}{dr}$$

separate variables  
all  $b$ 's on right

$$\underbrace{\left( \frac{\rho v r^2}{\rho D} \right)}_{\text{constant}} \int \frac{dr}{r^2} = \int \frac{db}{(b + \text{const})}$$

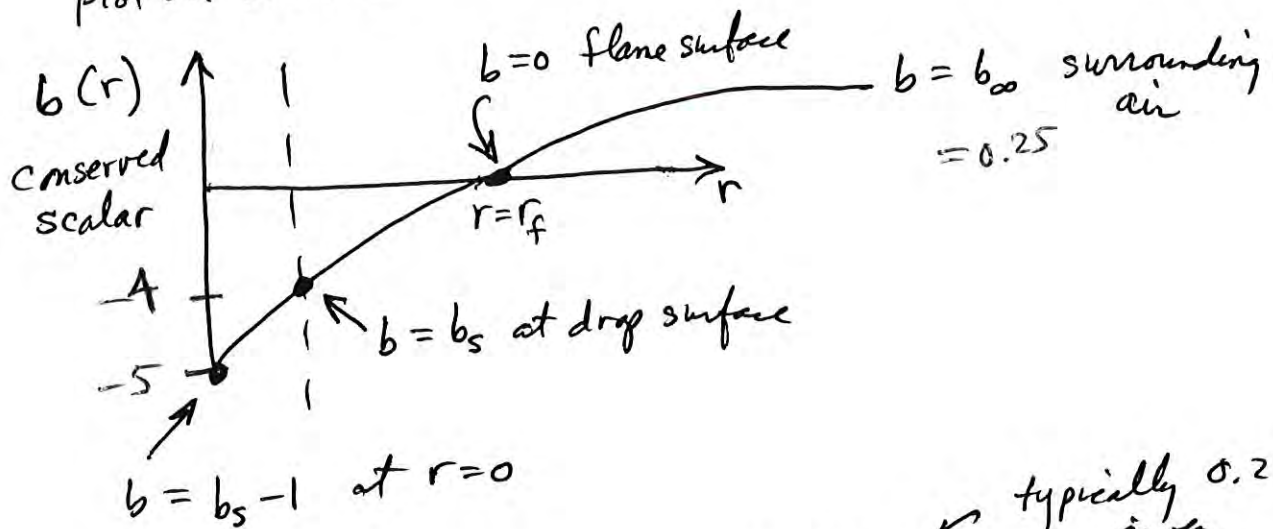
(1)

∴

$$b(r) = (b_s - 1) + (b_\infty - b_s + 1) \exp \left( \frac{-\rho_s v_s r_s^2}{\rho_\infty D_\infty r} \right)$$

$s$  = surface,  $\infty = r = \infty$

plot our solution



recall that

$$b \equiv \frac{Y_F - Y_{O_2} \left( \frac{F}{O_2} \right)_{st}}{Y_{FS} - 1}$$

typically 0.25 given

(2)

ex.  $\begin{cases} Y_{FS} = 0.8 \\ b_s = \frac{0.8 - 0}{0.8 - 1} = -4 \\ b_{\infty} = \frac{0 - 0.21(0.25)}{0.2} = 0.25 \end{cases}$

typically 0.8 = given

fast chemistry assumption = fuel + O<sub>2</sub> cannot coexist

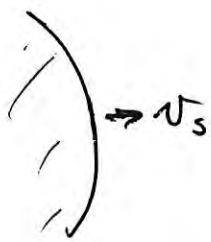
∴ inside flame → fuel + products (no O<sub>2</sub>) Y<sub>O<sub>2</sub></sub> = 0

outside flame → O<sub>2</sub> + products (no fuel) Y<sub>F</sub> = 0

(3)  $\begin{cases} \text{inside flame: } b = \frac{Y_F}{(Y_{FS} - 1)} = \frac{Y_F}{(-0.2)} \text{ for this example} \\ \text{outside flame } b = -\frac{Y_{O_2} \left( \frac{F}{O_2} \right)_{st}}{(Y_{FS} - 1)} = +\frac{Y_{O_2} (0.25)}{(+0.2)} \end{cases}$

at flame Y<sub>F</sub> = 0 only products ∴ b = 0  
Y<sub>O<sub>2</sub></sub> = 0 exist

What is gas velocity ( $v_s$ ) at drop surface?



determines how fast droplet burns!

need heat transfer boundary condition at drop surface

more heat transferred to drop  $\Rightarrow$  more liquid fuel is evaporated  $\Rightarrow$  drop burns faster

(i) 
$$\dot{Q}_{in} = \underbrace{\dot{m}_{liq\ evap}}_{\text{mass/sec liquid evaporated}} \cdot \underbrace{\Delta h_v}_{\text{heat of vaporization}} \left( \frac{\text{kJ}}{\text{kg}} \right)$$

Heat transfer b.c.

(ii) 
$$\dot{m}_{liq\ evap} = \dot{m}_{fuel\ vapor} = \rho_s v_s 4\pi r_s^2 = \dot{m}$$

(iii) 
$$\dot{Q}_{in} = \lambda_g \left. \frac{dT}{dr} \right|_{s,g} \cdot 4\pi r_s^2$$

$s = \text{at surface}$   
 $g = \text{in gas}$   
Fourier's Law

combine (i)-(iii)

$$(\rho_s v_s) = \frac{\lambda_g}{\Delta h_v} \left. \frac{dT}{dr} \right|_s$$

more heat transfer to drop -  
larger gas velocity  $v_s$  away from drop

plug in to (ii)

$$\dot{m}_F = \frac{\lambda_g}{\Delta h_v} \left. \frac{dT}{dr} \right|_s 4\pi r_s^2$$



# Droplet Combustion

## Summary of equations

We define a conserved scalar "b" =  $b_{F,O}$  to be:

$$b_{F,O} \equiv \frac{Y_F - Y_O(F/O)_{st}}{(Y_{Fs} - 1) + Y_{O_s}(F/O)_{st}} \quad (6-141a)$$

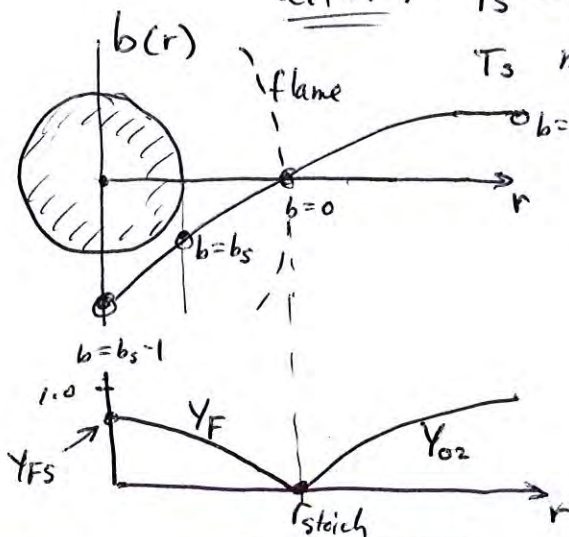
assuming:  $\rho_s D_s = \rho_\infty D_\infty = \text{known}$        $Le = 1$

$r_s = \text{drop radius} = \text{known}$

$T_s = \text{drop liquid surface temperature} = \text{boiling temperature}$

either:  $T_s = \text{given}$       OR

$T_s$  must be computed using Clapeyron equation



solution for  $b(r)$  is:

$$\frac{r^2 \rho v}{D \rho r} = \ln \left( \frac{b_\infty - b_s + 1}{b - b_s + 1} \right) \quad (6-145)$$

**? How to get  $Y_{Fs}$  ?**

(fuel mass fraction at drop surface)

Method A: if drop boiling temperature  $T_s$  is given, use:

$$B_T = \frac{C_p(T_\infty - T_s)}{\Delta h_v} = \frac{Y_{F_\infty} - Y_{Fs}}{Y_{Fs} - 1} = B_M = B \quad (6-129)$$

for no combustion - evaporation only,

or

$$\frac{Y_{O_\infty}(F/O)_{st} + Y_{Fs}}{1 - Y_{Fs}} = \frac{\Delta h_{r,F}(F/O)_{st} Y_{O_\infty} + C_p(T_\infty - T_s)}{\Delta h_v} \quad (6-148)$$

with combustion

↑  
solve this for  $Y_{Fs}$ , given all other quantities in the equation

Method B: to get  $Y_{Fs}$  if  $T_s$  not given solve 3 eqns:

6-129 or 6-148 on last page

$$+ \ln \frac{P_{Fs}}{P_{Fs,ref}} = \frac{\Delta h_v}{R} \left( \frac{1}{T_{s,ref}} - \frac{1}{T_s} \right) \quad (6-132)$$

$$Y_F = \frac{\rho_F}{\rho} = \frac{n_F M_{wF}}{n M_w} = \frac{P_F M_{wF}}{p M_w} \quad \text{or} \quad Y_{Fs} = \frac{P_{Fs} M_{wF}}{p M_w} \quad (6-130)$$

example: water droplet surrounded by air at  $P = 2.9 \text{ atm}$ ,  $T_o = 1585 \text{ K}$   
 no combustion, evaporation only

$C_{pH_2O} = 1.87 \text{ kJ/kg K}$   
 $\Delta h_v = 2,229 \text{ kJ/kg}$  (Sonntag)

$P_{Fs,ref} = 1 \text{ atm}$   
 $T_{s,ref} = 100^\circ\text{C} = 373 \text{ K}$   
 $R = \frac{8.314}{M_{wF}} = 0.461 \frac{\text{kJ}}{\text{kg K}}$   
 $M_{wF} = \frac{18 + 32}{2} = 25 \text{ g/mol}$

6-129:  $\frac{1.87(1585 - T_s)}{2229} = \frac{0 - Y_{Fs}}{Y_{Fs} - 1}$

6-130:  $\ln \frac{P_{Fs}}{1 \text{ atm}} = \frac{2229 \frac{\text{kJ}}{\text{kg}}}{0.461 \frac{\text{kJ}}{\text{kg K}}} \left( \frac{1}{373 \text{ K}} - \frac{1}{T_s} \right)$

$Y_{Fs} = \frac{P_{Fs}}{2.9 \text{ atm}} \frac{18}{25}$       3 eqns for  $T_s, Y_{Fs}, P_{Fs}$

answer is:  $\begin{cases} Y_{Fs} = 0.5 \\ T_s = 393 \text{ K} = 120^\circ\text{C} \\ P_{Fs} = 2.0 \text{ atm} \end{cases}$

"water boils" at  $120^\circ\text{C}$  at  $2.0 \text{ atm} = P_{Fs}$

Table A.1.1 (Continued)  
 Saturated Steam: Temperature Table

Temp. °C T	Press. MPa P	Specific Volume		Internal Energy			Enthalpy	
		Sat. Liquid $v_f$	Sat. Vapor $v_g$	Sat. Liquid $u_f$	Evap. $u_{fg}$	Sat. Vapor $u_g$	Sat. Liquid $h_f$	Evap. $h_{fg}$
100	0.10135	0.001044	1.6729	418.94	2087.6	2506.5	419.04	2257.0
105	0.12082	0.001048	1.4194	440.02	2072.3	2512.4	440.15	2243.7
110	0.14327	0.001052	1.2102	461.14	2057.0	2518.1	461.30	2230.2
115	0.16906	0.001056	1.0366	482.30	2041.4	2523.7	482.48	2216.5
120	0.19853	0.001060	0.8919	503.50	2025.8	2529.3	503.71	2202.6
125	0.2321	0.001065	0.7706	524.74	2009.9	2534.6	524.99	2188.5
130	0.2701	0.001070	0.6685	546.02	1993.9	2539.9	546.31	2174.2
135	0.3130	0.001075	0.5822	567.35	1977.7	2545.0	567.69	2159.6
140	0.3613	0.001080	0.5089	588.74	1961.3	2550.0	589.13	2144.7
145	0.4154	0.001085	0.4463	610.18	1944.7	2554.9	610.63	2129.6
150	0.4758	0.001091	0.3928	631.68	1927.9	2559.5	632.20	2114.3

Sonntag  
 Thermodynamics

avg is  
 $2229 \frac{\text{kJ}}{\text{kg}}$

# Spalding transfer number (B)

$$B \equiv b_{\infty} - b_s$$

$$B = B_{FO} = B_{FT} = B_{OT}$$

$$B_{F,O} = \frac{(Y_{F\infty} - Y_{Fs}) + (Y_{Os} - Y_{O\infty})(F/O)_{st}}{(Y_{Fs} - 1) + (F/O)_{st}(Y_{O})_s} = \frac{(F/O)_{st}Y_{O\infty} + Y_{Fs}}{1 - Y_{Fs}} \quad (6-147a)$$

with or without combustion with combustion

$$B_{F,T} = \frac{\Delta h_{r,F}(Y_{F\infty} - Y_{Fs}) + C_p(T_{\infty} - T_s)}{\Delta h_v + \Delta h_{r,F}(Y_{Fs} - 1)} = \frac{C_p(T_{\infty} - T_s) - Y_{Fs}\Delta h_{r,F}}{\Delta h_v + \Delta h_{r,F}(Y_{Fs} - 1)} \quad (6-147b)$$

with or without combustion with combustion

$$B_{O,T} = \frac{(F/O)_{st}(Y_{O\infty} - Y_{Os})\Delta h_{r,F} + C_p(T_{\infty} - T_s)}{\Delta h_v + (F/O)_{st}Y_{Os}\Delta h_{r,F}} = \frac{C_p(T_{\infty} - T_s) + Y_{O\infty}(F/O)_{st}\Delta h_{r,F}}{\Delta h_v} \quad (6-147c)$$

with or without combustion with combustion

where for the combustion case  $Y_{Os} = Y_{F\infty} = 0$ .  
Because  $B_{F,O} = B_{O,T}$ , we have

velocity at  
drop  
surface  $v_s$

$$r_s \rho_s v_s = \mathcal{D}_s \rho_s \ln[1 + (b_{\infty} - b_s)] = \mathcal{D}_s \rho_s \ln(1 + B)$$

$$G_F = \frac{\dot{m}_F}{4\pi r_s^2} = \mathcal{D}_s \rho_s \frac{\ln(1 + B)}{r_s}$$

$$d^2 = d_0^2 - \left[ \frac{8\rho_s \alpha_s}{\rho_l} \ln(1 + B) \right] t$$

evaporation coefficient

Flame radius :

$$\frac{r_s^2 \rho_s v_s}{\mathcal{D}_s \rho_s r_{stoich}} = \ln[1 + (F/O)_{st} Y_{O\infty}] \quad (6-151)$$

**Table 6.1 Values of the Transfer Number for Various Condensed Combustible Substances<sup>8-10</sup>**

Combustible in Air	B
iso-Octane	6.41
Benzene	5.97
n-Heptane	5.82
Toluene	5.69
Aviation gasoline	≈ 5.5
Automobile gasoline	≈ 5.3
Kerosene	≈ 3.4
Gas oil	≈ 2.5
Light fuel oil	≈ 2.0
Heavy fuel oil	1.7
Carbon	0.12



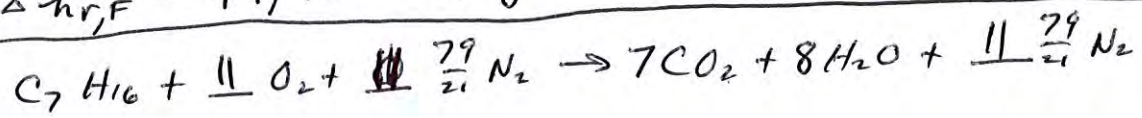
Ex: an n-heptane  $C_7H_{16}$  drop has diameter  $100\mu m$   
 determine its mass burning rate if it burns in air  
 at  $p = 1 \text{ atm}$ ,  $T_\infty = 300 \text{ K}$ , given that:

drop boiling temperature  $T_s = 371.5 \text{ K}$

$$c_p = 4.22 \text{ kJ/kgK} \quad \rho_s D_s = \rho_\infty D_\infty = \left(1.2 \frac{\text{kg}}{\text{m}^3}\right) \left(0.15 \times 10^{-4} \frac{\text{m}^2}{\text{s}}\right)$$

$$\Delta h_v = 316 \text{ kJ/kg} \quad \text{heat of vaporization}$$

$$\Delta h_{r,F} = 44,926 \text{ kJ/kg} \quad \text{lower heating value}$$



$$\left(\frac{F}{O_2}\right)_s = \frac{100}{352} = 0.284$$

$B = ?$  Spalding transfer no. use Eq 6-147c

$$B = \frac{c_p (T_\infty - T_s) + Y_{O_2} (F/O_2)_s \Delta h_{r,F}}{\Delta h_v}$$

$$= \frac{4.22(300 - 371.5) + 0.23(284) 44,926}{316}$$

$$B = 8.33$$

$$\dot{m}_F = 4\pi r_s^2 \frac{(\rho_s D_s)}{x_s} \ln(1+B)$$

$$= 4\pi (50 \times 10^{-6} \text{ m}) \left(1.2 \frac{\text{kg}}{\text{m}^3}\right) \left(15 \times 10^{-4} \frac{\text{m}^2}{\text{s}}\right) \ln(9.33)$$

$$\dot{m}_F = 2.5 \times 10^{-8} \text{ kg/s}$$

boundary conditions at drop surface -

$T_s, \rho_s, b_s, Y_{Fs}, V_s = ?$

- we have an solutions for  $Y_F(r), Y_{O_2}(r), Y_P(r), T(r)$
- but we have above unknown constants
- step 1 - let's not consider  $V_s$  yet only:

⇒ at drop surface:  $T_s, Y_{Fs}, \rho_s$  and  $P_{Fs}$  are related  
 fuel-product mixture at surface is saturated with fuel  
 by the Clausius Clapeyron vapor pressure relation  
 and by <sup>rate of</sup> heat transfer rate / vaporization rate balance

1)  $P_{Fs} = \text{partial pressure fuel at surface} = Y_{Fs} P \left( \frac{MW_s}{MW_F} \right)$  of fuel-prod. mixture - 6-130

2)  $\rho_s = \frac{P \cdot MW_s}{R_u T_s}$

Vapor pressure curve

3)  $\ln \frac{P_{Fs}}{P_{Fs,ref}} = \frac{\Delta h_v}{R} \left( \frac{1}{T_{s,ref}} - \frac{1}{T_s} \right)$  6-132

~~4)  $\lambda \left( \frac{dT}{dr} \right)_s = \rho_s V_s \Delta h_v$  6-122~~

heat conducted out of gas / sec / area  
 $(\lambda = \rho c_p)$   
 $\left( \frac{dT}{dr} \right)_s$  in gas

heat used to vaporize drop / sec / area of drop surface